



TATA MOTORS

TATA ACE

PARTS LIST

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Tata Motors Limited

Mumbai • Jamshedpur • Pune • Lucknow • Thane



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TATA MOTORS

PRELIMINARY REMARKS

This list comprises of parts for Engine, Gear Box, Chassis Parts and Sheet Metal Parts of the undermentioned vehicle.

CHASSIS TYPE	SALES DESIGNATION	DESCRIPTION	ENGINE TYPE
445 010	ACE	Full Forward Control Chassis with Cab and load body,Pickup version, 275 IDI NA Bharat Stage-II Diesel Engine, 2100 WB	275 IDI NA BS II
445 011	ACE	Full Forward Control Chassis with Cab and load body,Pickup version, 275 IDI NA Bharat Stage-III Diesel Engine, 2100 WB	275 IDI NA BS III



TATA MOTORS

INSTRUCTIONS

1. The designation "Left and Right" as well as "Front" and "Rear" refer to driving direction.
2. The indication "First","Second" (e.g.cross member of frame) are counted from the Radiator side.
3. The word "Optional" in the remarks column against an item having two or more part numbers indicates that depending or availability, the item will be supplied under any one of these part numbers.
4. The designation "AR" in column "Quantity" stands for "As Required".
5. The illustrations of parts of the table are only for easy reference and they may not be exact replica of the part.
6. The parts fitted on the vehicle are subject to modification without prior notice.
7. This is a publication of the Parts Head Quarters of the TATA MOTORS LIMITED.

Any Correspondence relating to this Parts List be made to:

Technical Cell,
Tata Motors Ltd.,
Parts Head Quarters,
Teen Hath Naka Gyan Sadhana College Service Road Thane - 400 604.



TATA MOTORS

INTRODUCTION

WHEN ORDERING PARTS, PLEASE INDICATE

Chassis Type and Chassis Number

Engine Type and Engine Number

Part No. — See Column "PART NUMBER"

Precise Description — See Column "DESCRIPTION"

WHEN ORDERING PARTS FOR AGGREGATES, PLEASE INDICATE THE AGGREGATE NUMBER

Gear Box Unit No. —

Rear Axle Unit No. —

Steering Unit No. —



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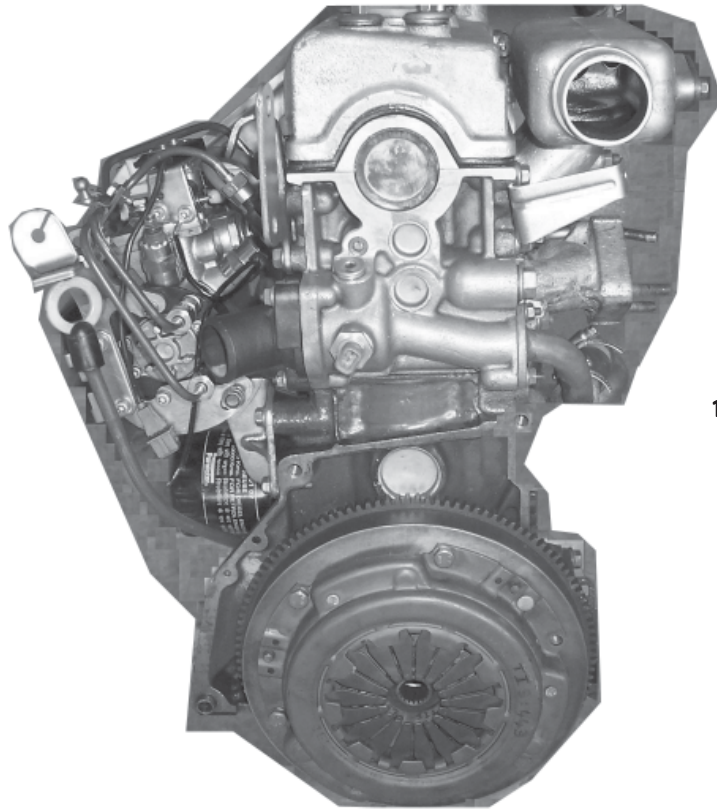
ENGINE GROUP INDEX

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TABLE 01.1

ENGINE

GROUP 01



1

TABLE 01.1	ENGINE	GROUP 01
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
1	2788 0100 01 01	ENGINE Assy.Engine Complete With Clutch (BS II)	1	
1	2788 0100 01 02	Assy. Engine Complete With Clutch (BS III)	1	



TABLE 01.2

HALF BLOCK

GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
1	2788 0199 01 06	HALF BLOCK Assy. Half Block BS-II/III	1	
2	2788 0199 01 05	Assy. Long Block BS-II/III	1	

TABLE 01.3	ENGINE GASKET KIT	GROUP 01
-------------------	--------------------------	-----------------

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
–	2788 0199 01 01	ENGINE GASKET KITS		
		Engine Overhaul Gasket Kit, Consisting of:	1	
	1622 071022 3	Sealing Washer 14X20 Cu	1	
	1622 071024 0	Sealing Washer 16X20 Cu	1	
	2547 0115 53 25	Gasket	1	
	2788 0113 53 01	Oil Sump Gasket	1	
	2788 0115 53 01	Gasket Cyl. Head	1	
	2788 0115 53 04	Gasket (Cyl. Head Cover)	1	
	2788 0115 53 05	Gasket Baffle (Cyl. Head Cover)	1	
	2788 1410 53 01	Gasket Inlet Manifold	1	
	2788 1411 53 01	Gasket Exhaust Manifold	1	
	2790 0113 92 01	Sealing Washer (Oil Sump Drain Plug)	1	
	2790 0114 53 02	Gasket - Rear Cover Crank case	1	
	2790 0115 92 03	Sealing Washer (For Cylinder Head cover)	6	
	2790 0116 92 02	Sealing Washer (Injector)	2	
	2790 1810 53 02	Gasket (For Oil Pump)	1	
	2790 1810 53 03	Gasket (For Oil Pump Strainer)	1	
	2790 2010 53 01	Gasket (For Water Pump)	1	

TABLE 01.3
ENGINE GASKET KIT
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
–	2790 2012 53 03	Gasket (For Water Bypass Tube)	1	
	2790 2012 53 04	Gasket (For Water Inlet Elbow)	1	
	2790 2012 77 01	Seal Thermostat	1	
	2790 0110 78 01	Oil Seal-Crankshaft (Front)	1	
	2790 0110 78 02	Oil Seal-Crankshaft (Rear)	1	
	2790 0510 78 10	Oil Seal (Camshaft Rear)	1	
	2790 0510 78 12	Oil Seal (Camshaft- Front)	1	
	2790 0515 78 01	Valve Guide Seal	4	
	2788 1499 01 01	Decorbonising Gasket Kit	1	
	2788 0115 53 01	Gasket Cyl. Head	1	
	2788 0115 53 04	Gasket (Cyl. Head Cover)	1	
	2788 1411 53 01	Gasket Exhaust Manifold	1	
	2790 0115 92 03	Sealing Washer (For Cylinder Head cover)	6	
	2790 0116 92 02	Sealing Washer (Injector)	2	

TABLE 01.4

CYLINDER CRANKCASE

GROUP 01

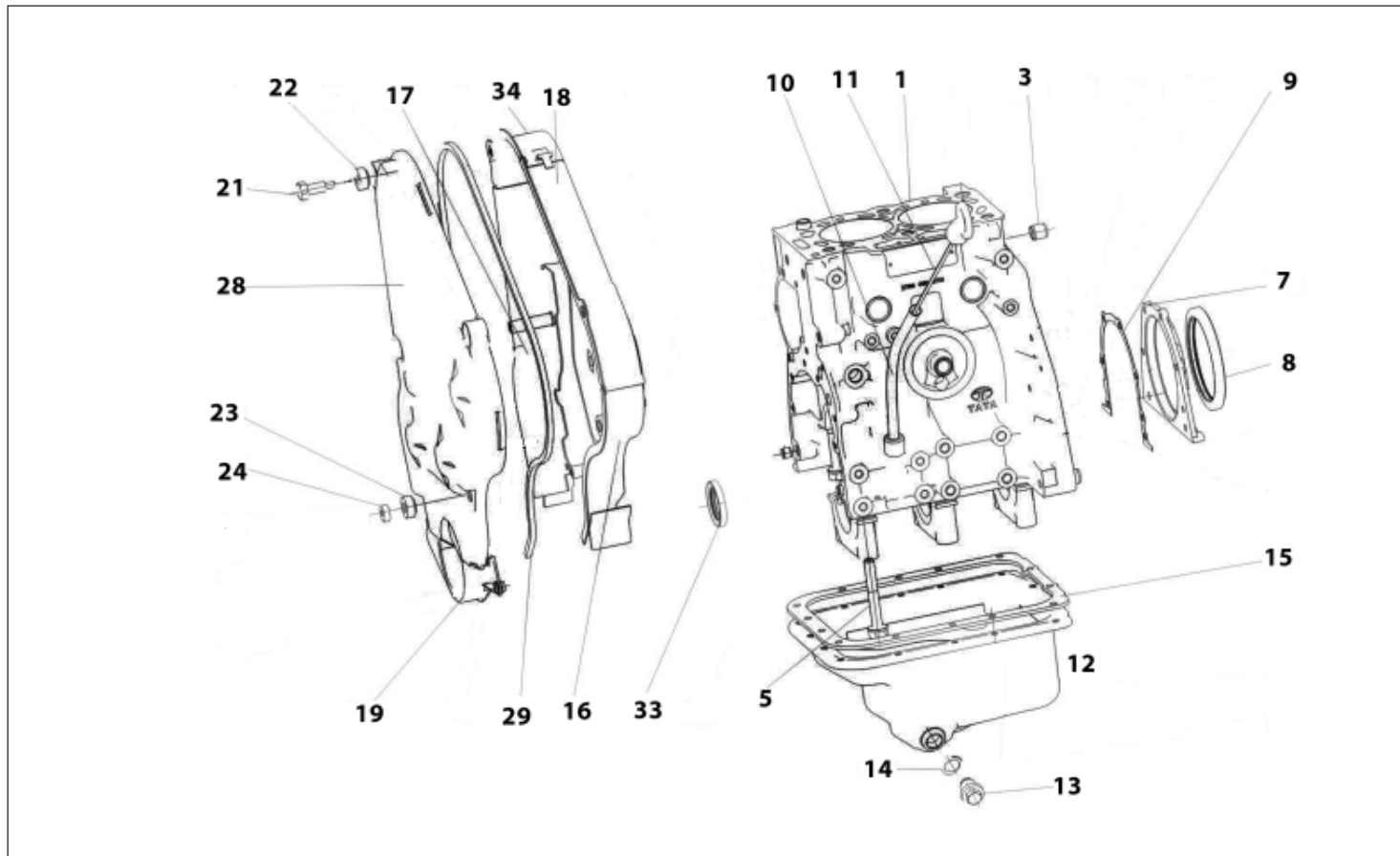


TABLE 01.4 **CYLINDER CRANKCASE** **GROUP 01**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		CYLINDER CRANKCASE		
1	2788 0110 01 01	Assy. Cylinder Crankcase (BS II & III)	1	Commonised for BS II & III
2	2549 1410 82 04	Core Plug [25 Dia.]	3	
3	2690 2610 48 02	Dowel Sleeve (Front Half To Int.Plate)	2	
5	2790 0110 32 01	Hex.Bolt (For M.B.Cap)	6	
6	2790 0110 99 02	Adaptor (Oil Filter)	1	
7	2790 0114 38 02	Rear Cover - Crankcase (Hollow Dowel)	1	
8	2790 0110 78 02	Oil Seal-Crankshaft (Rear)	1	
9	2790 0114 53 02	Gasket - Rear Cover Crankcase	1	
10	2788 0117 01 01	Assy.Dipstick Tube	1	
11	2788 0117 01 02	Assy.Dipstick	1	
12	2788 0113 01 03	Assy. Oil Sump Complete (Cork Gasket) (BS II & III)	1	Commonised for BS II & III
13	2690 2610 72 02	Magnetic Drain Plug	1	
14	2790 0113 92 01	Sealing Washer (Oil Sump Drain Plug)	1	
15	2788 0113 53 01	Oil Sump Gasket	1	
16	2790 0114 01 05	Assy.Timing Cover - Rear (RH-Bottom)	1	
17	2790 0114 01 02	Assy.Timing Cover - Rear (LH-Bottom).	1	
18	2790 0114 01 03	Assy.Timing Cover - Rear (RH-Top)	1	

TABLE 01.4

CYLINDER CRANKCASE

GROUP 01

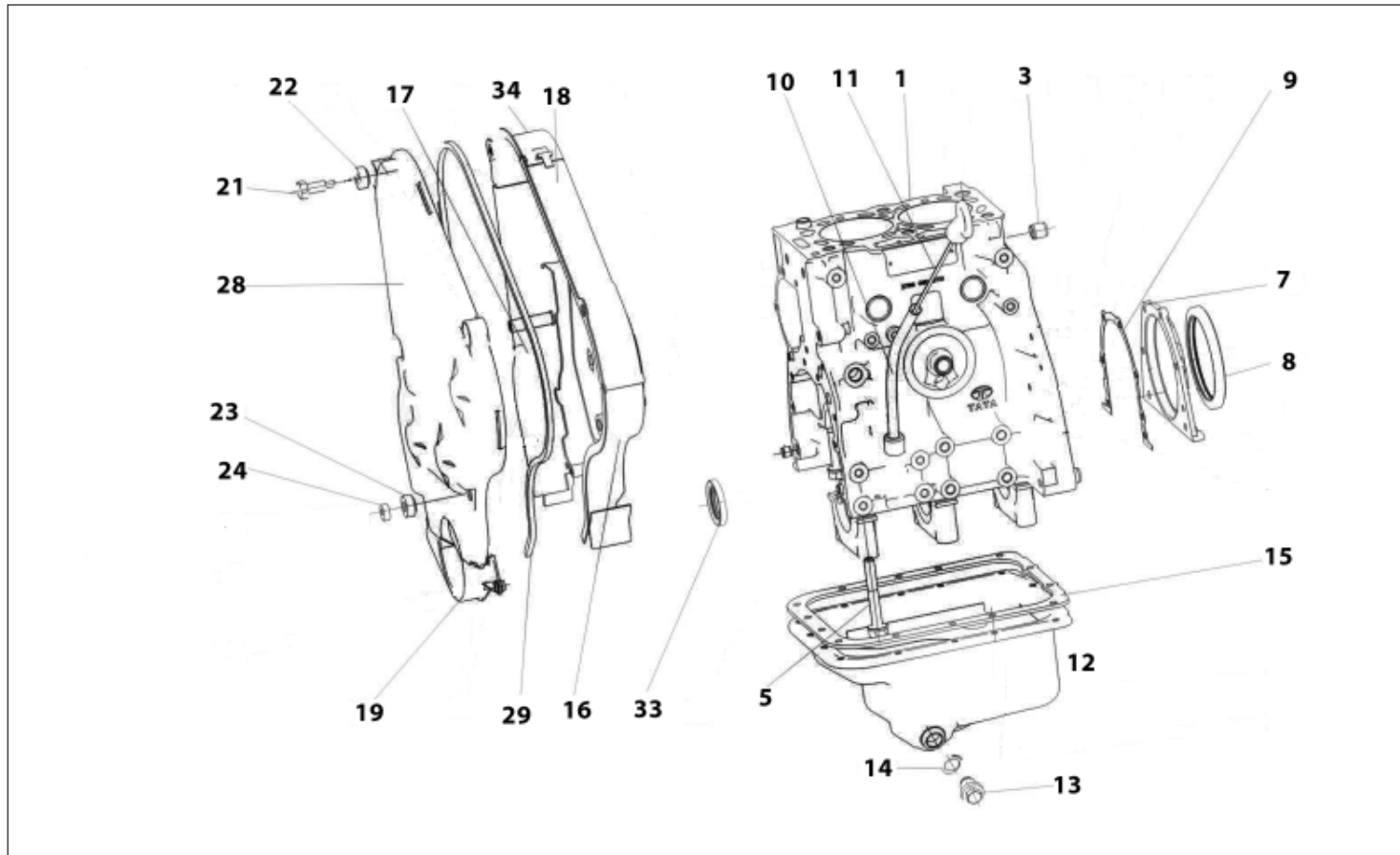


TABLE 01.4
CYLINDER CRANKCASE
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
19	2790 0114 01 08	Assy.Front Cover(Lower)(Timing Cover)	1	
20	2790 0114 77 04	Assy.Cover (Timing Belt-Front)	1	
21	2790 0114 32 01	Shoulder Bolt (For Timing Cover)	3	
22	2549 0114 75 01	Rubber Bush (Timing Cover)	3	
23	2790 0114 75 01	Rubber Buffer (For Mtg.Timing Cover)	1	
24	2790 0114 69 01	Insert Tube (For Mtg.Timing Cover)	1	
28	2790 0114 77 04	Cover (Timing belt-front)	1	
33	2790 0110 78 01	Oil Seal - Crankshaft (Front)	1	
34	2790 0114 01 04	Assy.Timing Cover - Rear (Top)	1	

TABLE 01.5

CYLINDER HEAD

GROUP 01

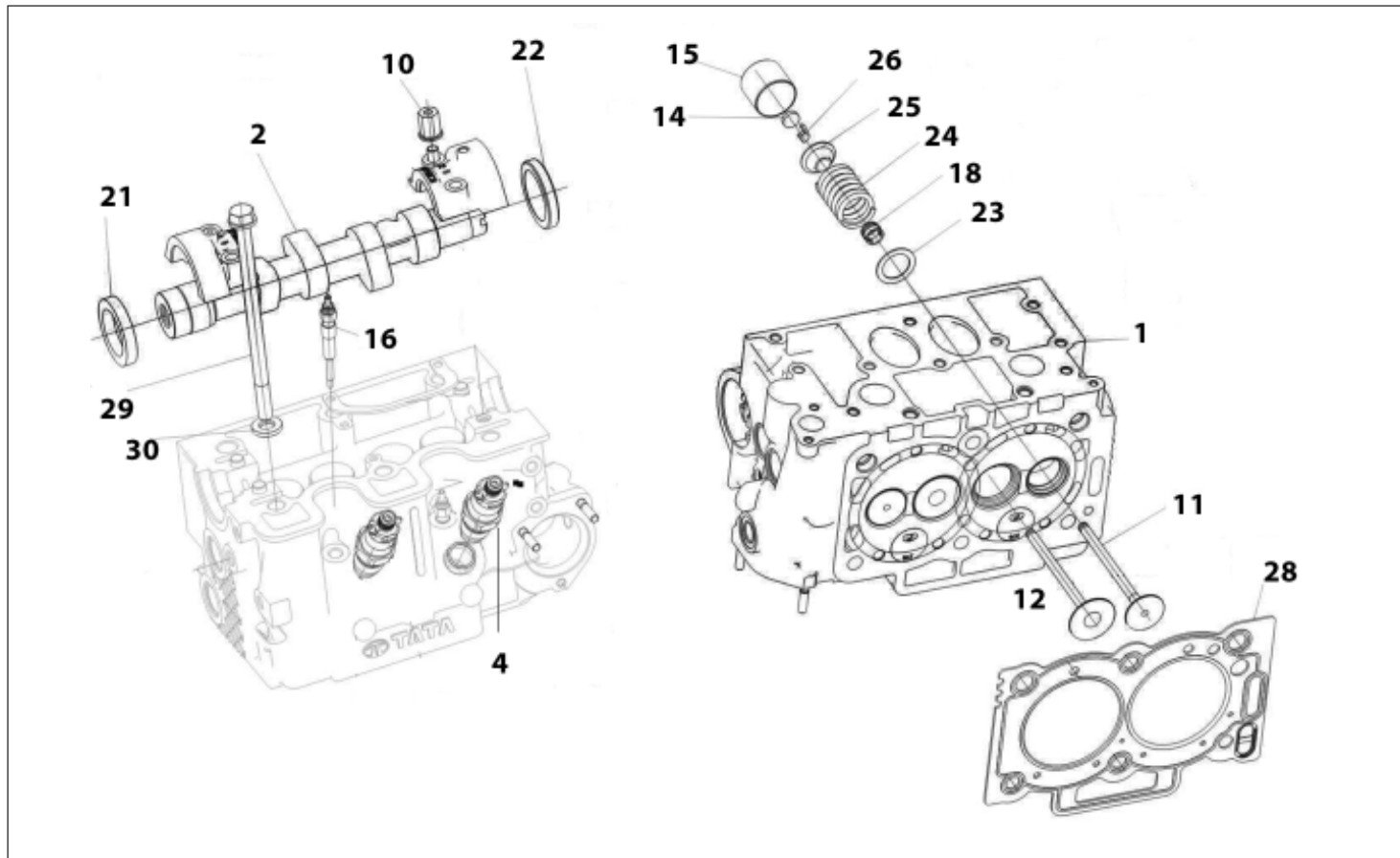


TABLE 01.5 **CYLINDER HEAD** **GROUP 01**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		CYLINDER HEAD		
1	2788 0115 01 01	Assy.Cylinder Head With Valves & Nozzle BS II	1	
1	2788 0115 01 10	Assy. Cylinder Head With Valves & Nozzle BS III	1	
–	2788 0115 01 02	Assy Cyl. Head (W/O Valves)	1	
2	2788 0510 79 02	Camshaft	1	
4	2788 0116 01 01	Assy.Nozzle Holder With Washer BS II	2	
4	2788 0116 01 02	Assy. Nozzle Holder With Washer BS III	2	
10	2790 0510 65 01	Nut (For Camshaft Brg.Cap)	4	
11	2790 0512 51 11	Intake Valve	2	} Order on Set Pt. No.
12	2790 0512 51 12	Exhaust Valve	2	
–	2790 0515 37 01	Valve Guide Inlet Std	2	
–	2790 0515 37 03	Valve Guide Exhaust Std	2	
–	2788 0115 01 08	Pre Combustion Chamber with Ball	2	
14	2790 0513 83 01	Shim 2.500 Thk.	4	Selection
14	2790 0513 83 02	Shim 2.550 Thk.	4	Selection
14	2790 0513 83 03	Shim 2.600 Thk.	4	Selection
14	2790 0513 83 04	Shim 2.650 Thk.	4	Selection
14	2790 0513 83 05	Shim 2.700 Thk.	4	Selection

TABLE 01.5

CYLINDER HEAD

GROUP 01

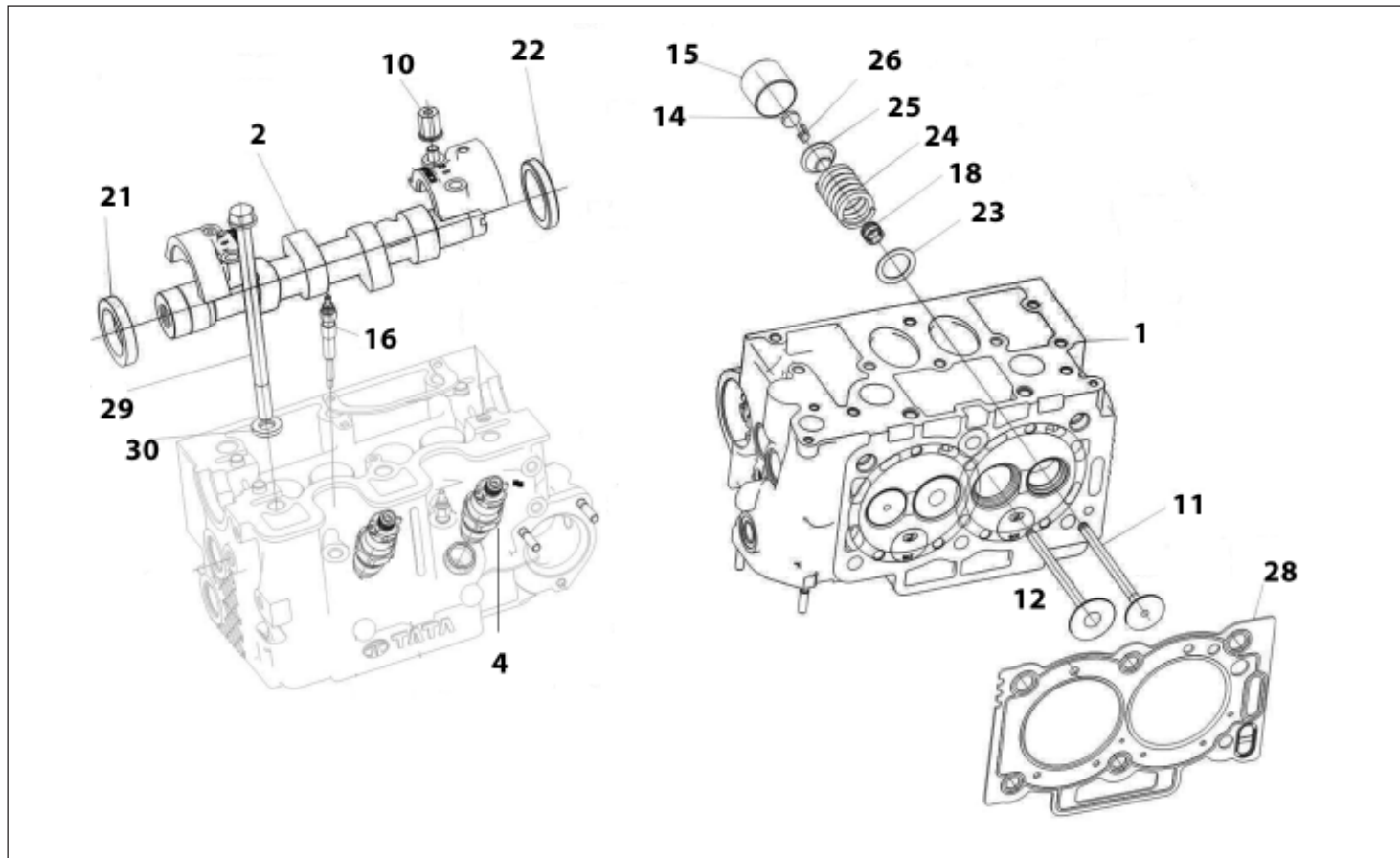


TABLE 01.5
CYLINDER HEAD
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
14	2790 0513 83 06	Shim 2.750 Thk.	4	Selection
14	2790 0513 83 07	Shim 2.800 Thk.	4	Selection
14	2790 0513 83 08	Shim 2.850 Thk.	4	Selection
14	2790 0513 83 09	Shim 2.900 Thk.	4	Selection
14	2790 0513 83 10	Shim 2.950 Thk.	4	Selection
14	2790 0513 83 11	Shim 3.000 Thk.	4	Selection
14	2790 0513 83 12	Shim 3.050 Thk.	4	Selection
14	2790 0513 83 13	Shim 3.100 Thk.	4	Selection
14	2790 0513 83 14	Shim 3.150 Thk.	4	Selection
14	2790 0513 83 15	Shim 3.200 Thk.	4	Selection
14	2790 0513 83 16	Shim 3.250 Thk.	4	Selection
14	2790 0513 83 17	Shim 3.300 Thk.	4	Selection
14	2790 0513 83 18	Shim 3.350 Thk.	4	Selection
14	2790 0513 83 19	Shim 3.400 Thk.	4	Selection
14	2790 0513 83 20	Shim 3.450 Thk.	4	Selection
14	2790 0513 83 21	Shim 3.500 Thk.	4	Selection
14	2790 0513 83 22	Shim 3.550 Thk.	4	Selection
14	2790 0513 83 23	Shim 3.600 Thk.	4	Selection

TABLE 01.5

CYLINDER HEAD

GROUP 01

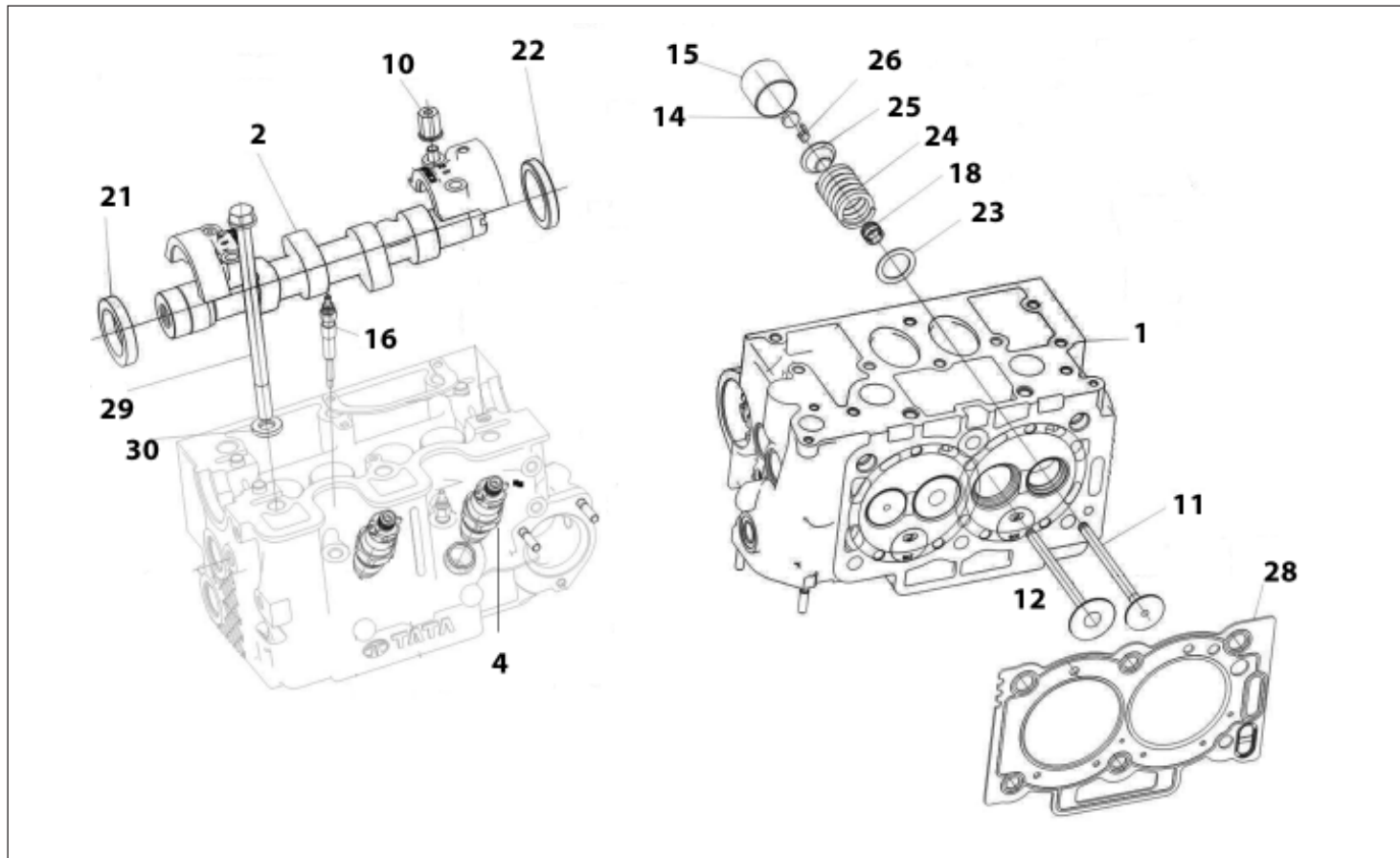


TABLE 01.5 **CYLINDER HEAD** **GROUP 01**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
14	2790 0513 83 24	Shim 3.650 Thk.	4	Selection
14	2790 0513 83 25	Shim 3.700 Thk.	4	Selection
14	2790 0513 83 26	Shim 3.750 Thk.	4	Selection
14	2790 0513 83 27	Shim 3.800 Thk.	4	Selection
14	2790 0513 83 28	Shim 3.850 Thk.	4	Selection
14	2790 0513 83 29	Shim 3.900 Thk.	4	Selection
15	2790 0513 99 03	Tappet (Std.)	4	
16	2702 1540 99 01	Glow Plug	2	
18	2790 0515 78 01	Valve Guide Seal	4	
–	2790 0115 34 01	Valve Seat Insert Inlet Normal	2	
–	2790 0115 34 03	Valve Seat Insert Exhaust Normal	2	
21	2790 0510 78 12	Oil Seal (Camshaft-Front)	1	
22	2790 0510 78 10	Oil Seal (Camshaft-Rear)	1	
23	2790 0512 82 01	Spring Seat	4	
24	2790 0512 87 01	Valve Spring	4	
25	2790 0512 51 10	Valve Spring Retainer	4	
26	2790 0512 43 01	Lock Half	8	
28	2788 0115 53 01	Gasket Cyl. Head (1.6 Thk.)	1	Selection

TABLE 01.5

CYLINDER HEAD

GROUP 01

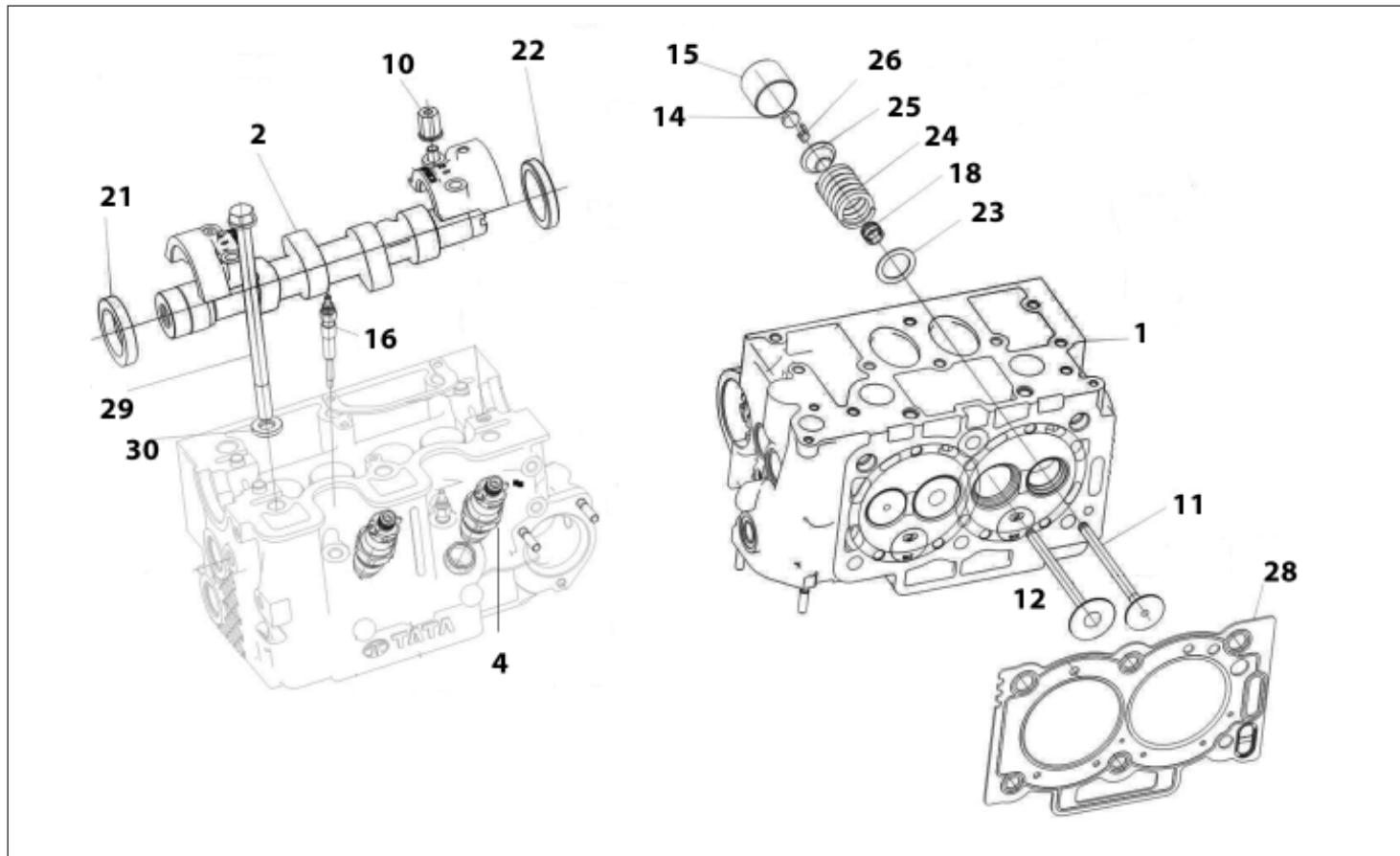


TABLE 01.5
CYLINDER HEAD
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
28	2788 0115 53 02	Gasket Cyl. Head (1.7 Thk.)	1	Selection
28	2788 0115 53 03	Gasket Cyl. Head (1.8 Thk.)	1	Selection
29	2790 0115 32 01	Hex. Bolt (For Cyl. Head)	6	
30	2790 0115 92 01	Washer (For Cyl. Head Bolt)	6	
-	2788 0199 01 08	Set Inlet And Exhaust Valve Consisting of :-	1	
11	2790 0512 51 11	Intake Valve	2	
12	2790 0512 51 12	Exhaust Valve	2	

TABLE 01.6

CYLINDER HEAD COVER

GROUP 01

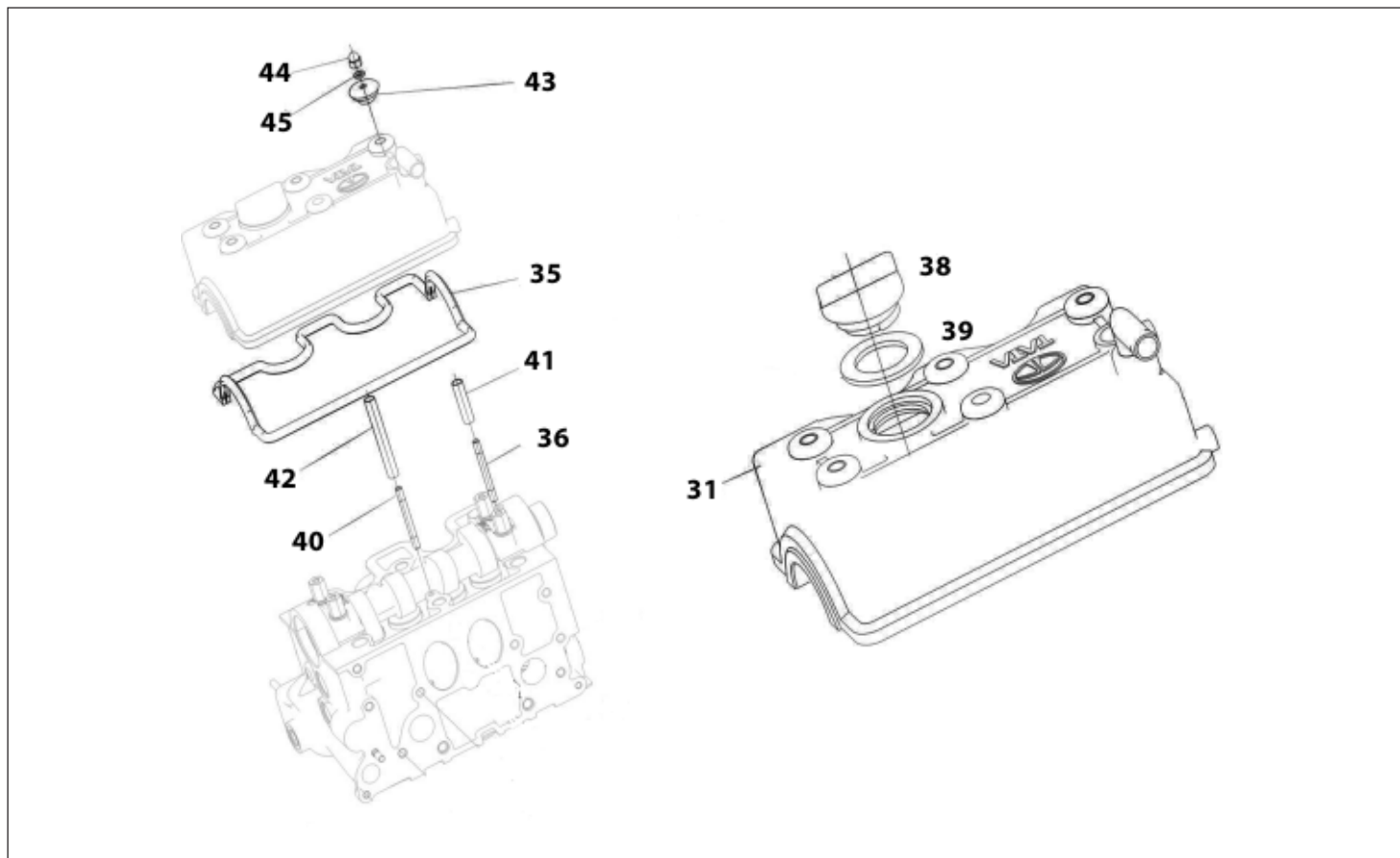


TABLE 01.6
CYLINDER HEAD COVER
GROUP 01

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		CYLINDER HEAD COVER		
31	2788 0115 01 04	Assy. Cylinder Head Cover Complete	1	
35	2788 0115 53 04	Gasket (Cyl. Head Cover)	1	
36	2790 0115 88 05	Stud (For Cyl. Head. Cover)	2	
38	2790 0115 99 05	Cap. (For Cyl. Head Cover)	1	
39	2547 0115 53 25	Gasket	1	
40	2790 0115 88 06	Stud (For Cyl. Head Cover)	4	
41	2790 0115 69 04	Spacer Tube (For Cyl. Head Cover)	2	
42	2790 0115 69 05	Spacer Tube (For Cyl. Head Cover)	4	
43	2790 0115 01 10	Assy. Rubber Bush (For Cyl. Head Cover)	6	
44	2790 0115 65 01	Domed Cap Nut (For Cyl. Head Cover Mtg.)	6	
45	2790 0115 92 03	Sealing Washer (For Cyl. Head Cover)	6	

TABLE 03.1

ENGINE MOVING PARTS

GROUP 03

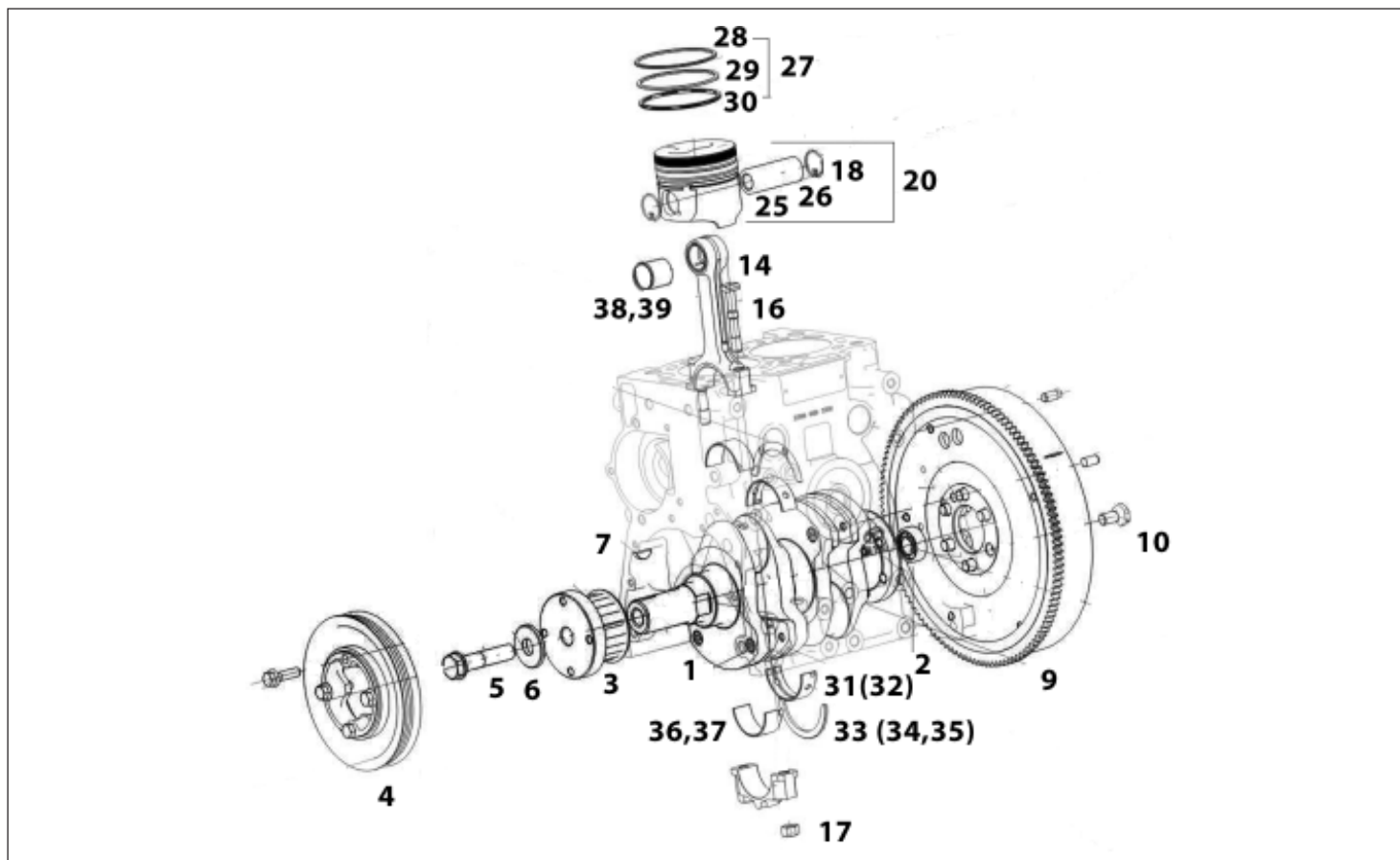


TABLE 03.1
ENGINE MOVING PARTS
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		ENGINE MOVING PARTS		
1	2788 0310 01 08	Assy Crankshaft With Pin & Ct Wt:Normal	1	
2	1502 050201 8	SRDG Bearing	1	
3	2790 0511 01 07	Assy.Gear (For Crankshaft) (Sintered)	1	
4	2791 0313 37 01	Pulley Crankshaft-Alt.Drive (4-Grooves)	1	
5	2790 0313 32 01	Hex.Bolt (For Crankshaft Gear)	1	
6	2790 0313 86 01	Washer (For Crankshaft Gear)	1	
7	2547 0310 59 01	Key	1	
8	2788 0311 01 01	Assy. Flywheel With Ring Gear & Dowel	1	
9	2790 0311 54 01	Ring Gear	1	
10	2790 0311 32 01	Hex.Bolt (For Flywheel)	6	
14	2790 0315 01 06	Assy Connecting Rod W/O Brg.Shell	2	
16	2790 0315 32 03	Bolt (For Connecting Rod)	4	
17	2790 0315 65 01	Nut (For Connecting Rod)	4	
18	2788 0399 01 10	Set Piston W/o Rings (74.940 Dia) Consisting of :-	1	
20		Piston	2	
25		Piston Pin	2	
26		Circlip	4	

TABLE 03.1

ENGINE MOVING PARTS

GROUP 03

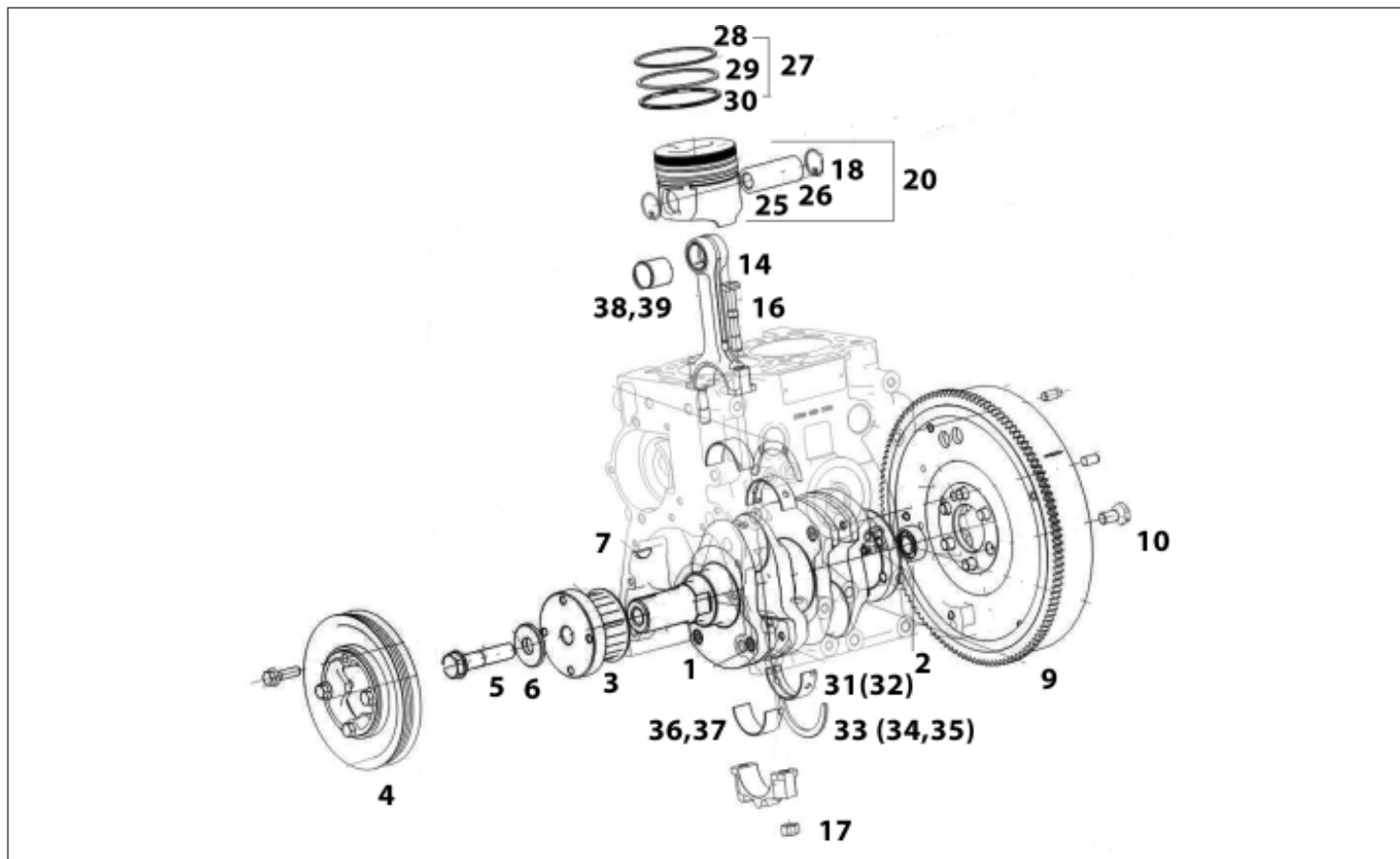


TABLE 03.1
ENGINE MOVING PARTS
GROUP 03

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
27	2788 0399 01 13	Set Piston Rings Std Consisting of :-	1	
28		Top Comp. Ring Std	2	
29		Taper Faced Ring Std	2	
30		Assy. Oil Control Ring Std	2	
31	2788 0399 01 02	Set Main Brg Half (Upper/Lower) Std, Consisting Of:-	1	
32		Main Brg.Half Std.	6	
33	2788 0399 01 04	Set Thrust Washer Consisting Of:-	1	
34		Thrust Washer Lower	2	
35		Thrust Washer Upper	2	
36	2788 0399 01 20	Set Brg Half Con.Rod (Std) Consisting of :-	1	
37		Brg.Half Con Rod (Std)	4	
38	2788 0399 01 18	Set Con.Rod Bush Consisting of :-	1	
39		Connecting Rod Bush	2	

TABLE 05.1

ENGINE TIMING

GROUP 05

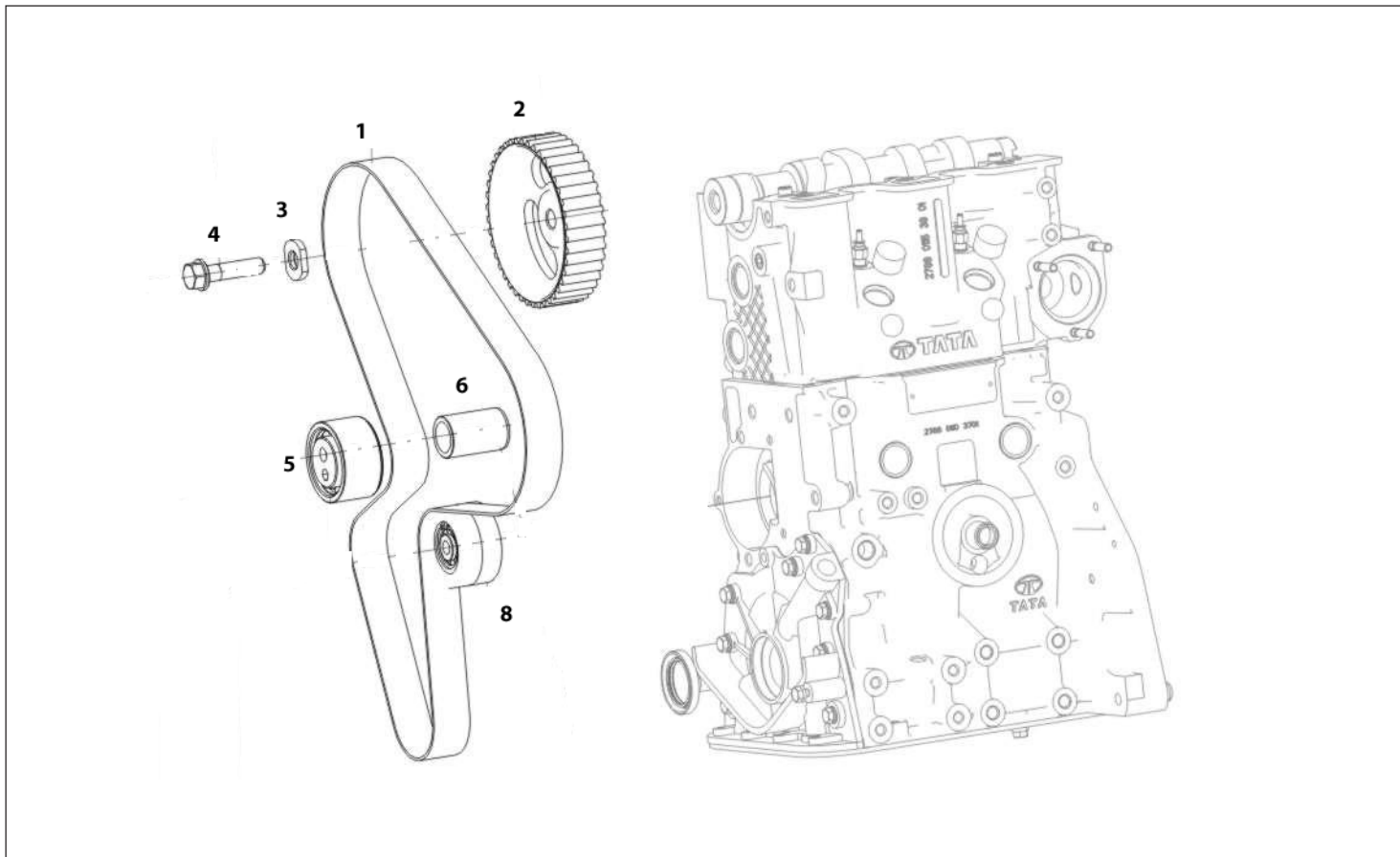


TABLE 05.1
ENGINE TIMING
GROUP 05

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		ENGINE TIMING		
1	2547 0511 63 01	Timing Belt(136 Teeth)	1	
2	2790 0511 54 01	Timing Gear (Camshaft) (Sintered)	1	
3	2790 0511 92 01	Washer (For Camshaft Gear)	1	
4	2790 0510 32 01	Hex Bolt (Camshaft Gear Mtg.)	1	
5	2790 0511 01 01	Assy.Tensioner (Timing Belt)	1	
6	2790 0511 86 06	Spacer(Timing Belt Tensioner)Cylindrical	1	
8	2790 0511 01 03	Assy.Idler (For Timing Belt)	1	

TABLE 07.1

FUEL INJECTION PUMP

GROUP 07

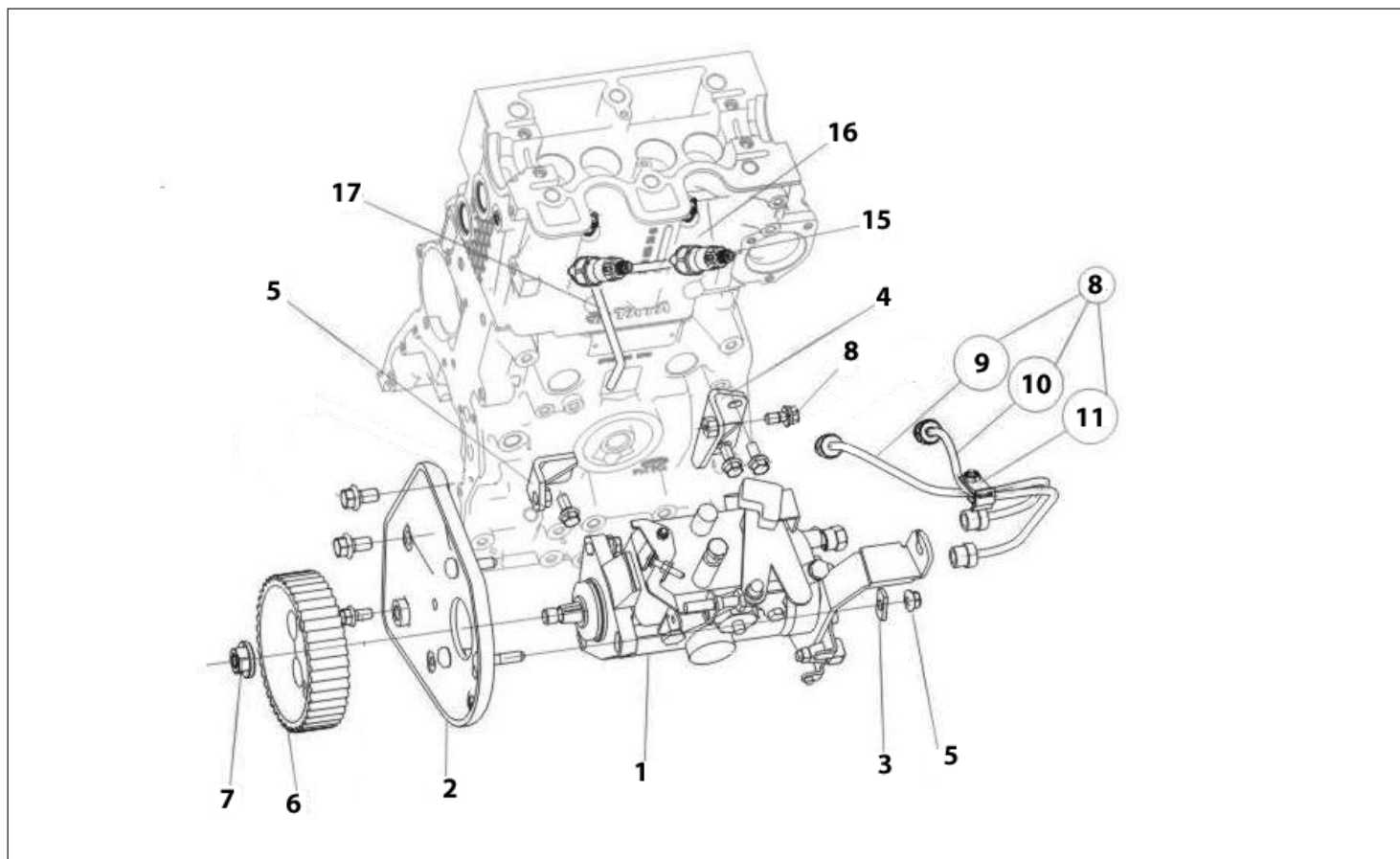


TABLE 07.1
FUEL INJECTION PUMP
GROUP 07

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		FUEL INJECTION PUMP		
1	2788 0710 01 01	Assy. Distributor Pump (BS II)	1	Optional
1	2788 0710 01 02	Assy. Distributor Pump (BS II)	1	Optional
1	2788 0710 01 03	Assy. Distributor Pump (BS III)	1	Optional
1	2788 0710 01 04	Assy. Distributor Pump (BS III)	1	Optional
2	2790 0712 01 02	Assy.Bracket-Front (For FIP)	1	
3	2547 0712 92 02	Washer (For Lucas FIP Mtg.)	3	
4	2788 0712 37 01	FIP Bracket (Rear)-Cast	1	
5	2790 0712 37 01	Assy Bracket (FIP Bracket Middle)	1	
6	2790 0713 54 01	Timing Gear (FIP) (Sintered)	1	
7	2790 0710 65 01	Adaptor (For FIP Gear)	1	
8	2788 0714 01 01	Assy.Fuel Pr.Lines 1 & 2 With Clamps	1	
9	2788 0714 01 02	Assy.Fuel Pressure Line Bent Cyl.No.1	1	
10	2788 0714 01 03	Assy.Fuel Pressure Line Bent Cyl.No.2	1	
11	2790 0714 01 13	Set Assy. Clamp (For HP lines)	1	
15	2790 0714 69 02	Plug (Injector Over Flow)	1	
16	2547 0714 69 13	Rubber Tube (140)	1	
17	2790 0714 69 04	Rubber Tube(160)(Injector Overflow)	1	

TABLE 09.1

FUEL / AIR FILTER

GROUP 09

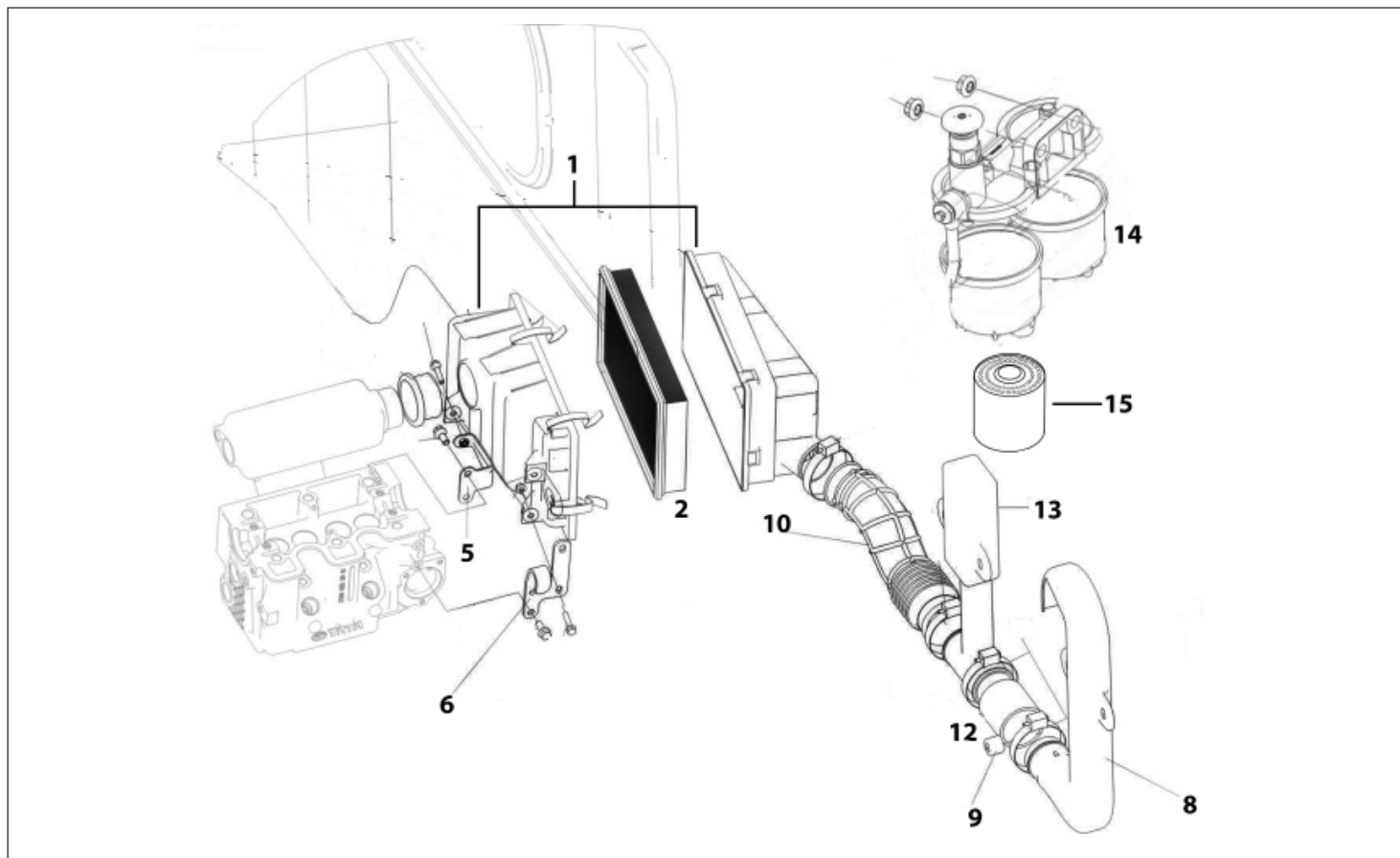


TABLE 09.1
FUEL / AIR FILTER
GROUP 09

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		FUEL/ AIR FILTER		
1	2790 0913 01 01	Assy. Air Filter	1	
2	2790 0913 01 08	Assy. Air Filter Element	1	
5	2790 0913 01 05	Assy. Bracket-Rear (For Air Filter Mtg.)	1	
6	2788 0913 33 02	Bracket.-Front (Lifting.Hook & Air Filter Mtg.)	1	
8	2788 0913 01 05	Assy. Snorkel With Mesh	1	
9	2788 0913 01 02	Assy. Isolator (For Resonator & Snorkel Mtg.)	4	
10	2788 0913 58 02	Intake Hose (Snorkel To Air Filter)	1	
12	2788 0913 58 03	Intake Hose (Snorkel To Resonator)	1	
13	2788 0913 63 02	Resonator Box	1	
14	2790 0911 01 02	Assy Fuel Filter	1	
15	2547 0911 01 19	Fuel Filter Element	2	

TABLE 14.1

EXHAUST INLET MANIFOLD

GROUP 14

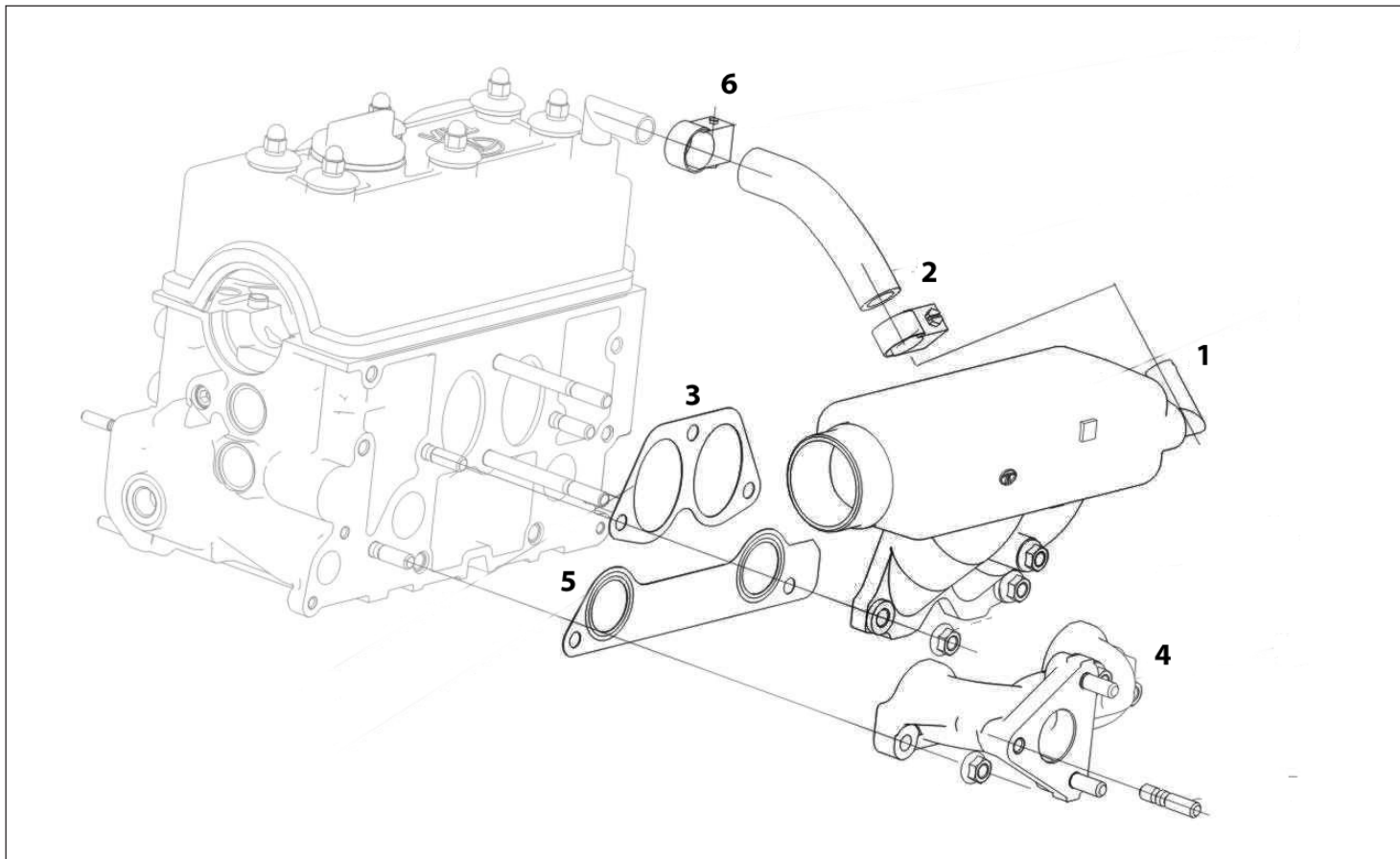


TABLE 14.1
EXHAUST INLET MANIFOLD
GROUP 14

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		EXHAUST INLET MANIFOLD		
1	2788 1410 01 02	Assy. Inlet Manifold (For BS-II & III)	1	Commonised for BS II & III
2	2788 1410 58 01	Rubber Hose (Inlet.Manifold To Cylinder.Head.Cover)	1	
3	2788 1410 53 01	Gasket Inlet Manifold	1	
4	2788 1411 37 02	Exhaust Manifold	1	
5	2788 1411 53 01	Gasket Exhaust Manifold	1	
6	1428 050022 5	Hose Clamp	2	

TABLE 15.1

ENGINE ELECTRICALS

GROUP 15

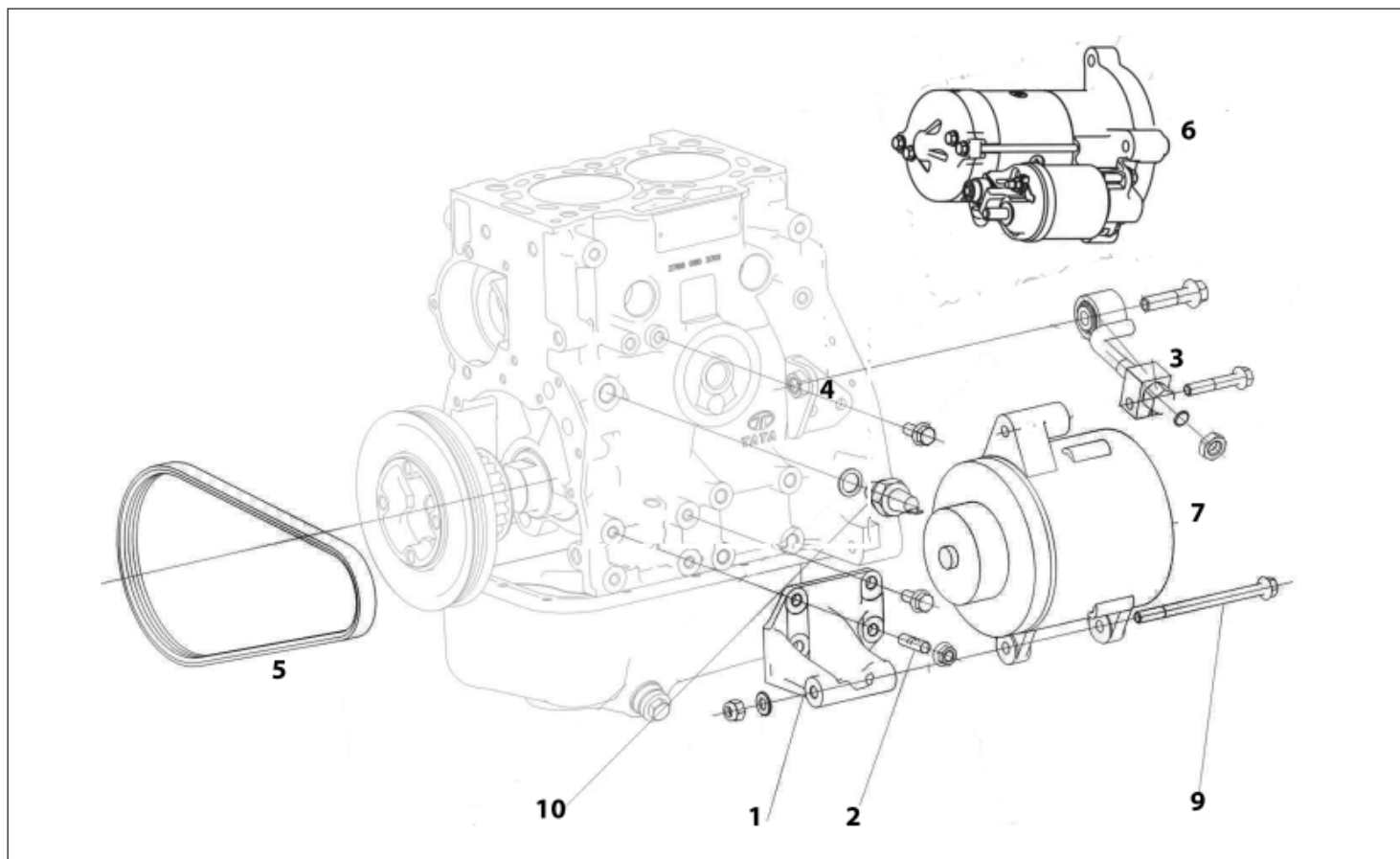


TABLE 15.1
ENGINE ELECTRICALS
GROUP 15

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		ENGINE ELECTRICALS		
1	2788 1514 37 01	Alternator Mtg.Bkt-Cast	1	
2	2790 2312 88 02	Stud (For A.C. & Alt. Bracket)	2	
3	2790 1514 01 20	Assy.Clamp Rod (Complete) 140 mm	1	
4	2788 1514 01 02	Assy.Bracket (Alternator - Upper)	1	
5	2790 1514 63 07	Poly-V Belt (4 Grooves-720)	1	
6	2829 1510 99 03	Starter Motor-SM 82	1	
7	2829 1540 99 01	Alternator 12V,40A-4 Groove Pulley	1	
8	1107 1508 554	Hex Flanged Bolt M8 X 55	1	
10	2654 5450 99 13	Low Oil Pressure Switch	1	
-	2702 5421 99 27	Dual Temperature Transducer	1	

TABLE 18.1

ENGINE LUBRICATION

GROUP 18

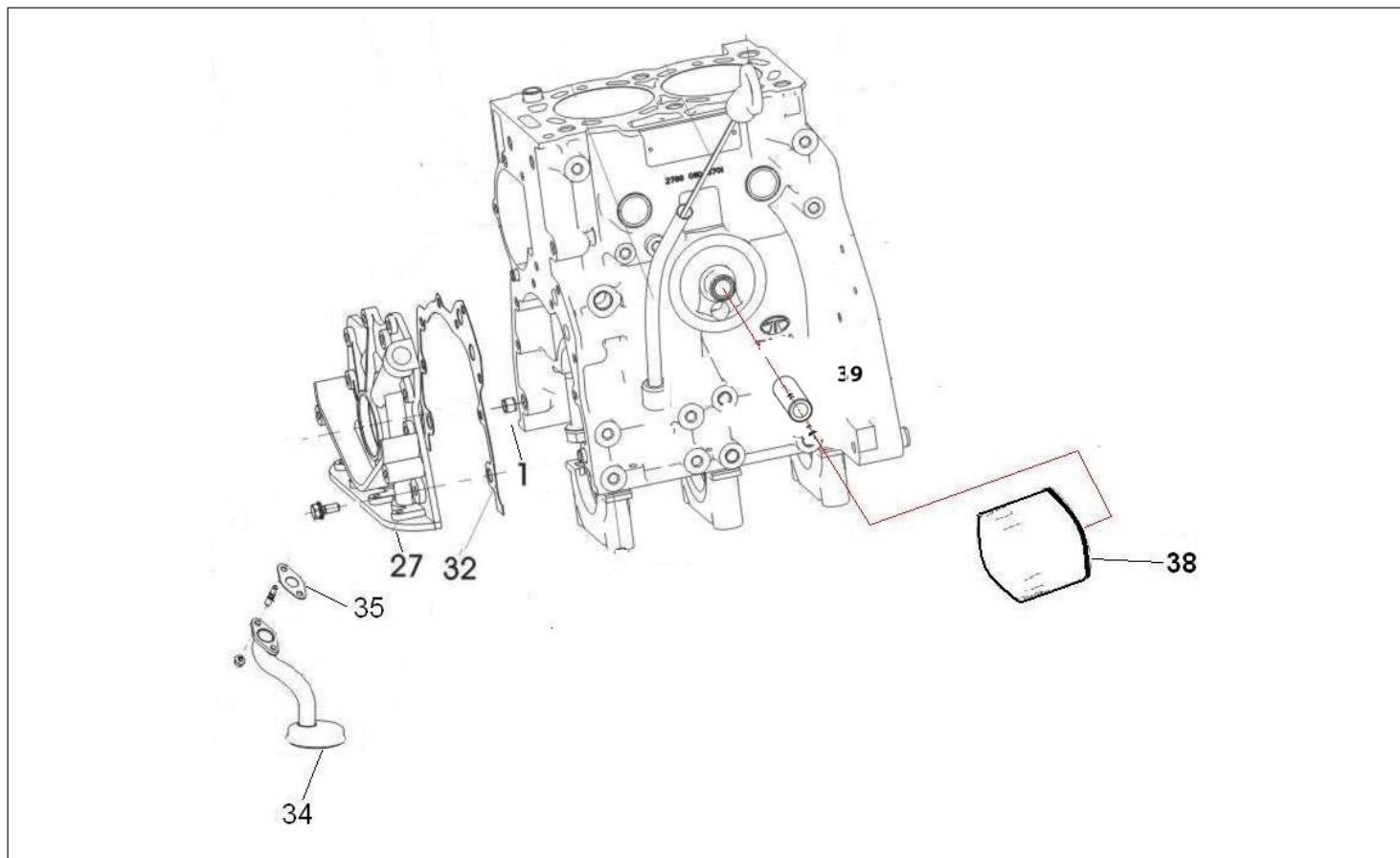


TABLE 18.1	ENGINE LUBRICATION	GROUP 18
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		ENGINE LUBRICATION		
1	2790 1810 48 01	Hollow Dowel 10h6X8.4X8L	2	
27	2790 1810 01 02	Assy Oil Pump	1	
32	2790 1810 53 02	Gasket (For Oil Pump)	1	
34	2788 1815 01 01	Assy Strainer (For Oil Pump)	1	
35	2790 1810 53 03	Gasket (For Oil Pump Strainer)	1	
38	2790 1813 01 01	Assy Oil Filter	1	
39	2790 0110 99 02	Adaptor (Oil Filter)	1	

TABLE 20.1

ENGINE COOLING

GROUP 20

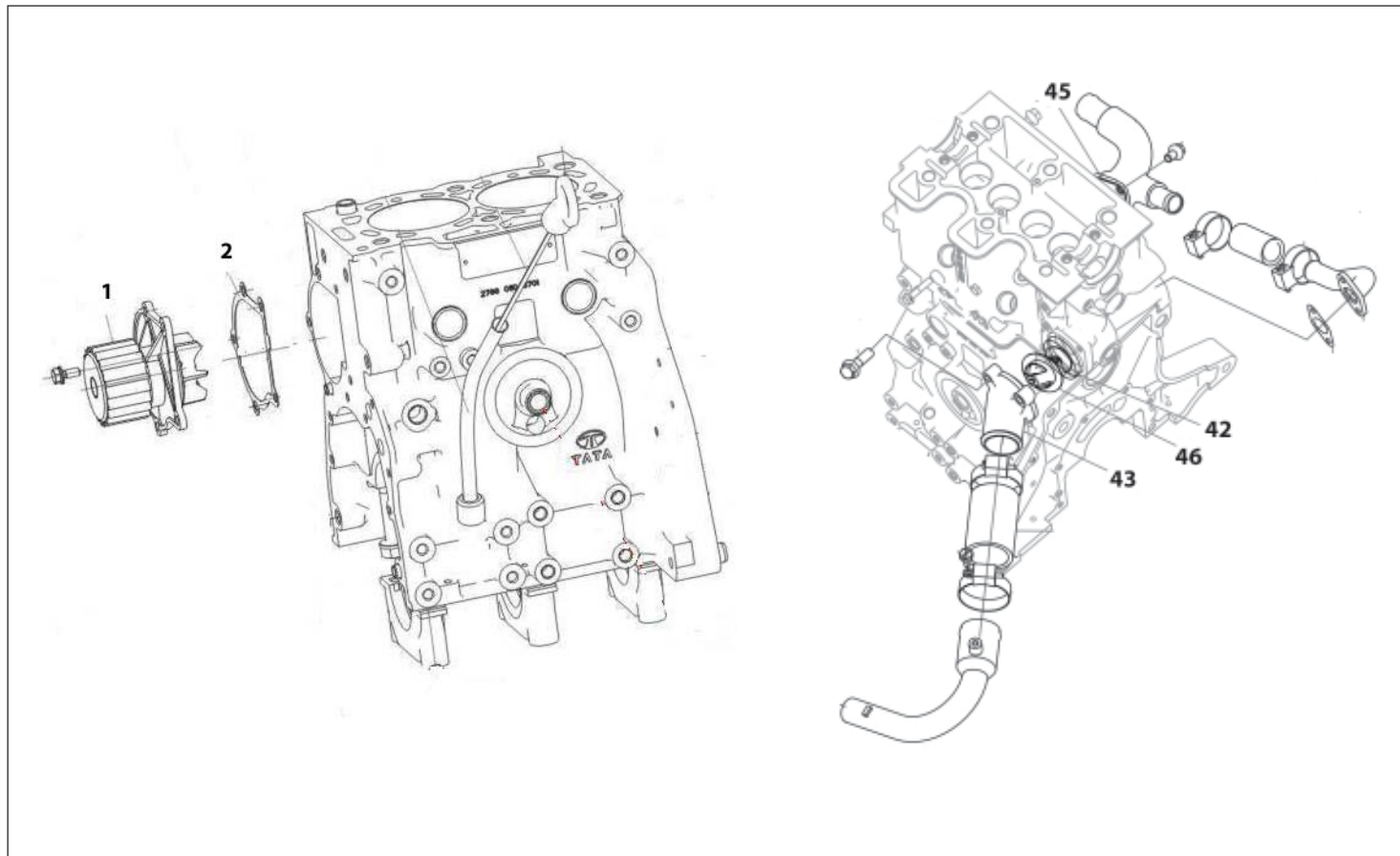


TABLE 20.1 **ENGINE COOLING** **GROUP 20**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		ENGINE COOLING		
1	2790 2010 01 01	Assy. Water Pump	1	
2	2790 2010 53 01	Gasket (For Water Pump)	1	
42	2790 2012 77 01	Seal Thermostat	1	
43	2790 2012 01 18	Assy.Cover Thermostat (Plastic)	1	Optional
43	2790 2012 38 05	Cover Thermostat	1	Optional
45	2790 2012 53 04	Gasket (For Water Inlet Elbow)	1	
46	2790 2012 01 02	Assy.Thermostat (82 Deg. SOT)	1	BS II
46	2788 2012 01 06	Assy. Thermostate	1	BS III

TABLE 22.1

ENGINE MOUNTING

GROUP 22

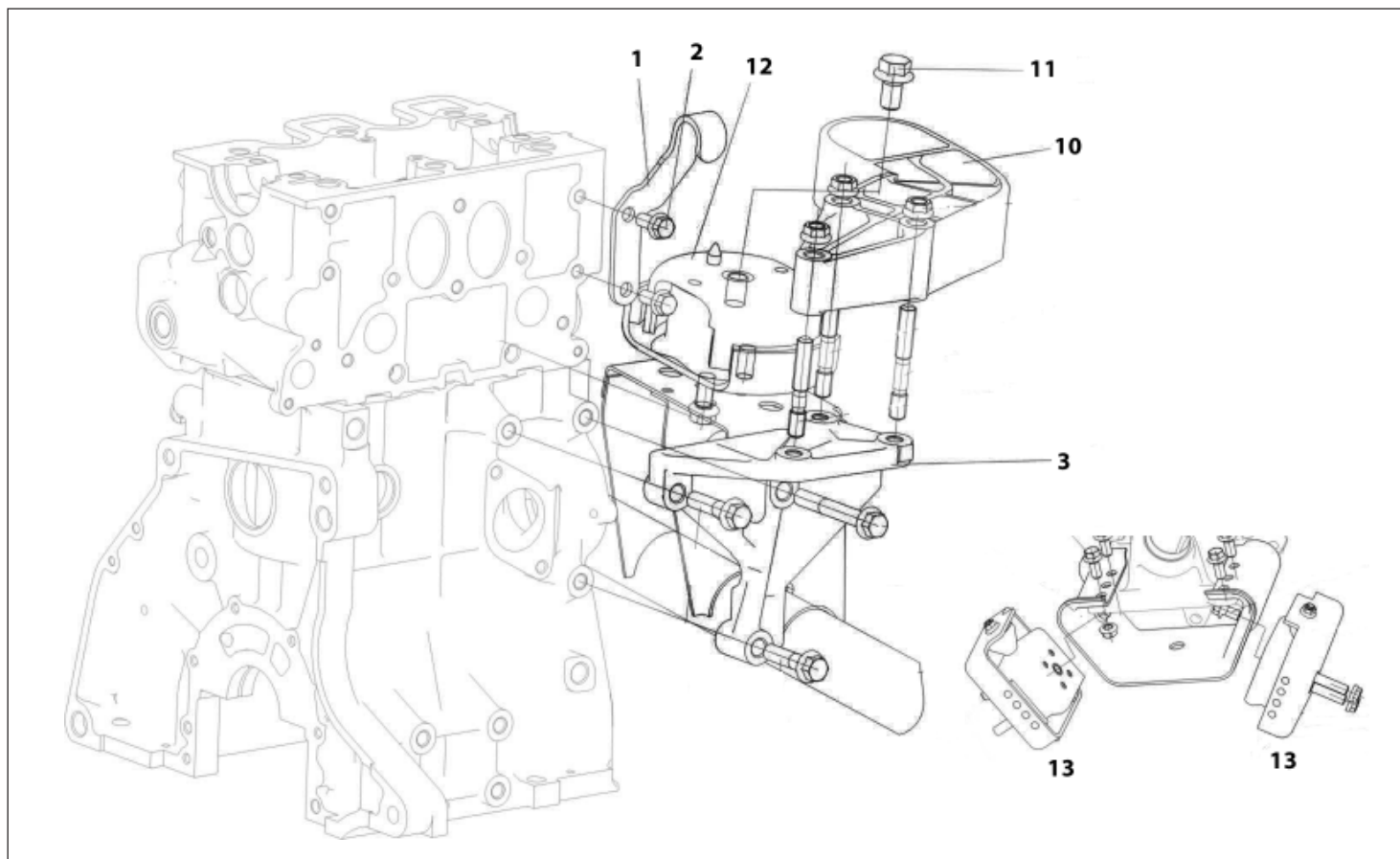


TABLE 22.1 **ENGINE MOUNTING** **GROUP 22**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		ENGINE MOUNTING		
1	2790 2210 71 01	Lifting Hook (Front)	1	
3	2788 2212 37 03	Bracket For Engine Mounting Arm	1	
10	2788 2212 37 04	Engine Mtg. Arm Front	1	
12	2788 2410 01 05	Assy Eng Mtg Pad Front	2	
13	2788 2420 01 05	Assy Eng Mtg Pad (Rear)	2	

TABLE 25.1

CLUTCH

GROUP 25

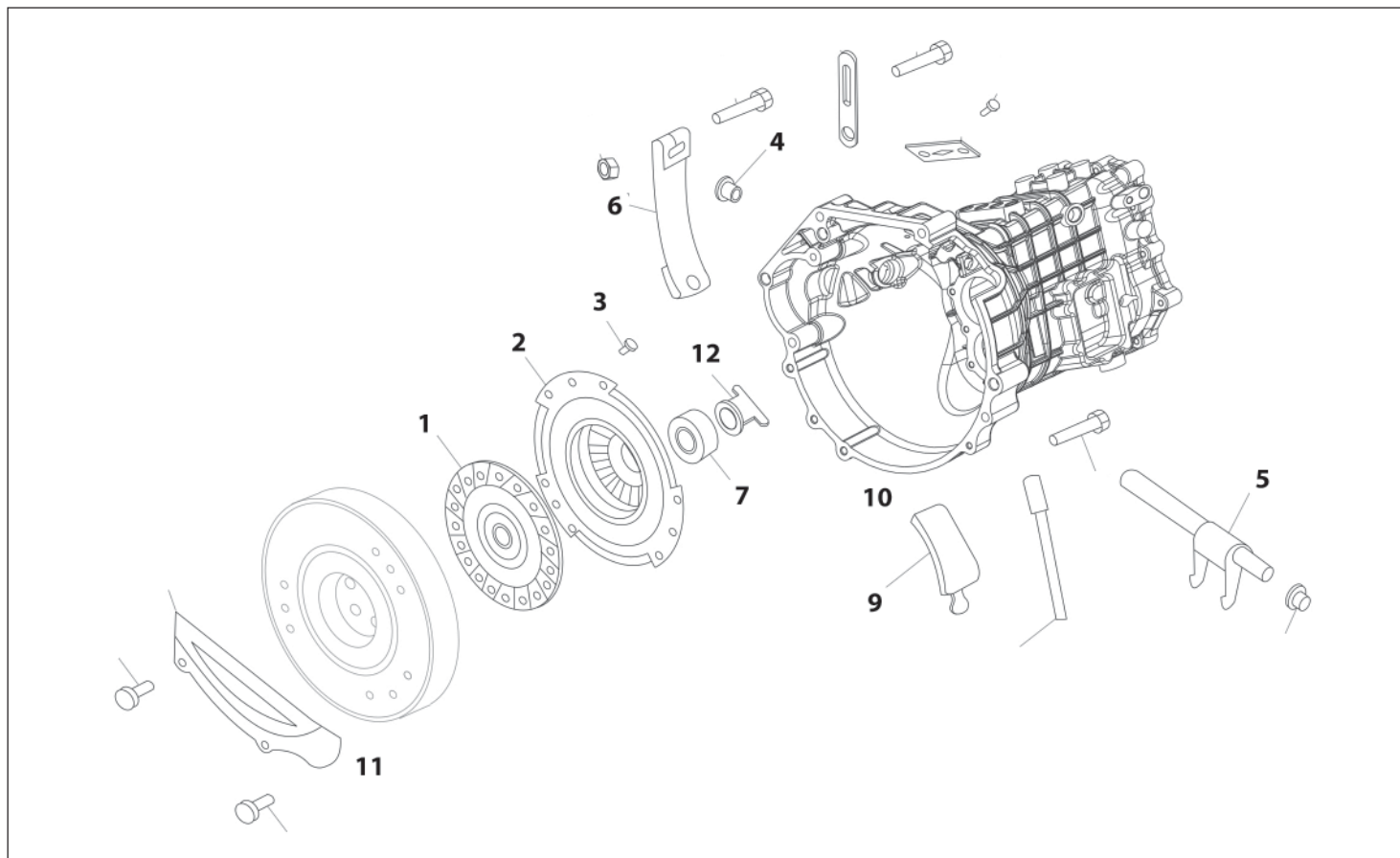


TABLE 25.1 **CLUTCH** **GROUP 25**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		CLUTCH		
1	2724 2520 01 13	170 Dia. Assy. Clutch Disc	1	
2	2724 2540 01 13	170 Dia. Assy. Cover	1	
3	2702 2510 34 01	Bush, Lower (On G B Housing).	1	
4	2702 2510 34 03	Bush,Upper (On G B Housing)	1	
5	2724 2560 01 36	Assy. Clutch Release Yoke	1	
6	2724 2560 60 01	Clutch Release Lever	1	
7	2724 2560 01 25	Assy. Clutch Release Bearing	1	
9	2702 2510 77 01	Cover (Insp. Window)	1	
10	2547 2510 82 03	Cover,Upper (Clutch Housing)	1	
11	2702 2510 82 01	Back Cover (Assy. Transaxle)	1	
12	2829 2910 01 22	Assy. Bracket (Clutch Cable Guide)	1	

TABLE 26.1

GEAR BOX HOUSING

GROUP 26

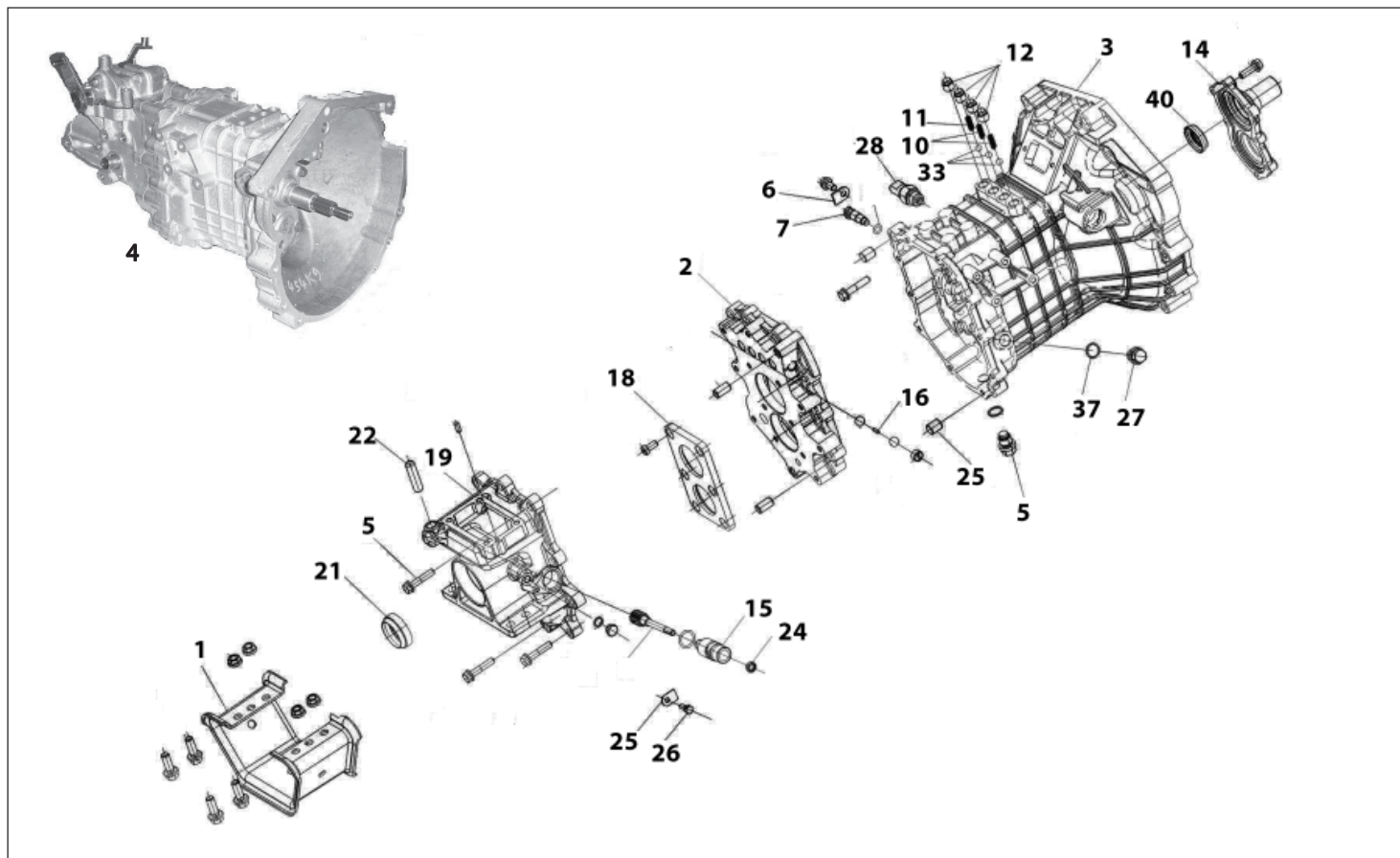


TABLE 26.1 **GEAR BOX HOUSING** **GROUP 26**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		GEAR BOX HOUSING		
4	2851 2601 01 02	Assy.G65 Gear Box Complete For 4 Speed	1	
1	2851 2620 82 03	Bracket (Gear Box Mounting)	1	
2	2851 2610 38 04	Rear Half	1	
3	2851 2610 38 01	Housing Front Half	1	
5	2690 2610 72 02	Magnetic Drain Plug	1	
6	2851 2610 82 01	Lock Plate (Pivot Pin)	1	
7	2851 2610 67 01	Pivot Pin (Rev.Shifter Lever)	1	
10	2690 2651 87 04	Spring (Detent)	2	
11	2690 2651 87 10	Spring (Detent) 5/Rev.	1	
12	2851 2610 72 01	Plug (Detent Spring)	3	
14	2851 2625 38 01	Gear Case Cover Front	1	
15	2851 2620 99 01	Speedo Adaptor	1	
16	2851 2670 30 01	Needle Roller (Interlock)	1	
18	2851 2610 38 03	Lock Plate (For Main Shaft Bearing)	1	
19	2851 2620 38 02	Rear Cover	1	
21	2851 2620 77 01	Oil Seal (Main Shaft)	1	
22	2851 2620 82 01	Breather Tube	1	

TABLE 26.1

GEAR BOX HOUSING

GROUP 26

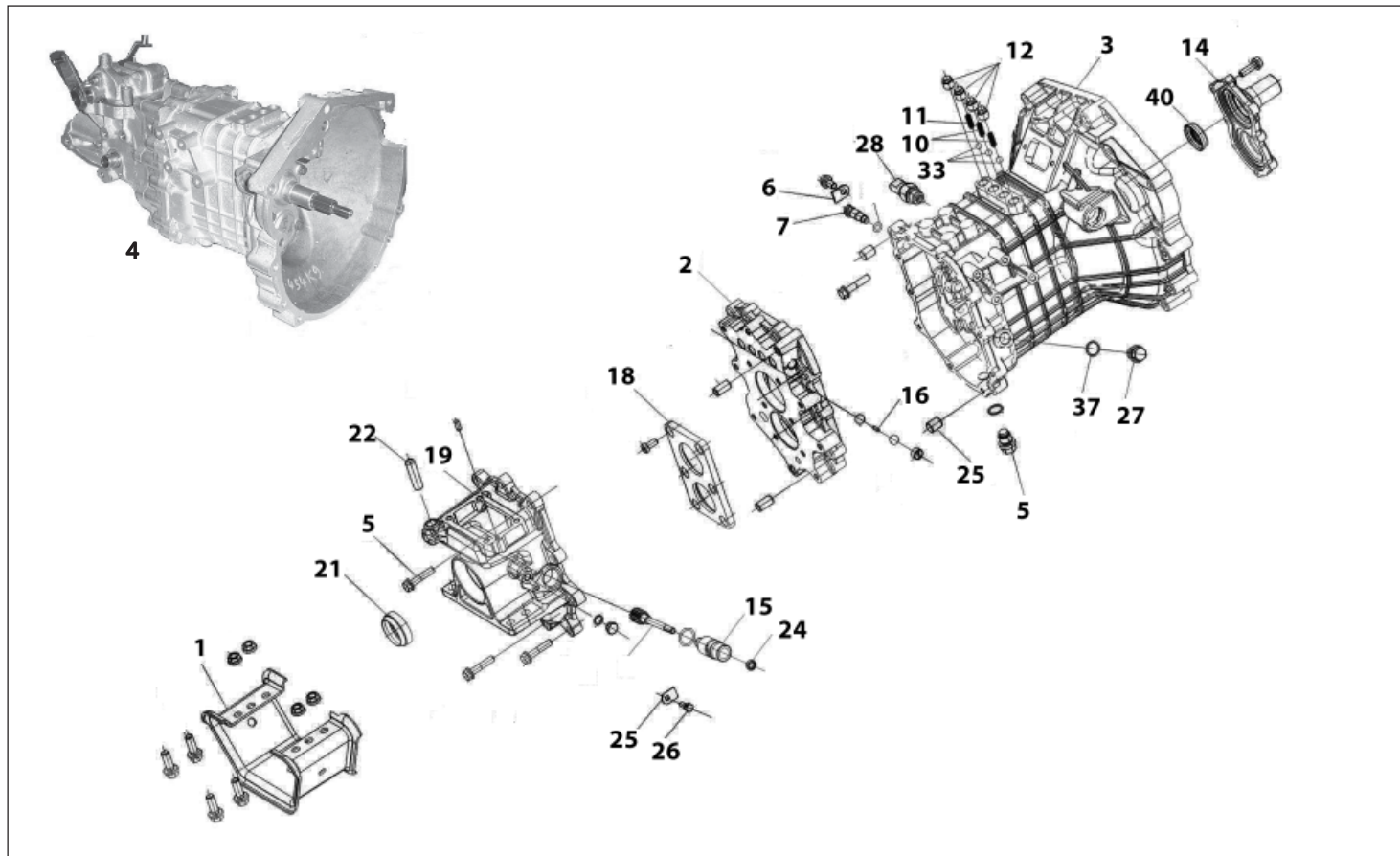


TABLE 26.1 **GEAR BOX HOUSING** **GROUP 26**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
23	2851 2620 01 10	Assy. Speedo Pinion	1	
24	2690 2610 77 02	Oil Seal (Speedo Shaft)	1	
25	2690 2620 82 04	Lock Plate (Speedo Adapter)	1	
26	2690 2620 80 01	Assy.Hex Screw (Speedo Lock Plate)	1	
27	2690 2610 72 03	Filler Plug	1	
28	2702 5450 99 50	Reverse Light Switch	1	
33	1595 010080 7	Ball 8 Dia Grade-20	1	
40	2690 2625 77 10	Oil Seal (Input Shaft)	1	

TABLE 26.2

GEARS AND SHAFTS

GROUP 26

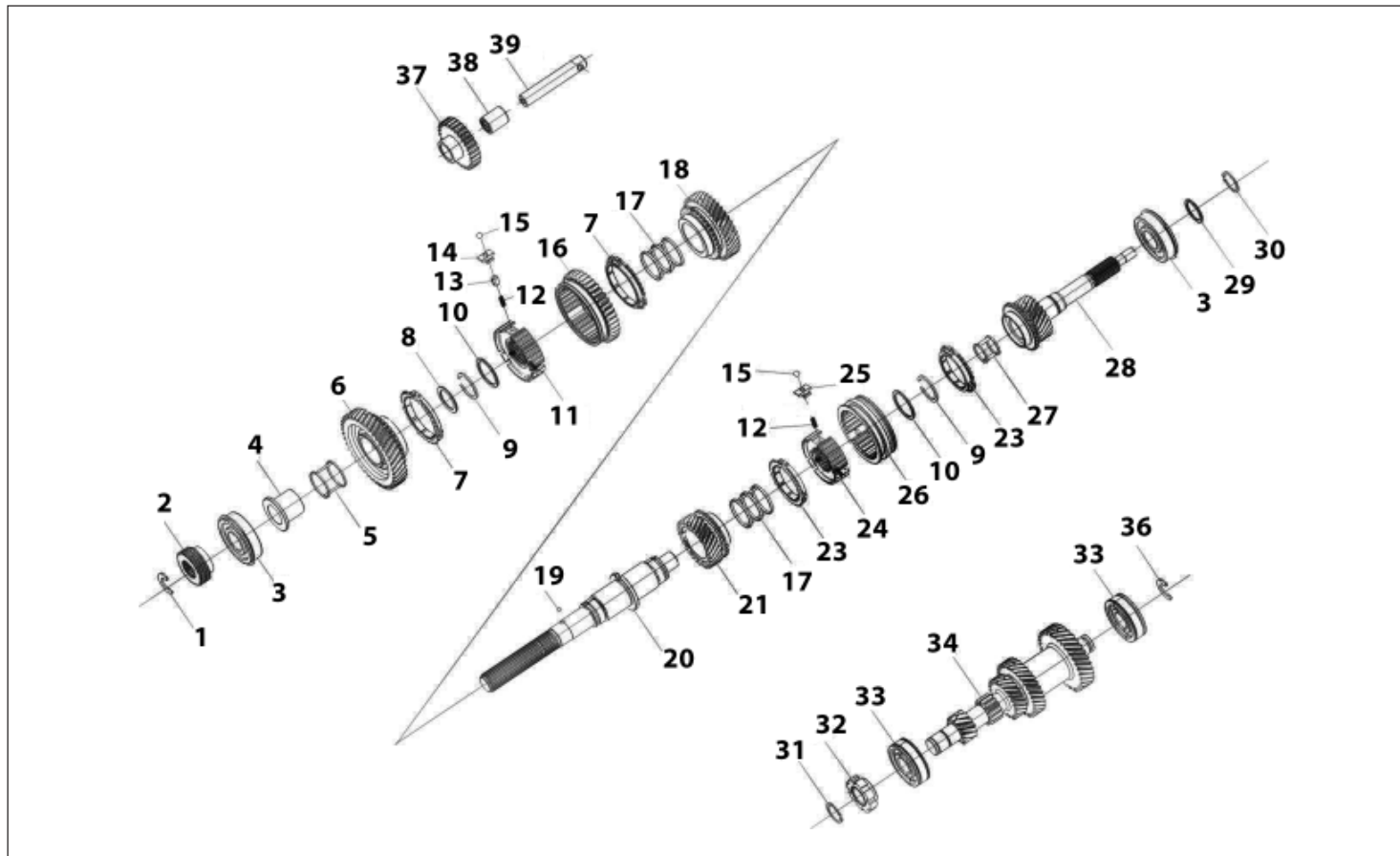


TABLE 26.2
GEARS AND SHAFTS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		GEARS AND SHAFTS		
1	2851 2620 43 19	Circlip 2.00 Thk. (C Type)	1	Selection
1	2851 2620 43 20	Circlip 2.05 Thk. (C Type)	1	Selection
1	2851 2620 43 21	Circlip 2.10 Thk. (C Type)	1	Selection
1	2851 2620 43 22	Circlip 2.15 Thk. (C Type)	1	Selection
1	2851 2620 43 23	Circlip 2.20 Thk. (C Type)	1	Selection
1	2851 2620 43 24	Circlip 2.25 Thk. (C Type)	1	Selection
1	2851 2620 43 25	Circlip 2.30 Thk. (C Type)	1	Selection
2	2851 2620 01 11	Assy.Speedo Gear (13/3) Plastic Ver.)	1	
3	2851 2625 31 01	Deep Groove Ball Brg. (Drive & Main Shaft)	2	
4	2851 2620 34 02	Bush (1st Gear)	1	
5	2851 2620 31 02	Needle Roller Bearing (1st Speed Gear)	1	
6	2851 2620 54 13	1st Gear	1	
7	2690 2620 38 03	Synchrocone 1/2 Speed,Brass Version	2	
8	2851 2620 86 01	Spacer (1st Gear)	1	
9	2851 2620 43 16	Snap Ring 2.0 Thk.	2	Selection
9	2851 2620 43 17	Snap Ring 2.1 Thk.	2	Selection
9	2851 2620 43 18	Snap Ring 2.2 Thk.	2	Selection

TABLE 26.2

GEARS AND SHAFTS

GROUP 26

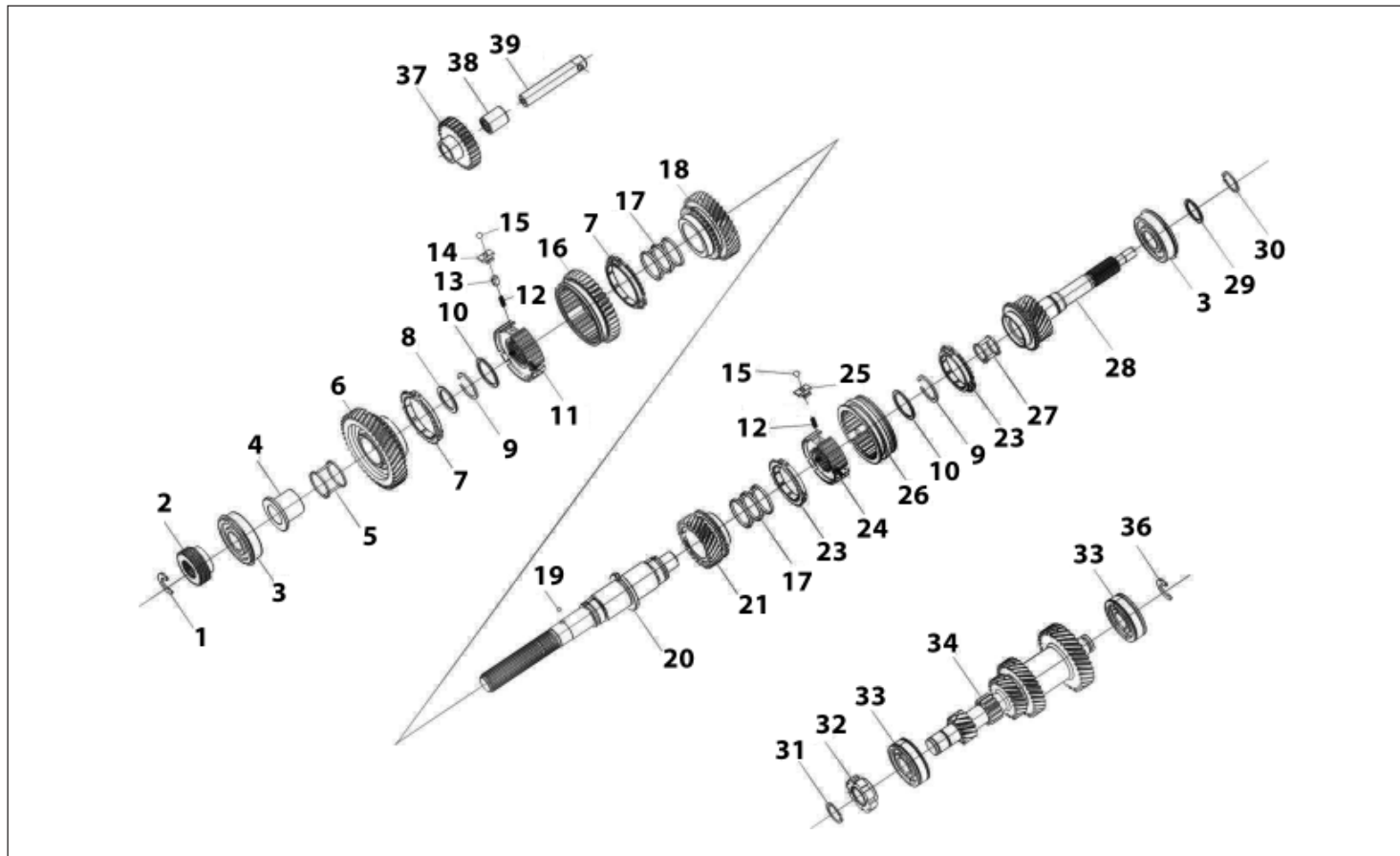


TABLE 26.2
GEARS AND SHAFTS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
9	2851 2620 43 26	Snap Ring 2.3 Thk.	2	Selection
9	2851 2620 43 27	Snap Ring 2.4 Thk.	2	Selection
9	2851 2620 43 28	Snap Ring 2.5 Thk.	2	Selection
10	2851 2620 86 03	Spacer (Mainshaft)	1	
11	2690 2620 46 13	Engaging Gear (1/2) Sinlered Soft Version	1	
12		Spring (Synchro)	6	Kit Part
13		Sleeve (1/2 Synchro)	3	Kit Part
14		Carrier (1/2 Speed)	3	Kit Part
15		Ball 5.556 Dia-Grade 20	6	Kit Part
16	2851 2620 54 07	Rev.Gear /Shifter Sleeve (1st/2nd Speed)	1	
17	2851 2620 31 01	Needle Roller Bearing(2nd/3rd Gear)	1	
18	2851 2620 54 14	2nd Gear	1	
19	1595 020030 5	Ball 3 Dia-Grade 200	1	
20	2851 2620 79 02	Main Shaft	1	
21	2851 2620 54 06	3 rd Speed Gear	1	
23	2690 2620 38 05	Synchromone (3rd/4th & 5th Speed)	2	
24	2690 2620 46 07	Engaging Gear 3/4 Speed	1	
25		Carrier (3/4/5 Speed)	3	Kit Part

TABLE 26.2

GEARS AND SHAFTS

GROUP 26

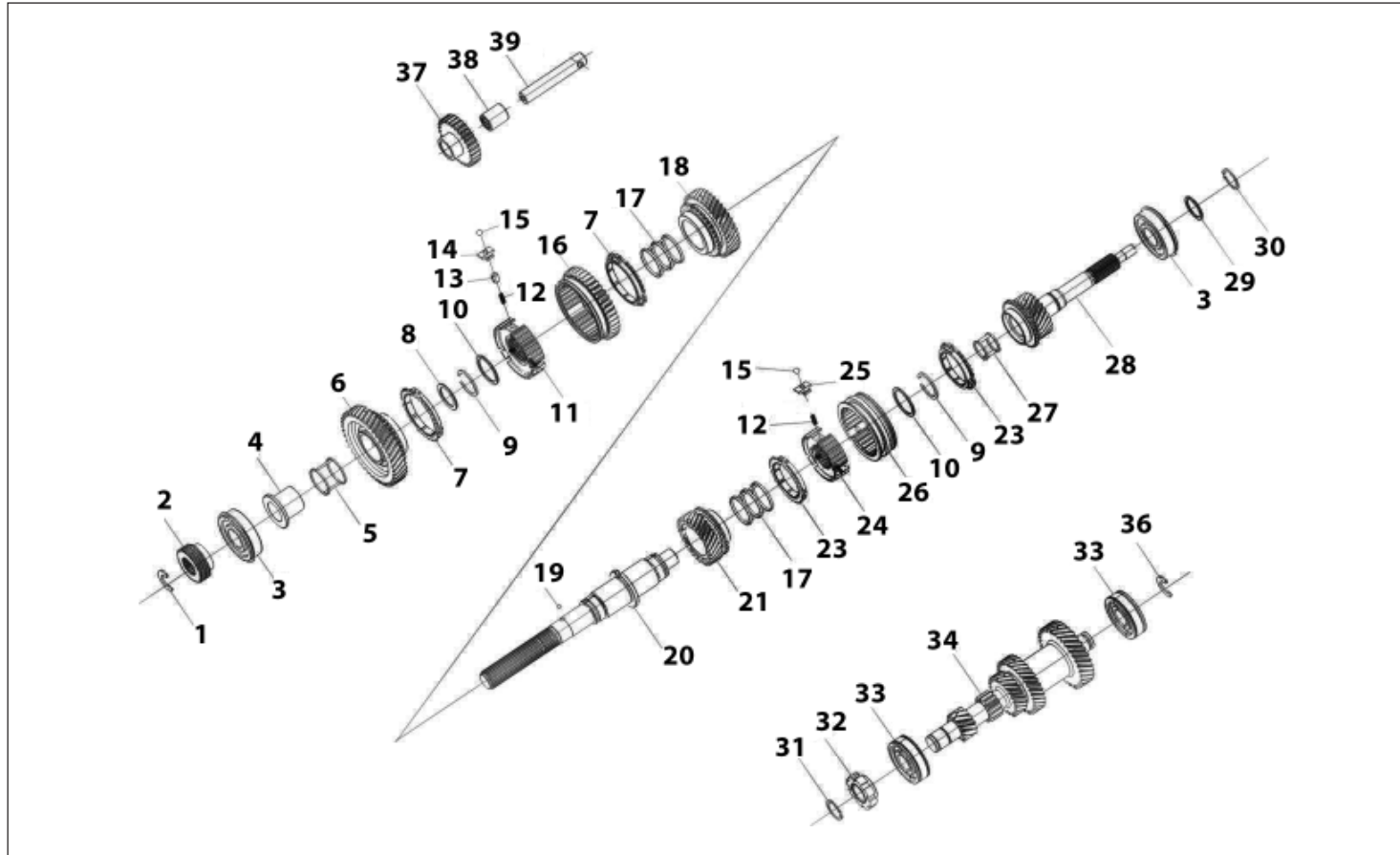


TABLE 26.2
GEARS AND SHAFTS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
26	2690 2620 46 11	Shifter Sleeve (3rd/4th Speed)	1	
27	2851 2625 31 02	Roller Bearing (Drive Shaft)	1	
28	2851 2625 79 01	Drive Shaft	1	
29	2851 2625 86 01	Spacer (Drive Shaft)-2.2 Thk.	1	Selection
29	2851 2625 86 02	Spacer (Drive Shaft) - 2.25 Thk.	1	Selection
29	2851 2625 86 03	Spacer (Drive Shaft) - 2.3 Thk.	1	Selection
29	2851 2625 86 04	Spacer (Drive Shaft) - 2.35 Thk.	1	Selection
30	1455 060250 5	Ext.Circlip 25X1.2N	1	
31	1455 060220 3	Ext.Circlip 22X1.2N	1	
32	2851 2630 01 02	Assy. Oil Splasher	1	
33	2690 2620 31 20	Ball Brg.With Snap Ring (L/S Rear)	2	
34	2851 2630 79 06	Counter Shaft	1	
36	2851 2630 43 01	"C" Type Circlip-2.5 Thk. (Counter Shaft)	1	Selection
36	2851 2630 43 02	"C" Type Circlip-2.6 Thk. (Counter Shaft)	1	Selection
36	2851 2630 43 03	"C" Type Circlip-2.7 Thk. (Counter Shaft)	1	Selection
36	2851 2630 43 04	"C" Type Circlip-2.82 Thk. (Counter Shaft)	1	Selection
37	2851 2635 54 01	Reverse Idler Gear	1	
38	2851 2635 31 01	Needle Bush (Skewed)	1	

TABLE 26.2

GEARS AND SHAFTS

GROUP 26

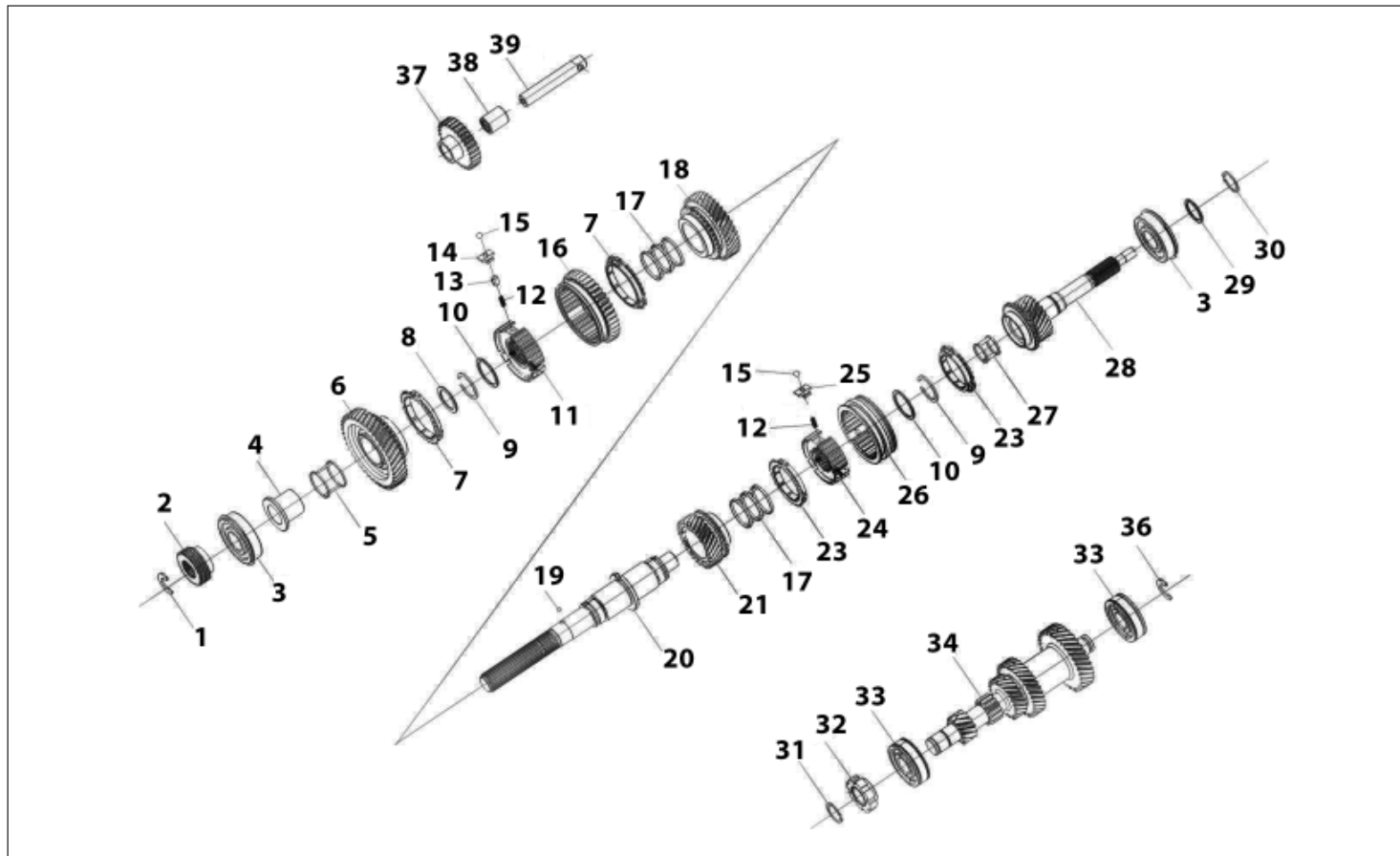


TABLE 26.2
GEARS AND SHAFTS
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
39	2851 2635 79 01	Reverse Idler Gear Shaft	1	
–	2851 2620 01 15	Synchro Kit 1/2 Speed, Consisting of :-	1	
12		Spring (Synchro)	3	
15		Ball 5.556Dia	3	
13		Sleeve (1/2 Synchro)	3	
14		Carrier (1/2 Speed)	3	
–	2851 2620 01 16	Synchro Kit 3/4 Speed Consisting Of :-	1	
12		Spring (Synchro)	3	
15		Ball 5.556 Dia	3	
25		Carrier (3/4/5 Speed)	3	

TABLE 26.3

GEAR SHIFTING

GROUP 26

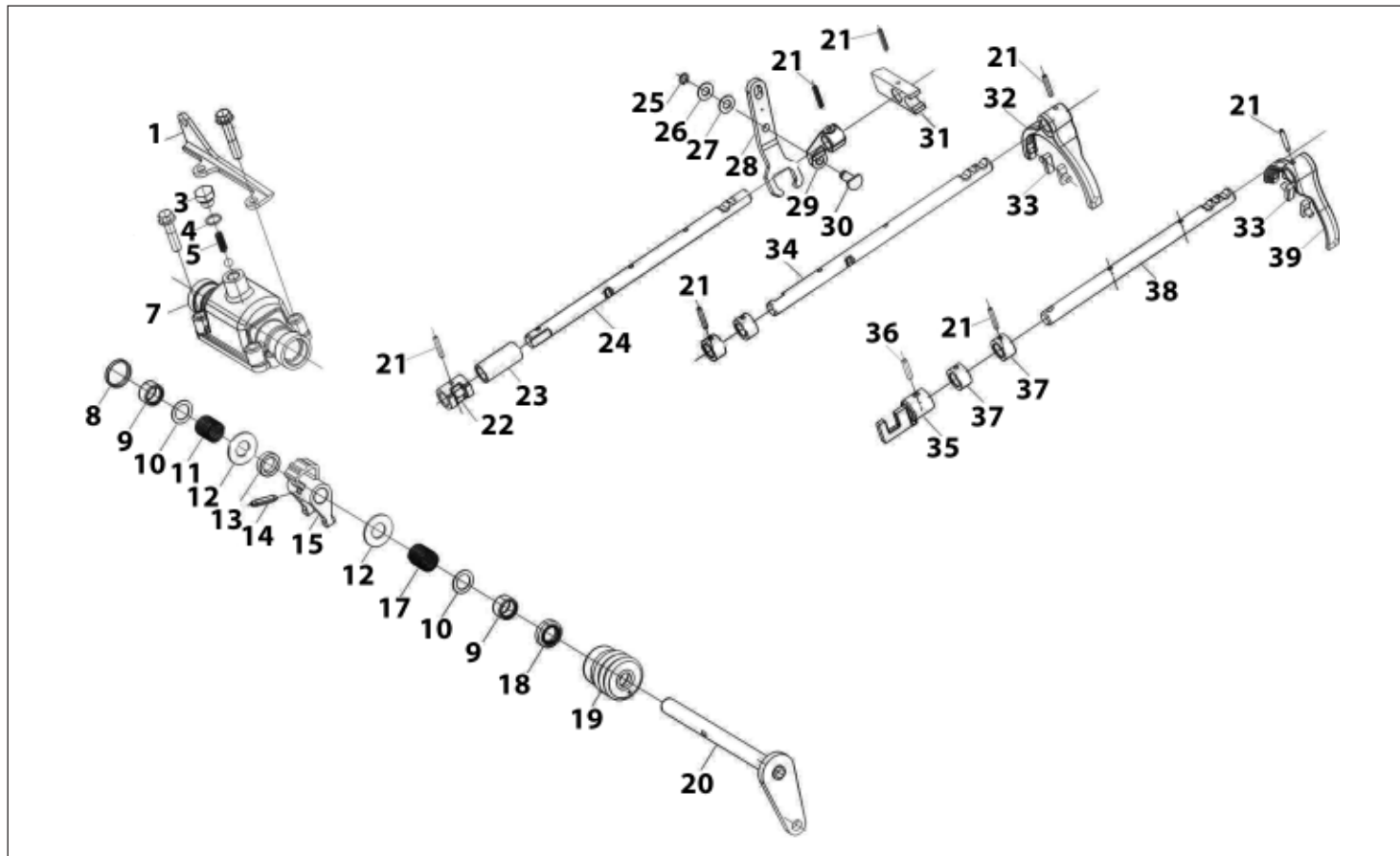


TABLE 26.3
GEAR SHIFTING
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		GEAR SHIFTING		
1	2851 2680 82 15	Bracket (Cross Link)	1	
3	1608 100120 4	Sealing Plug AM 12 x 1.5	1	
4	1622 071017 7	Sealing Washer 12 x 15.5 Cu	1	
5	2690 2651 87 04	Spring Detent	1	
7	2851 2670 38 02	Top Cover (Shifting)	1	
8	2851 2670 82 02	Sealing Cup (Top Cover)	1	
9	2851 2670 31 01	Needle Bush (Top Cover)	1	
10	2851 2670 82 04	Washer	2	
11	2851 2670 87 07	Spring Selection (Reserve)	1	
12	2851 2670 82 03	Washer (Top Cover)	2	
13	2851 2670 86 01	Spacer (Top Cover)	1	
14	2684 2651 67 05	Spiral Pin (6 x 24)	1	
15	2851 2670 51 01	Finger (Sel/Shifting)	1	
17	2851 2670 87 05	Spring Selection 1/2	1	
18	2684 2670 78 07	Double Lip Oil Seal	1	
19	2851 2670 77 03	Rubber Bellow (Sel/Shift Shaft)	1	
20	2851 2670 01 09	Assy. Lever (Sel/Shifting)	1	

TABLE 26.3

GEAR SHIFTING

GROUP 26

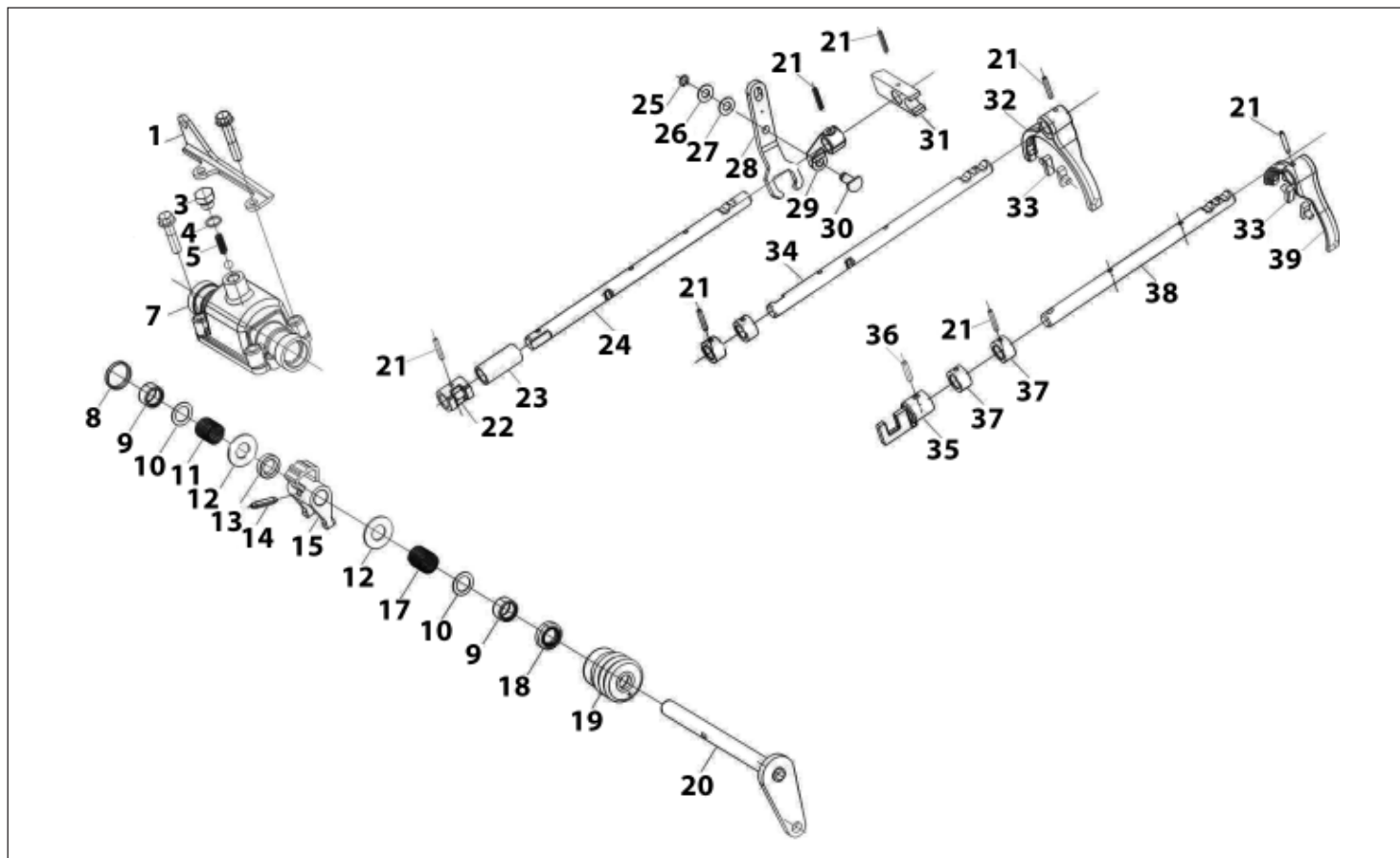


TABLE 26.3
GEAR SHIFTING
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
21	1312 050724 3	Dowel Sleeve Heavy 4x24	5	
22	2851 2651 51 07	Shifter Dog (Rev. Speed)	1	
23	2851 2670 86 03	Spacer ((Rev. Shifter Shaft)	1	
24	2851 2670 79 09	Shifter Shaft (Reverse)	1	
25	1455 080070 6	Circlip E 7.0 x 0.9	1	
26	1246 050084 1	Bright Washer 8.4	1	
27	2690 2651 87 05	Spring Washer (Crinkled)	1	
28	2851 2651 60 01	Pivot Lever (For Reverse Gear)	1	
29	2851 2651 51 06	Dog (Lever Rev. Idler)	1	
30	2851 2651 67 01	Pivot Pin (On Lever For R.I. Shifting)	1	
31	2851 2651 51 08	Dog (Rev. Light Switch)	1	
32	2851 2651 37 01	Assy. Shifter Fork W/Pads (1/2 Speed)	1	
33	2851 2651 67 03	Shifter Pad	4	
34	2851 2670 79 07	Shifter Shaft (1/2 Speed)	1	
35	2851 2651 51 04	Shifter Dog (3/4 Speed)	1	
36	1312 050922 0	Dowel Sleeve Heavy 5 x 22	1	
37	2851 2670 86 02	Spacer (Shifter Shaft)	2	
38	2851 2670 79 08	Shifter Shaft (3/4 Speed)	1	
39	2851 2651 37 02	Assy. Shifter Fork W/Pads (3/4 Speed)	1	

TABLE 26.4

GEAR SHIFT LEVER AND LINKAGES

GROUP 26

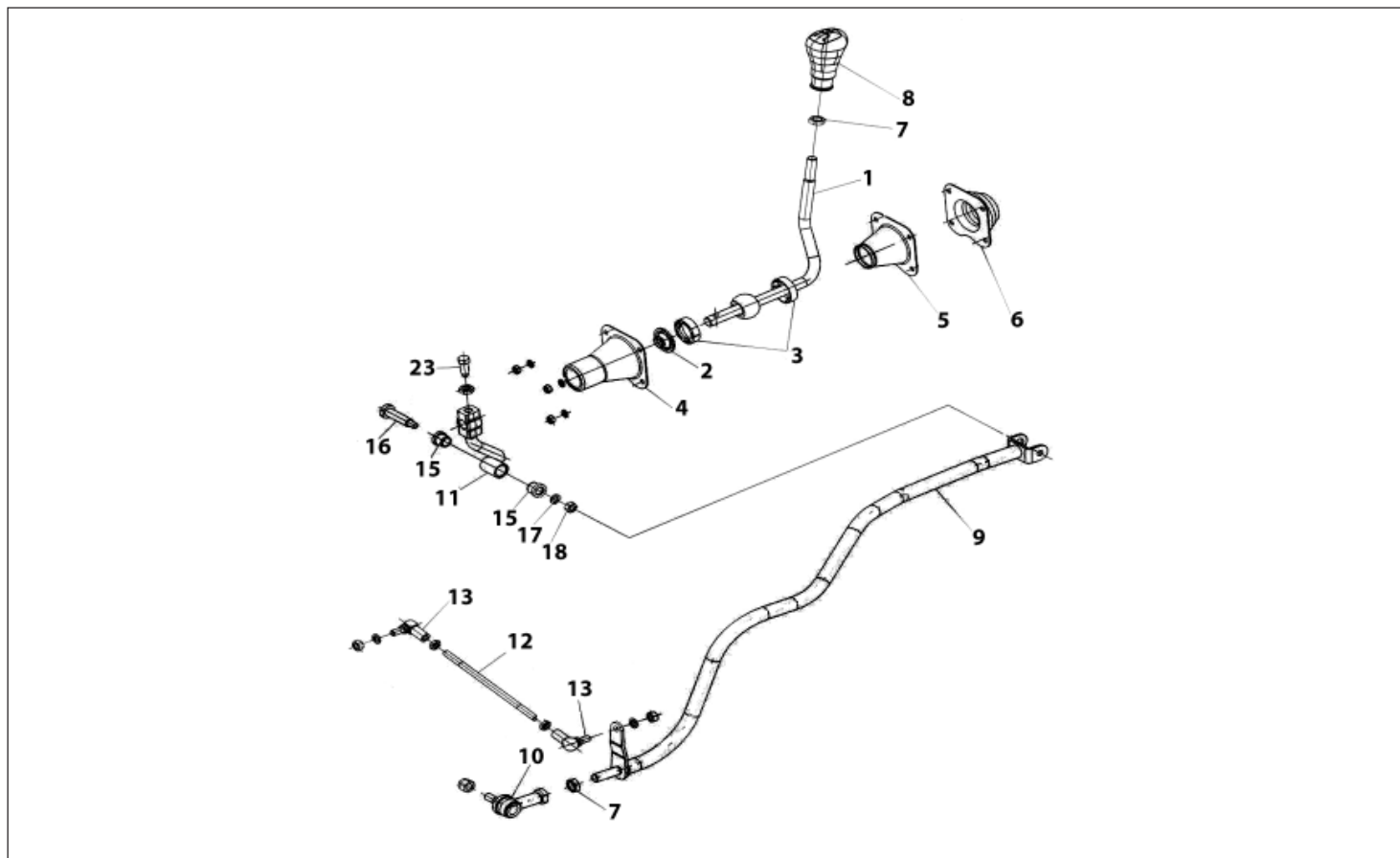


TABLE 26.4
GEAR SHIFT LEVER AND LINKAGES
GROUP 26

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		GEAR SHIFT LEVER AND LINKAGES		
1	2851 2680 01 22	Sub Assy. Gear Shift Lever (Upper Part)	1	
2	2851 2680 77 02	Rubber Bellow (Lower)	1	
3	2690 2680 63 03	Bush (G.S. Lever Ball Seat)	2	
4	2851 2680 82 13	Cup Outer (Ball Seat)	1	
5	2851 2680 82 14	Cup Inner (Ball Seat)	1	
6	2851 2680 77 03	Rubber Bellow (Gear Shift Lever)	1	
8	2690 2680 01 13	Assy. Gear Shift Lever Knob (4 Speed)	1	
9	2851 2680 01 37	Assy. Shift Link	1	
10	2641 2680 01 87	Assy. Ball Joint RH Threads	1	
11	2851 2680 01 23	Sub Assy. Gear Shift Lever (Lower Part)	1	
12	2851 2680 01 25	Assy. Cross Link	1	
13	1727 120130 3	Ball End Assy.	2	
15	2690 2680 63 10	Collar Bush (Shift Link, Lever Side)	2	
16	2690 2680 01 33	Assy. Pin (G.S. Linkage)	1	Optional
16	2690 2680 67 03	Pin	1	Optional
23	2690 2651 32 01	Locking Screw	1	

TABLE 29.1

CLUTCH AND BRAKE CONTROL

GROUP 29

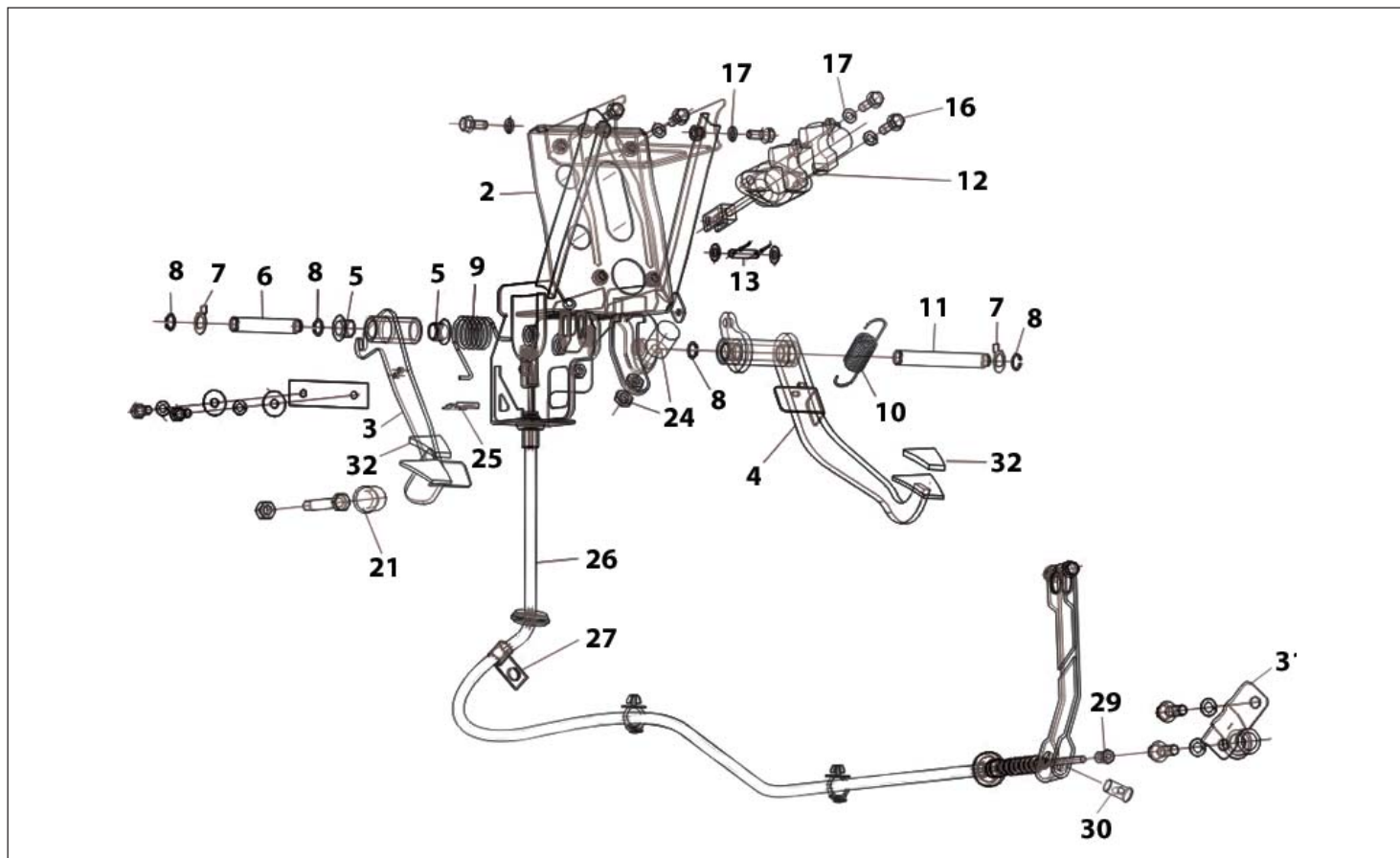


TABLE 29.1
CLUTCH AND BRAKE CONTROL
GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		CLUTCH AND BRAKE CONTROL		
2	2829 2920 01 18	Assly. Control Mtg. Bracket (Clutch & Brake)	1	
3	2829 2910 01 08	Assly. Clutch Pedal Lever Complete	1	
4	2829 2920 01 16	Assy. Brake Pedal Complete	1	
5	2699 2910 34 02	Pivot Bush	2	
6	2829 2910 67 02	Pivot Pin (Clutch)	1	
7	2829 2920 82 20	Locking Plate	2	
8	1455 060140 1	Ext. Circlip 14 x 1 N	2	
9	2829 2910 87 01	Clutch Pedal Assistance Spring	1	
10	2829 2920 87 02	Return Spring (Brake)	1	
11	2829 2920 67 02	Pivot Pin (Brake)	1	
12	2829 4210 01 06	Tandem Master Cyl. Dia. 19.05	1	
13	2829 2920 67 06	Brake Pin	1	
21	2654 2910 77 02	Rubber Cap (For Pedal Lever Stopper)	1	
24	2702 5450 99 30	Stop Light Switch, M10 X 1.25	1	
25	2702 4280 43 01	Clip (Brake Hose)	1	
26	2829 2910 01 26	Assy. Clutch Cable	1	
27	2654 4270 01 89	Assy. Clip	1	

TABLE 29.1

CLUTCH AND BRAKE CONTROL

GROUP 29

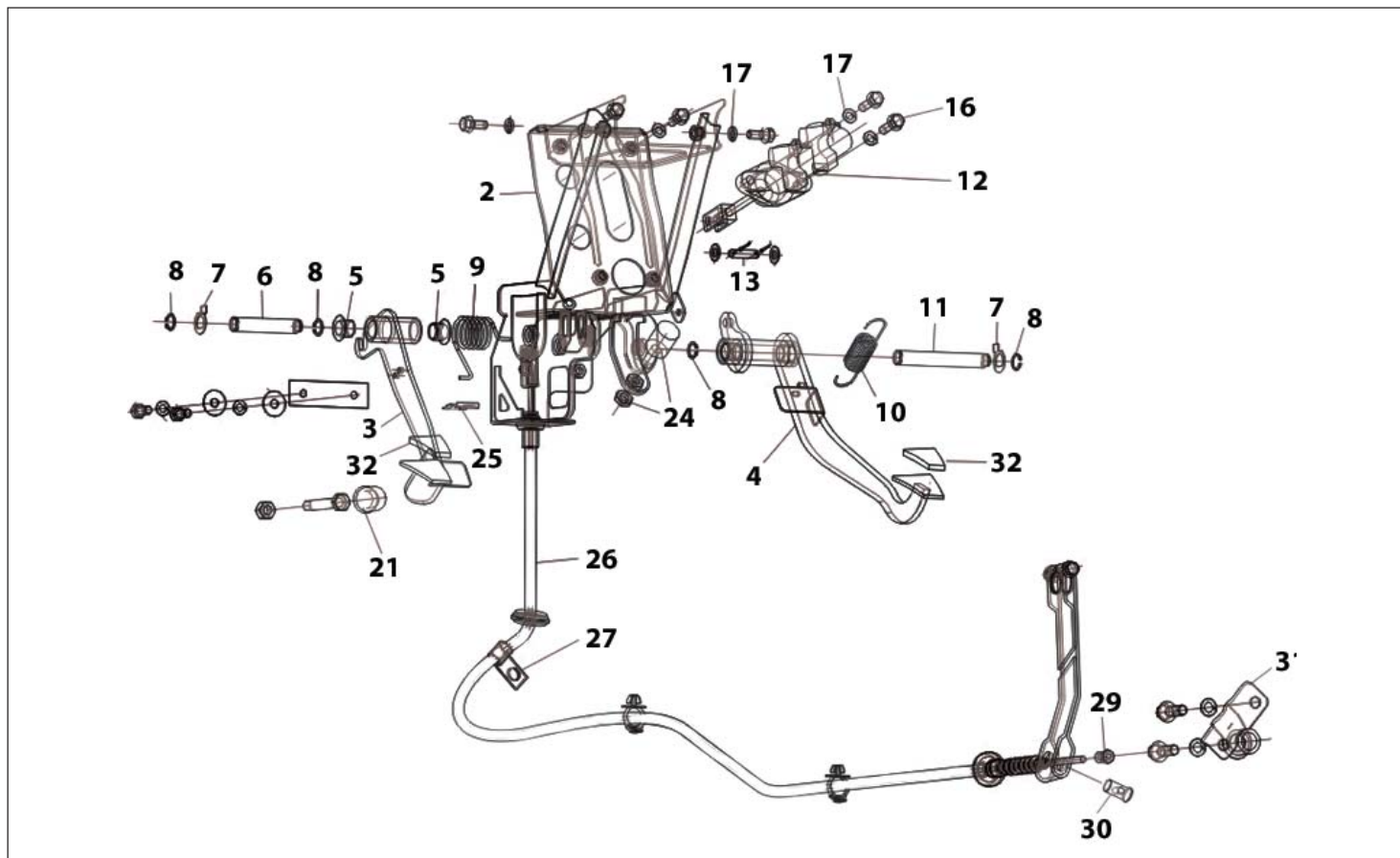


TABLE 29.1
CLUTCH AND BRAKE CONTROL
GROUP 29

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
29	2702 2910 65 04	Nut (For Clutch Cable Guide)	1	
30	2702 2910 67 03	Pin (Clutch Cable Guide)	1	
31	2829 2910 01 22	Assly. Bracket (Clutch Cable Guide)	1	
32	2658 2910 77 04	Rubber Cap	1	

TABLE 30.1

ACCELERATION CONTROL

GROUP 30

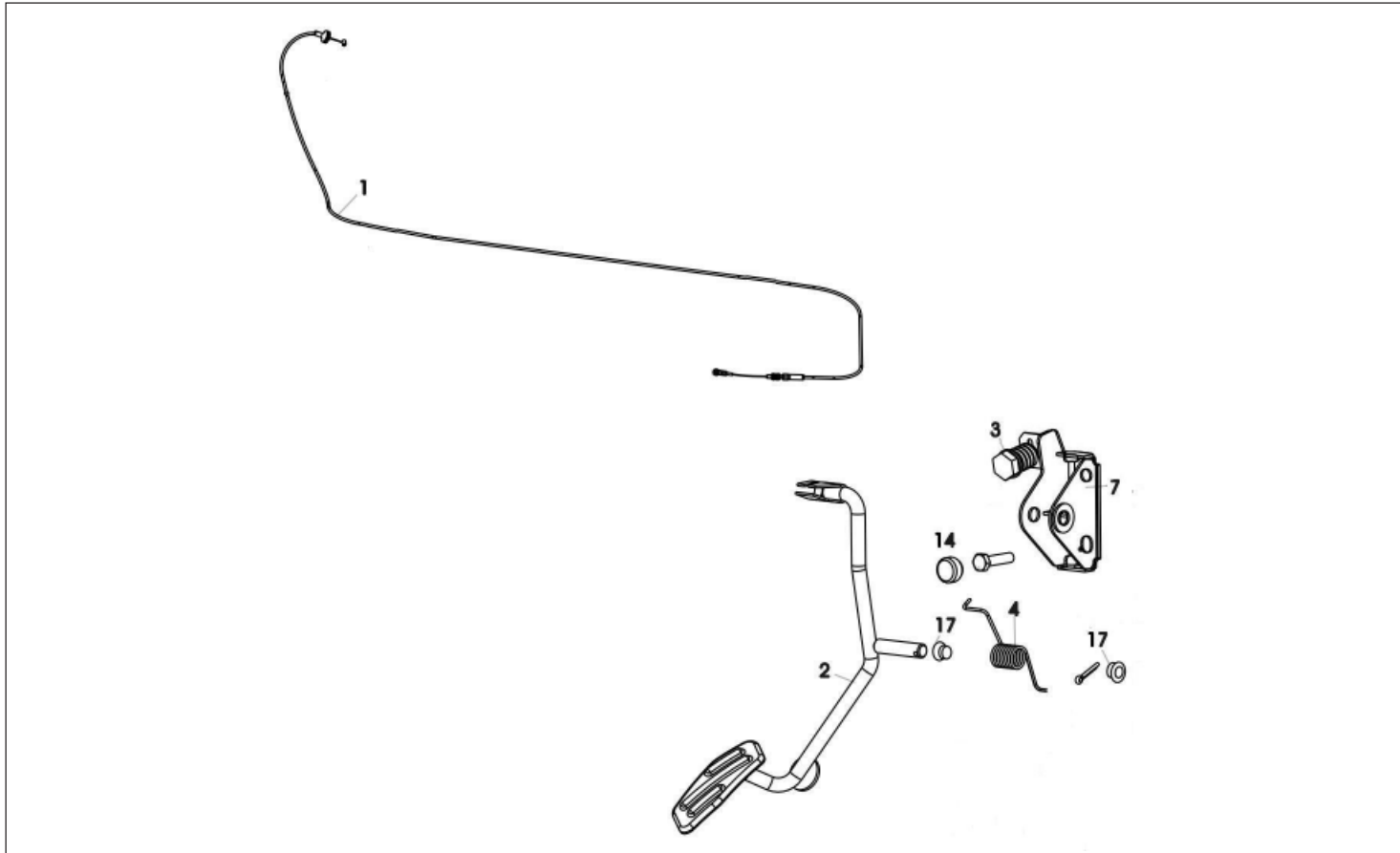


TABLE 30.1 **ACCELERATION CONTROL** **GROUP 30**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		ACCELERATOR CONTROL		
1	2829 3010 01 32	Accelerator Cable	1	
2	2829 3010 01 29	Assly. Accelerator Pedal	1	
3	2678 8870 63 28	Stopper	1	
4	2829 3010 87 01	Spring	1	
7	2829 3010 01 31	Assy. Bracket	1	
14	2702 2910 77 04	Rubber Stopper	1	
17	2829 3010 34 02	Bush	2	

TABLE 31.1

FRAME PARTS

GROUP 31

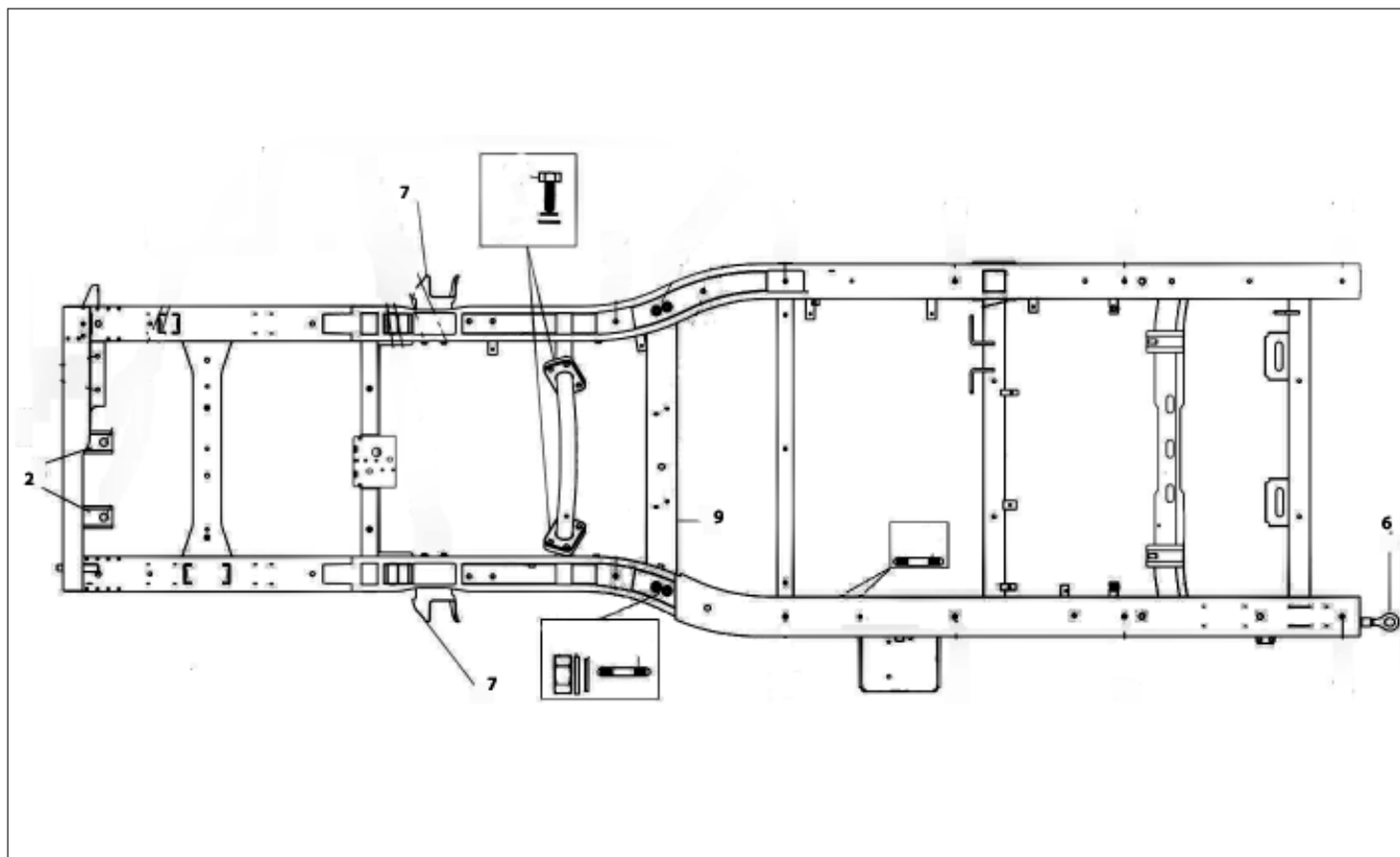


TABLE 31.1
FRAME PARTS
GROUP 31

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		FRAME PARTS		
2	2829 3113 82 25	Bracket (Radiator Support)	2	Ref. Table No.60.1
6	2829 3112 99 01	Towing Hook	1	
7	2829 3230 01 23	Assy Bracket S/A Mounting Front, Top	2	
9	2829 3123 01 36	Assy. Cross Member (Gearbox Mtg.)	1	
--	2829 3100 01 09	Assy. Kit For Frame, Consisting Of :-	1	
--		Repair Piece Top (Long Member)	5	
--		Repair Piece Top (Long Member)	4	
--		Repair Piece Top (Long Member)	4	
--		Repair Piece Bottom (Long Member)	4	
--		Repair Piece Bottom	4	
--		Repair Piece	5	
--		Repair Piece	5	
--		Repair Piece	5	
--		Reinforcement Rear	2	
--		Reinforcement Rear	2	
--		Reinforcement Rear	2	
--		Reinforcement Rear	4	
--		Reinforcement Rear	2	
		Note : Frame is supplied along with body.		
		Loose Frame is not supplied.		

TABLE 32.1

FRONT SUSPENSION

GROUP 32

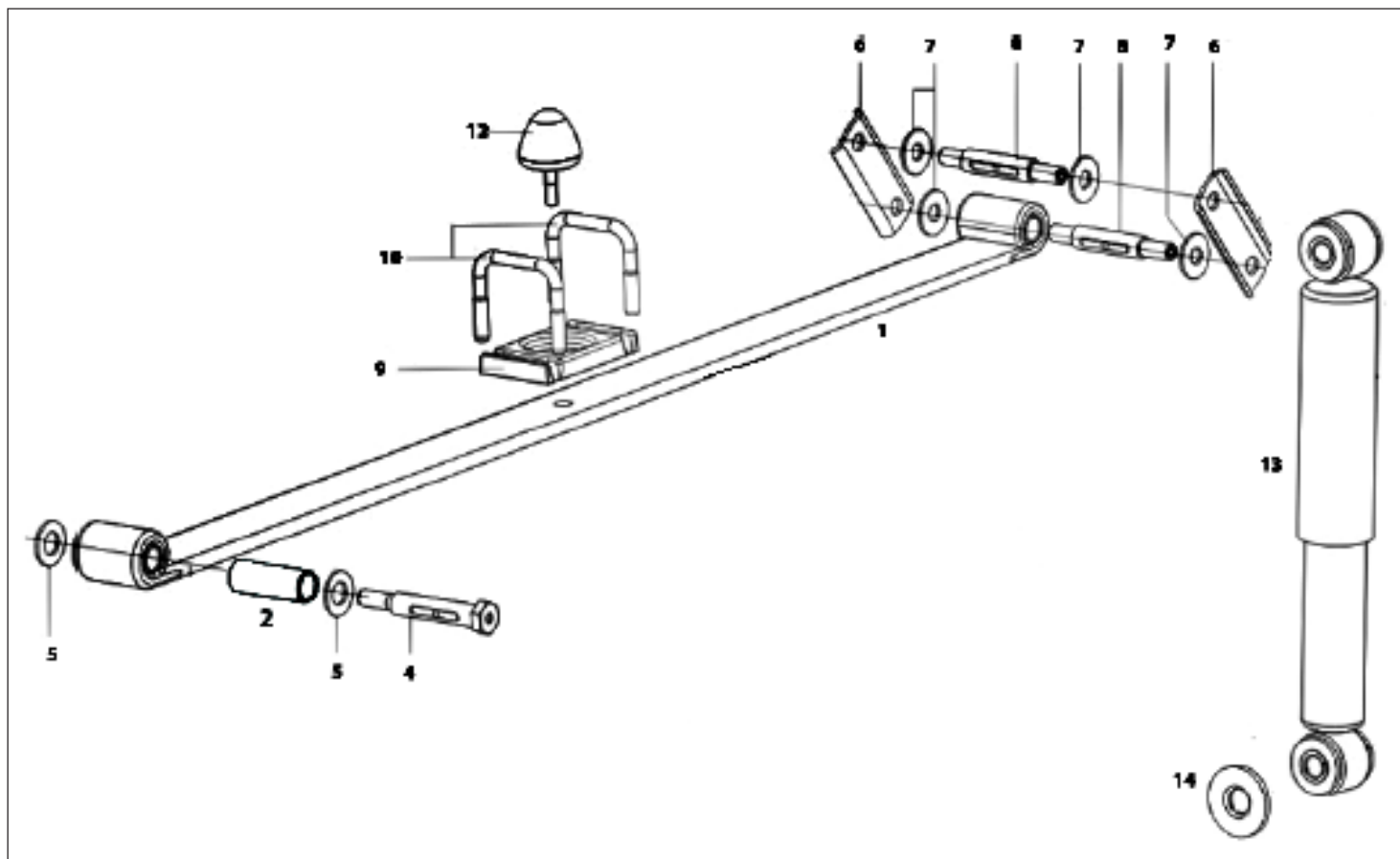


TABLE 32.1	FRONT SUSPENSION	GROUP 32
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		FRONT SUSPENSION		
1	2829 3210 01 16	Assy. Front Spring Parabolic	2	
2	2829 3240 34 01	Spring Bush	4	
4	2829 3240 67 01	Spring Pin (Front)	2	
5	2829 3210 92 07	Washer 17 ID	4	
6	2829 3210 01 24	Shackle	4	
7	2829 3210 92 07	Washer 17 ID	8	
8	2829 3240 67 02	Spring Pin (Rear)	4	
9	2829 3210 71 06	Guide Plate Front	2	
10	2829 3210 42 01	U Bolt Front Spring	4	
12	2829 3210 01 15	Assy. Bump Stopper (Front)	2	
13	2829 3230 01 10	Assy. Front Shock Absorber	2	
14	2651 3230 82 01	Washer	2	

TABLE 32.2

REAR SUSPENSION

GROUP 32

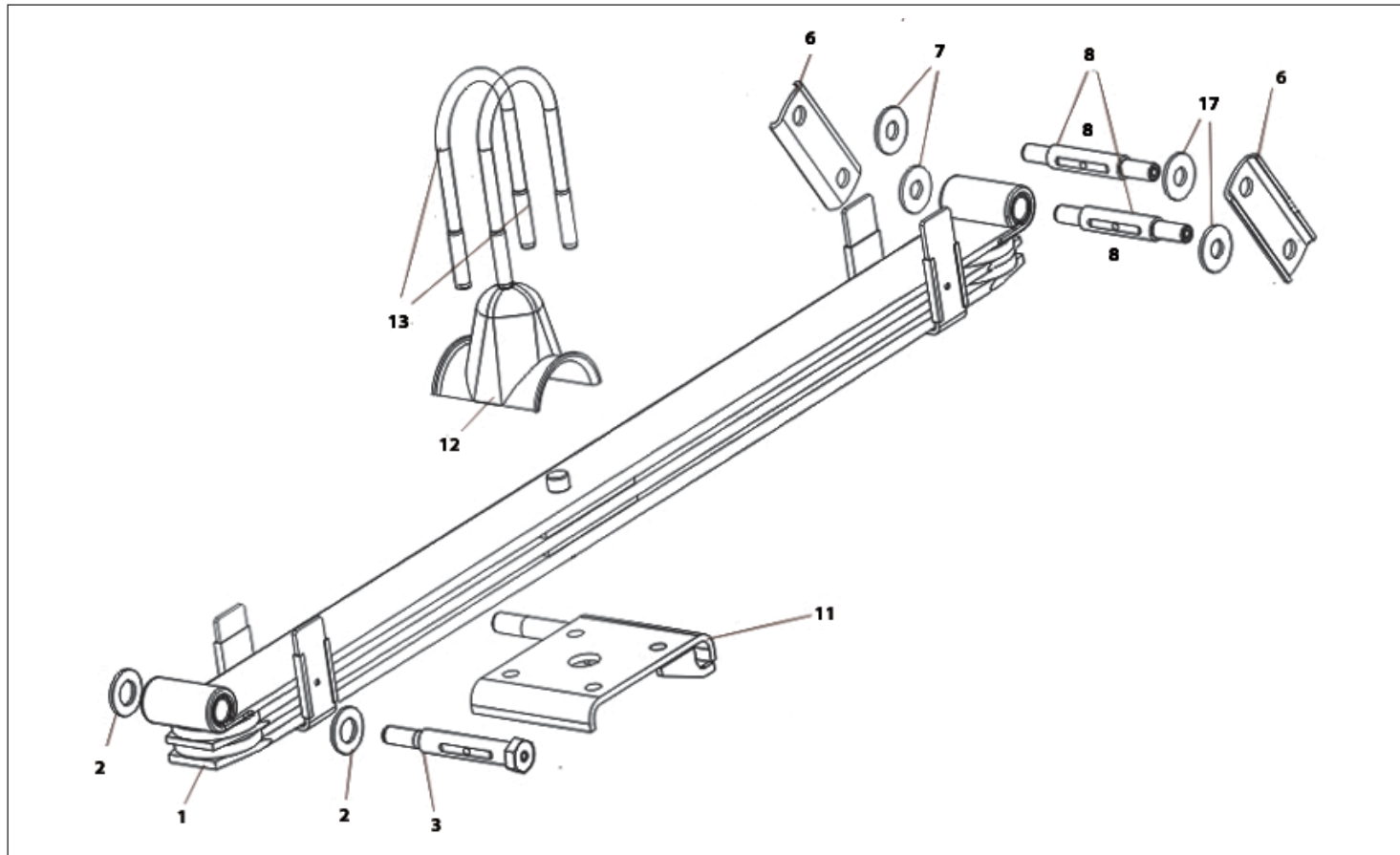


TABLE 32.2 **REAR SUSPENSION** **GROUP 32**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		REAR SUSPENSION		
1	2829 3240 01 34	Assy. Rear Spring	2	Optional
1	2829 3240 01 41	Assy. Rear Spring	2	Optional
1	2829 3240 01 43	Assy. Rear Spring	2	Optional
2	2829 3210 92 07	Washer 17 Dia	4	
3	2829 3240 67 01	Spring Pin (Front)	2	
6	2829 3210 01 24	Shackle	4	
7	2829 3210 92 07	Washer 17 Dia	8	
8	2829 3240 67 02	Spring Pin (Rear)	4	
11	2829 3240 01 12	Assy. Guide Plate LH (Rear Spring)	1	
11	2829 3240 01 13	Assy. Guide Plate RH (Rear Spring)	1	
12	2829 3250 01 01	Assy. Bump Stopper Rear	2	
13	2829 3250 42 01	U Clamp Rear	2	

TABLE 32.3

REAR SPRING (PARTS) AND REAR SH. ABSORBER

GROUP 32

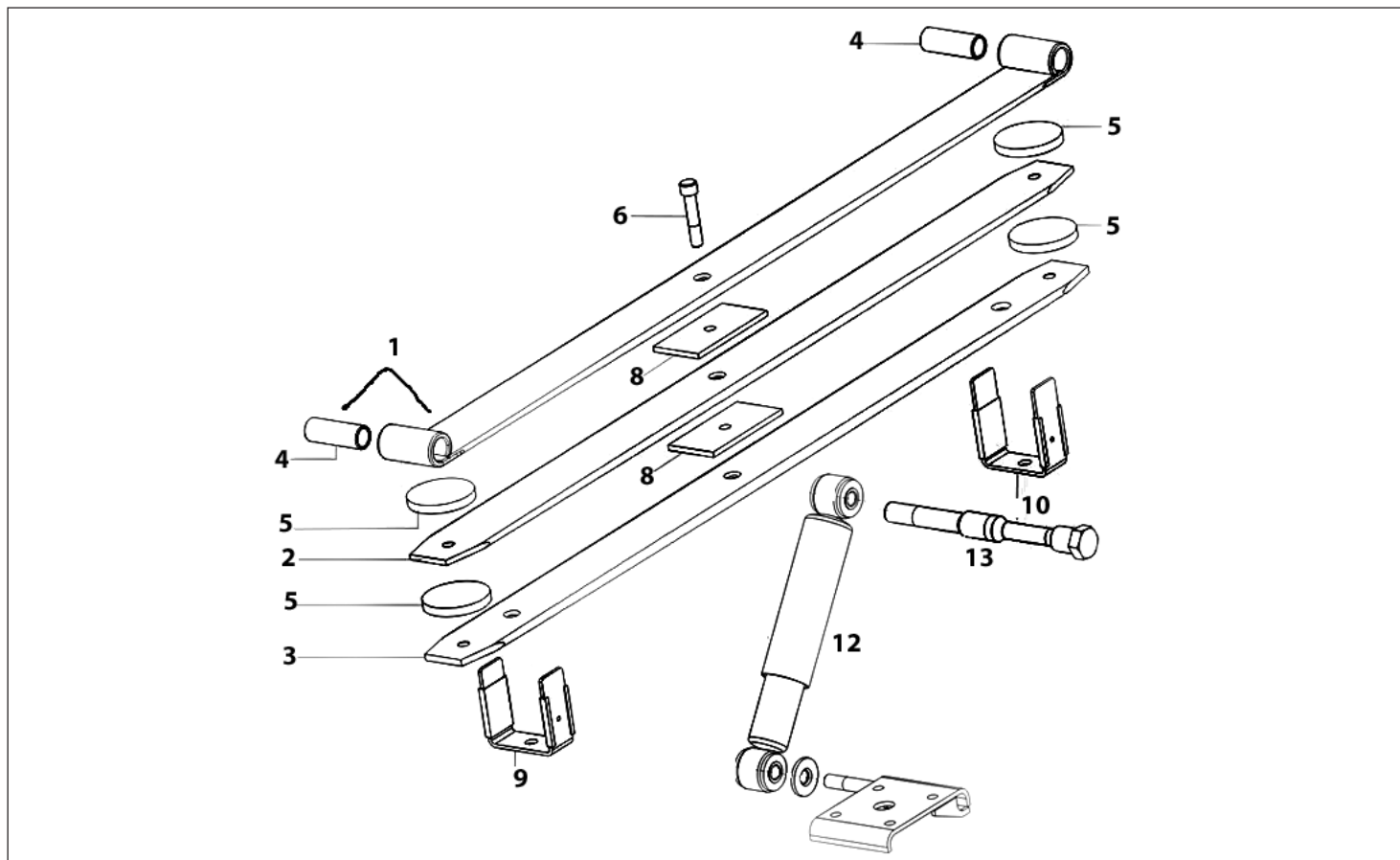


TABLE 32.3 **REAR SPRING (PARTS) AND REAR SH. ABSORBER** **GROUP 32**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		REAR SPRING (PARTS) AND REAR SH. ABSORBER		
1	2829 3240 01 35	Assy. First Leaf With Bush	2	For 01 34 spring
1	2829 3240 01 42	Assy. First Leaf With Bush	2	For 01 41 spring
1	2829 3240 01 44	Assy. First Leaf With Bush	2	For 01 43 spring
2	2829 3240 71 20	Second Leaf	2	Common for 01 34 / 01 43
2	2829 3240 71 28	Second Leaf	2	For 0141 spring
3	2829 3240 71 21	Third Leaf	2	Common for 01 34 / 01 43
3	2829 3240 71 29	Third Leaf	2	For 0141 spring
4	2829 3240 34 01	Spring Bush	4	For 0134 spring
5	2829 3240 77 01	Tip Insert (Rear Spring)	8	
5	2829 3240 77 07	Tip Insert (Rubber)	8	For 01 43 spring
6	1108 411050 9	Centre Bolt M 10x50x10	2	
8	2829 3240 77 03	Centre Pad	8	For 0134 spring
8	2829 3240 77 06	Centre Pad (Rear Spring)	4	Common for 01 34 / 01 43
9	2829 3240 42 02	Clip With Pad Rear	2	
10	2829 3240 42 01	Clip With Pad Front	2	
12	2829 3260 01 02	Assy. Rear Shock Absorber	2	
13	2829 3260 67 06	Pin (Rear S/A Mounting Top)	2	

TABLE 33.1

FRONT AXLE

GROUP 33

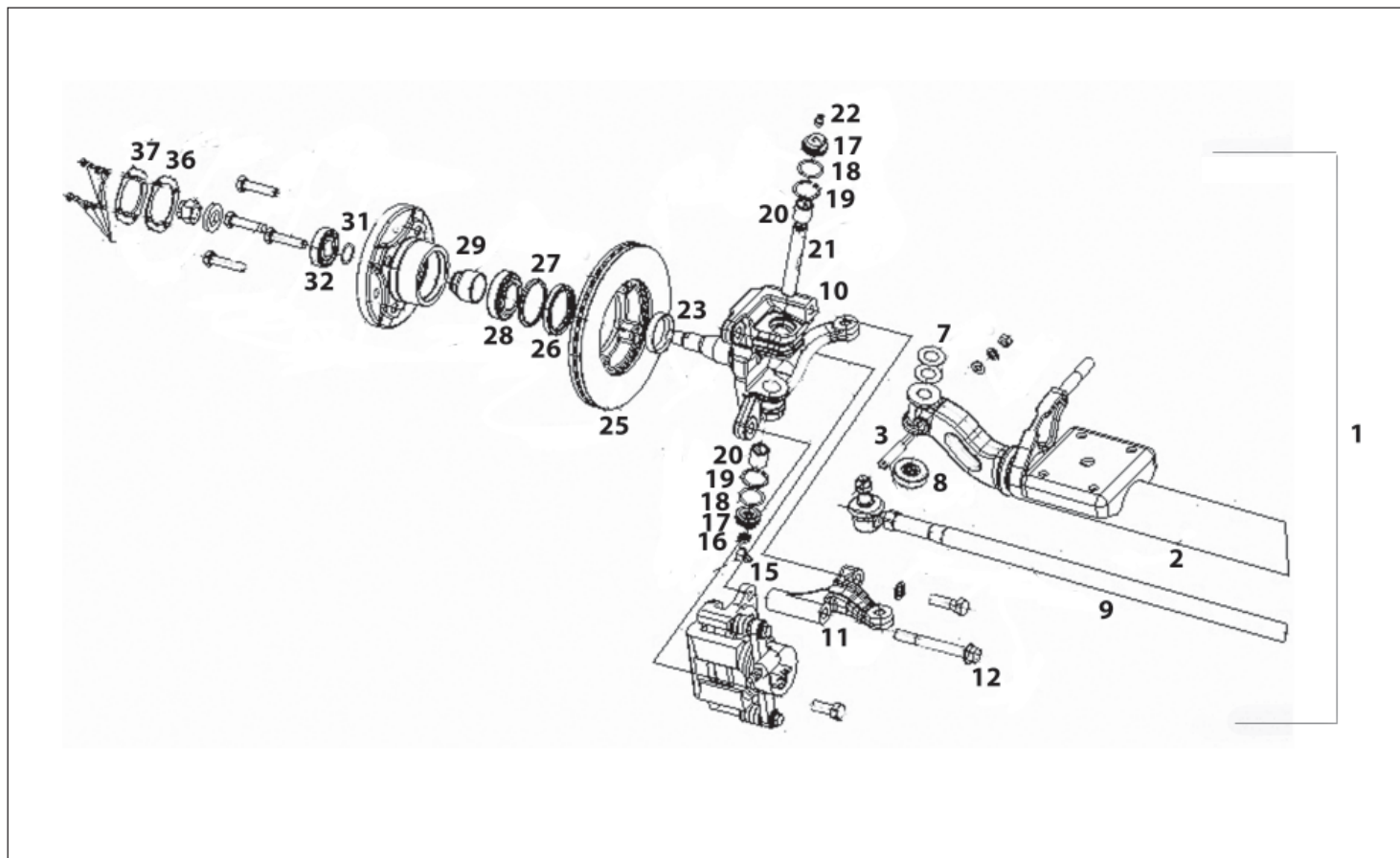


TABLE 33.1 **FRONT AXLE** **GROUP 33**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		FRONT AXLE		
1	2829 3300 01 06	Assy Front Axle	1	
2	2829 3300 01 07	Assy Front Axle Tube	1	
3	2829 3310 99 02	Cotter Bolt	2	
7	2829 3320 86 11	Shim 0.1 Thk (King Pin)	AR	For Selection
7	2829 3320 86 12	Shim 0.2 Thk (King Pin)	AR	For Selection
7	2829 3320 86 13	Shim 0.3 Thk (King Pin)	AR	For Selection
7	2829 3320 86 14	Shim 0.4 Thk (King Pin)	AR	For Selection
7	2829 3320 86 15	Shim 0.5 Thk (King Pin)	AR	For Selection
7	2829 3320 86 16	Shim 0.6 Thk (King Pin)	AR	For Selection
7	2829 3320 86 17	Shim 0.7 Thk (King Pin)	AR	For Selection
8	2829 3340 31 08	Thrust Bearing	2	For Selection
9	2829 3380 01 10	Assy Tie Rod	1	Optional
9	2829 3380 01 11	Assy Tie Rod	1	Optional
10	2829 3320 01 33	Stub Axle RH (12" Wheel)	1	
10	2829 3320 01 34	Stub Axle LH (12" Wheel)	1	
11	2829 3380 51 08	Steering Arm (12" Wheel)	1	
12	2829 3320 32 09	Flange Bolt	1	

TABLE 33.1

FRONT AXLE

GROUP 33

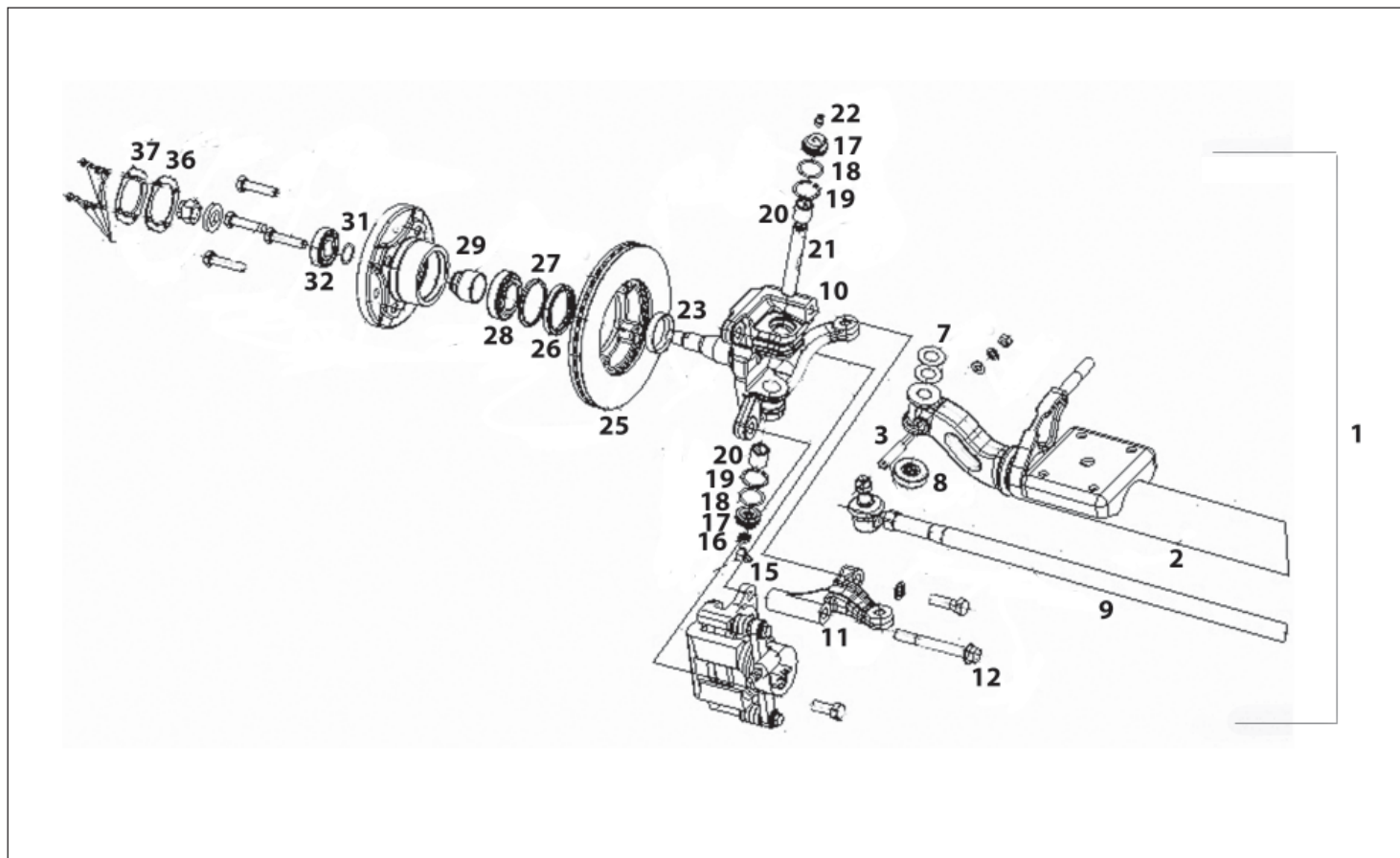


TABLE 33.1
FRONT AXLE
GROUP 33

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
15	2574 4110 99 02	Grease Nipple	2	
17	2829 3320 99 02	King Pin Cap	4	
18	1705 050120 5	O Ring 25.0X26.5	4	
19	1458 060300 0	Internal Circlip 30X1.2N	4	
20	2829 3320 34 02	Bush	4	
21	2829 3320 67 09	King Pin	2	
22	1717 060080 1	Grease Nipple Am8X1	2	
23	2829 3340 86 02	Seal Race (Stub Axle)	2	
25	2829 4210 37 01	Ventilated Brake Disc 17 Thick	2	
26	2829 3340 78 03	Oil Seal	2	
27	2829 3340 82 01	Baffle	2	
28	2829 3340 31 05	Taper Roller Bearing	2	
29	2829 3320 86 10	Spacer Tube	2	
30	2829 3310 37 02	Front Hub	2	
31	2829 3320 86 18	Shim 0.1 Thk(Spacer)	AR	For Selection
31	2829 3320 86 19	Shim 0.15 Thk (Spacer)	AR	For Selection
31	2829 3320 86 20	Shim 0.20 Thk(Spacer)	AR	For Selection
31	2829 3320 86 21	Shim 0.25 Thk(Spacer)	AR	For Selection

TABLE 33.1

FRONT AXLE

GROUP 33

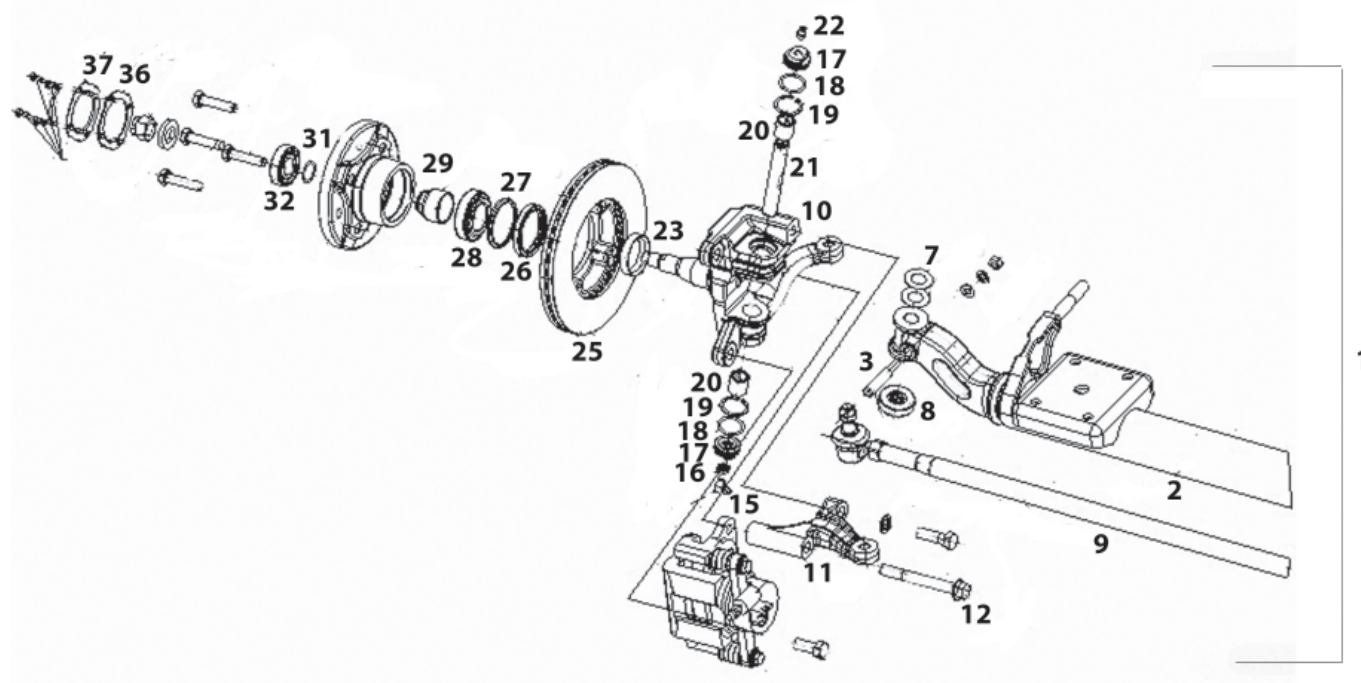


TABLE 33.1 **FRONT AXLE** **GROUP 33**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
31	2829 3320 86 22	Shim 0.30 Thk (Spacer)	AR	For Selection
31	2829 3320 86 23	Shim 0.4 Thk (Spacer)	AR	For Selection
31	2829 3320 86 24	Shim 0.5 Thk (Spacer)	AR	For Selection
31	2829 3320 86 25	Shim 0.6 Thk (Spacer)	AR	For Selection
31	2829 3320 86 26	Shim 0.7 Thk(Spacer)	AR	For Selection
32	2695 3340 31 01	Taper Roller Bearing (Outer)	2	
34	2829 3340 92 03	Thrust Washer	2	
36	2829 3340 77 02	Gasket	2	
37	2829 3340 82 03	Hub Cover	2	

TABLE 35.1
REAR AXLE
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		REAR AXLE		
1	2850 3500 01 04	Dana R.A.Comp,(4.42)-31/7 W/Brakes.	1	
2	2850 3510 01 01	Beam Assy.	1	
3	2850 3511 32 01	Hex bolt Brg cap	4	
4	2850 3530 01 02	Diff Case Assy. - Std	1	
5	2850 3530 51 01	Diff Case Hsg.	1	
6	2850 3530 54 03	Gear Diff -	2	
7	2850 3530 54 04	Pinion Diff -	2	
8	2850 3530 51 02	Diff shaft	1	
9	2850 3530 67 01	Pin Roll	1	
10	2850 3530 92 01	Thrust Washer - Diff Gear	2	
11	2850 3530 92 02	Thrust Washer - Pinion Diff	2	
12	2850 3530 01 10	Crown Wheel Pinion Set (4.42)-31/7	1	
13	2850 3530 80 01	Ring Gear Bolt	10	
14	2850 3530 31 01	Pinion Inner Brg Cone & Cup	1	
15	2850 3530 31 02	Pinion Outer Brg Cone & Cup	1	
16	2850 3530 86 01	Spacer Collapsible	1	
17	2850 3530 83 01	Pinion Head Shim	1	

TABLE 35.1

REAR AXLE

GROUP 35

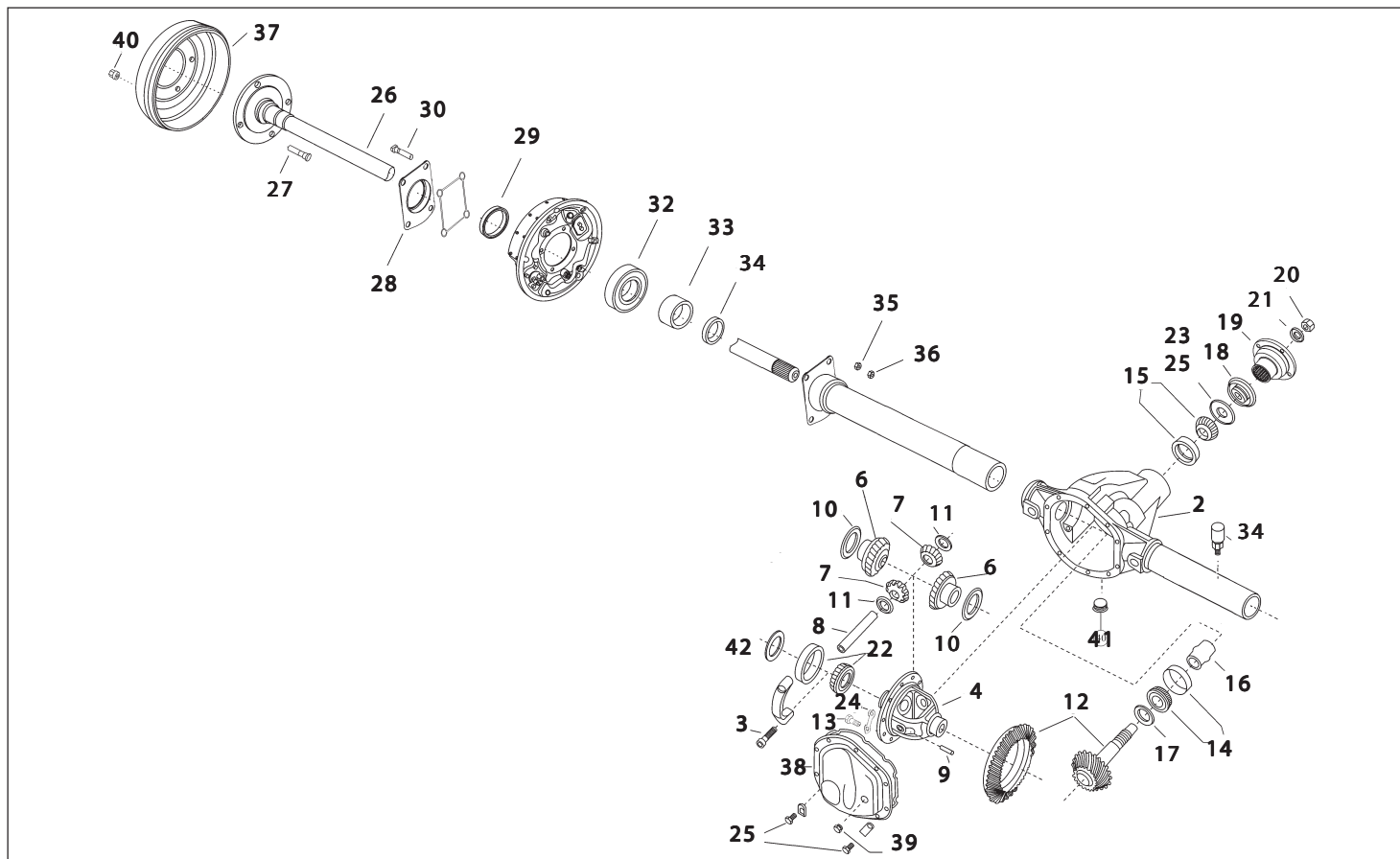


TABLE 35.1
REAR AXLE
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
18	2850 3530 77 01	Oil Seal - pinion	1	
19	2850 3530 50 01	Companion Flange	1	
20	2663 3535 65 02	Nut Pinion	1	
21	2663 3530 86 09	Washer Flat	1	
22	2850 3530 31 03	Diff Bearing Assy. Cone & Cup	2	
23	2850 3530 82 01	Pinion Tail Slinger	1	
24	2850 3530 61 01	Lock Strap - Ring Gear Bolt	5	
25	2663 3510 80 01	Screw Flanged Head	10	
26	2850 3570 79 01	Axleshaft	2	
27	2850 3560 32 01	Wheel Bolt	8	
28	2850 3530 82 02	Retainer Oil Seal	2	
29	2850 3530 77 02	Oil Seal- outboard	2	
30	2850 3570 32 01	Retainer Bolts	8	
31	2850 3570 77 01	Oil Seal- inboard	2	
32	2850 3560 31 01	Ball Bearing	2	
33	2850 3570 82 01	Retainer Bearing Ring	2	
34	2850 3515 01 01	Breather	1	
35	2850 3560 65 02	Hex Nut	8	

TABLE 35.1

REAR AXLE

GROUP 35

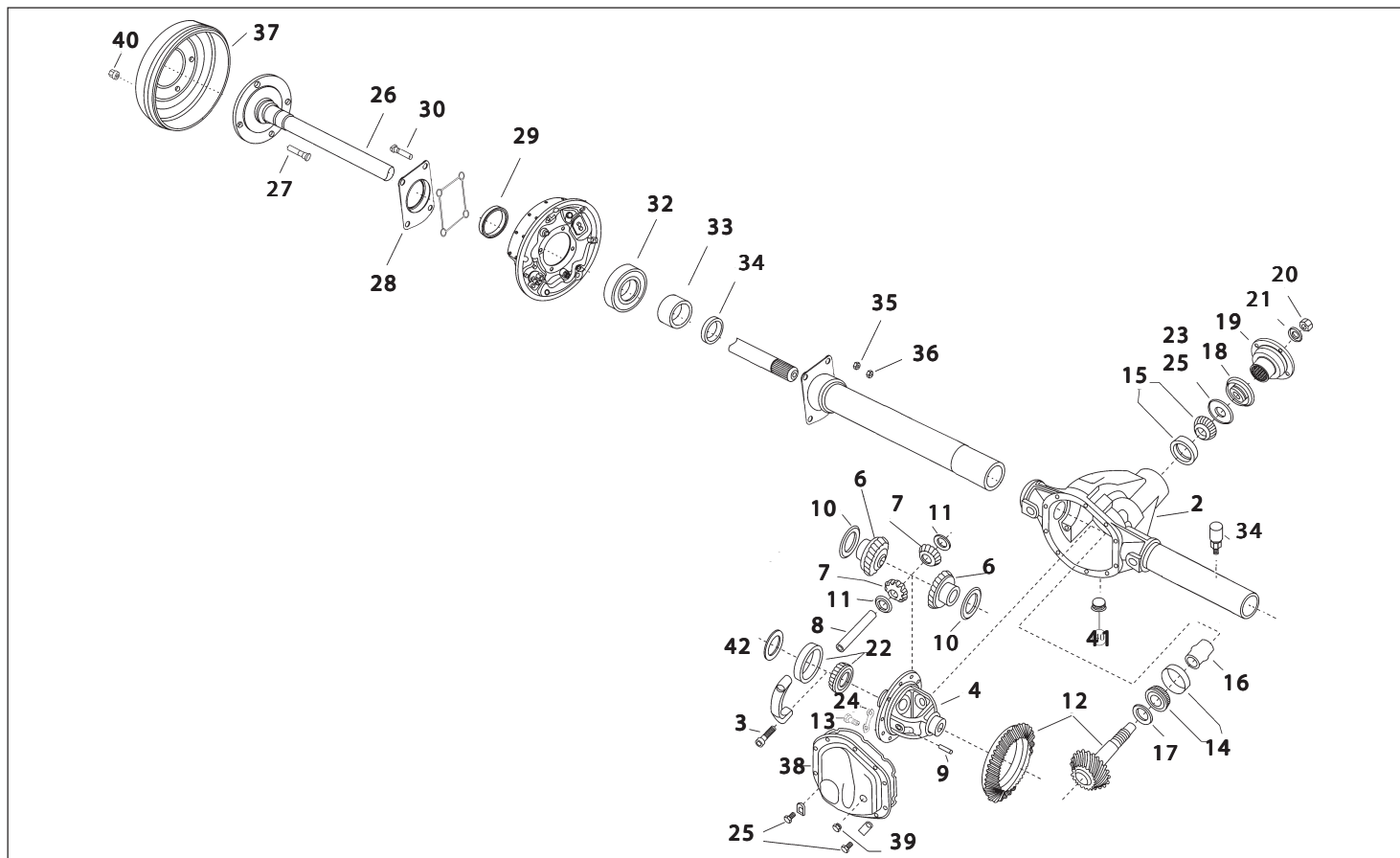


TABLE 35.1
REAR AXLE
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
36	2850 3560 65 03	Hex Nut	8	
37	2850 3560 37 01	Brake Drum	2	
38	2850 3510 82 01	Cover Carrier	1	
39	2667 3310 72 01	Filler Plug	1	
40	2850 3560 65 04	Nut Wheel	4	
41	2667 3310 72 02	Drain Plug	1	
42	2850 3530 83 02	Shim Differential	2	
		REAR AXLE KITS		
	2850 3530 01 05	Pinion Oil Seal Kit Consisting of :-	1	
35		Pinion Nut	1	
18		Pinion Oil Seal	1	
16		Collapsible Spacer	1	
	2850 3570 01 01	Retainer Oil Seal Assy. Kit Consisting of :-	1	
28		Retainer Oil Seal	1	
29		Oil Seal Outboard	1	
30		Retainer Bolts (Brake Assy. Bolts)	4	
	2850 3570 01 02	Axle Shaft Kit Consisting of :-	1	
26		Axleshaft	1	

TABLE 35.1
REAR AXLE
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		Retainer Oil Seal Assy. Kit	1	
32		Ball Bearing	1	
33		Retainer Wheelbearing	1	
31		Oil Seal - Inboard	1	
27		Wheel Bolt	4	
	2850 3570 01 03	Axle Shaft Bearing Kit Consisting of :-		
32		Ball Bearing	1	
33		Retainer Wheelbearing	1	
	2850 3530 01 06	Ring Gear Lock Strap Kit Consisting of :-		
24		Lock Strap - Ring Gear Bolt	5	
	2850 3530 01 07	Crownwheel - Pinion Kit (4.42-31/7) Consisting of :-		
		Tata Cub Hypoid Gear Set (4.42-31/7)	1	
13		Ring Gear Bold	10	
24		Lock Strap - Ring Gear Bold	5	
		Pinion Oil Seal Kit	1	
	2850 3530 01 08	Diff Case Thrustwasher Kit Consisting of :-		
10		Thrust Washer - Diff Gear	2	
11		Thrust Washer - Pinion Mate	2	

TABLE 35.1
REAR AXLE
GROUP 35

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
9	2850 3530 01 09	Pin Roll	1	
		Diff Case Kit (Major) Consisting of :-		
6		Gear Diff (Side Gear)	2	
7		Pinion Diff (Pinion Mate)	2	
		Diff Case Thrust washer Kit	1	
		Diff Shaft	1	

TABLE 40.1

SPARE WHEEL CARRIER

GROUP 40

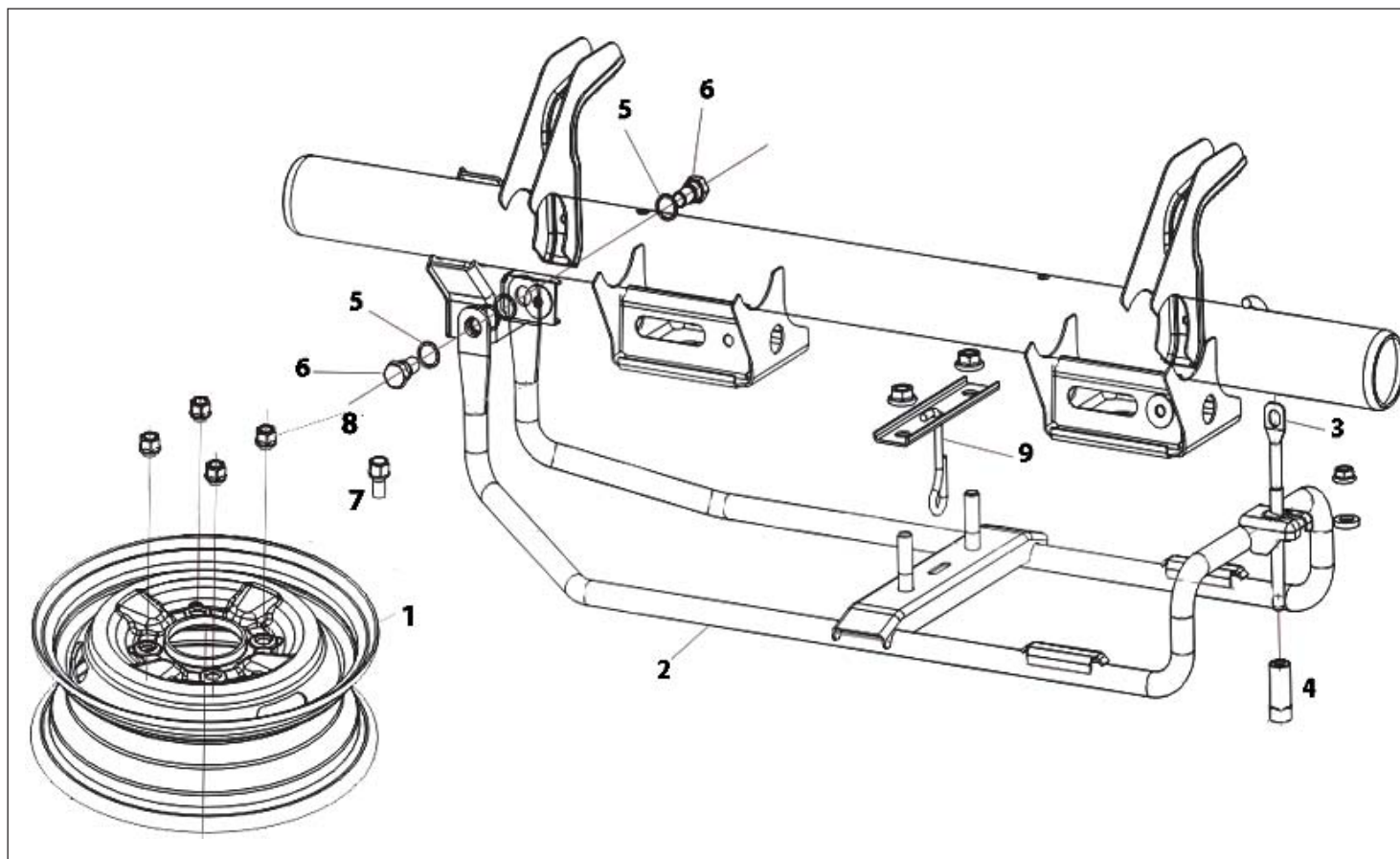


TABLE 40.1
SPARE WHEEL CARRIER
GROUP 40

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		SPARE WHEEL CARRIER		
1	2829 4010 01 07	Assy. Wheel Rim 4J x 12	5	
2	2829 4030 01 10	Assy. Tube (Spare Wheel Mtg.)	1	
3	2829 4030 69 06	Clamp (Spare Wheel Mtg.)	1	
4	2829 4030 65 01	Hex Nut	1	
5	2698 4030 99 02	Nylon Spacer	4	
6	2829 4030 01 15	Hex Bolt	2	
7	2702 4010 32 01	Wheel Mounting Pin	8	
8	2829 4020 65 01	Wheel Nut	8	
9	2829 4030 01 13	Assy. Bracket (Spare Wheel Lock)	1	

TABLE 41.1

PROPELLER SHAFT

GROUP 41

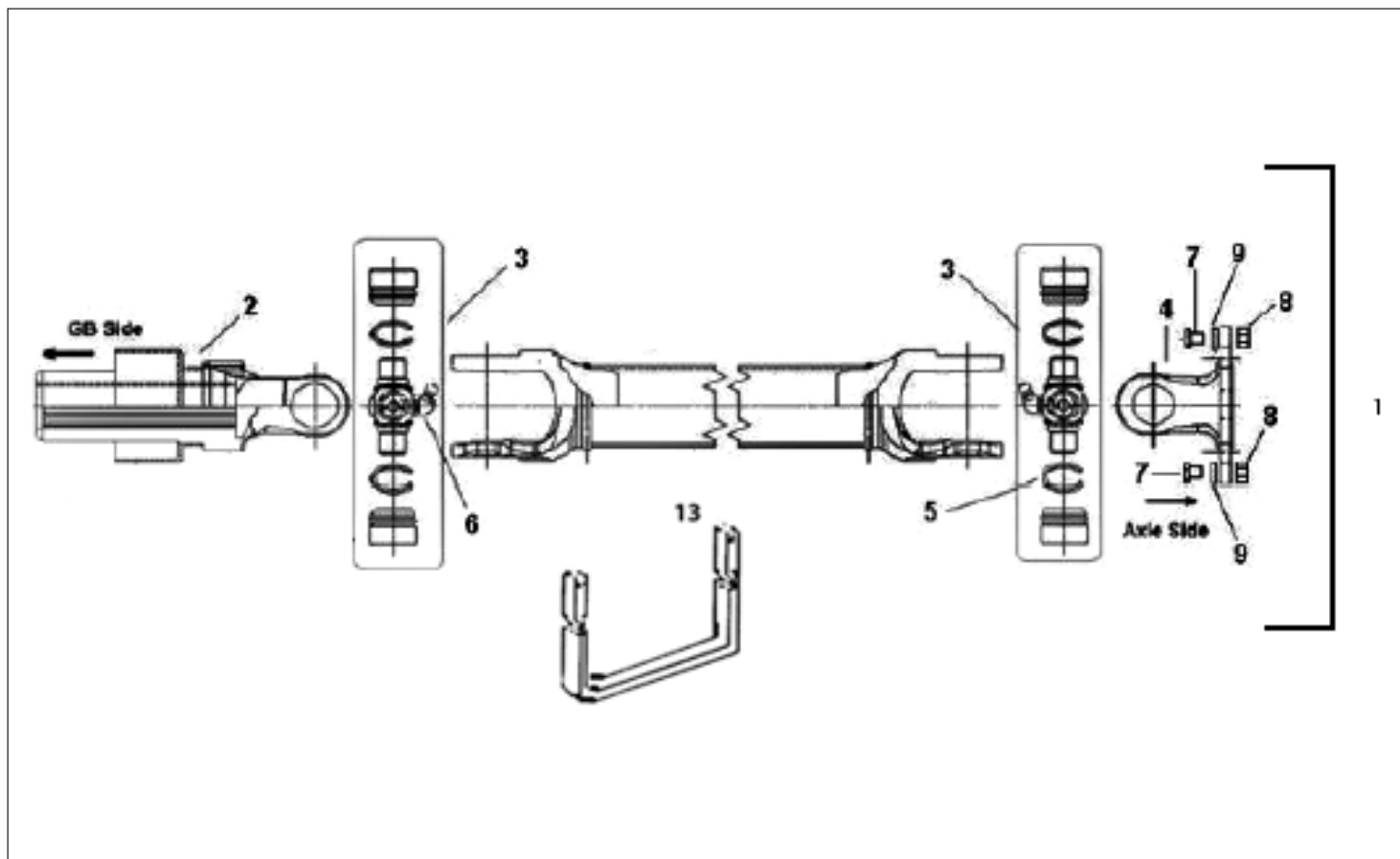


TABLE 41.1
PROPELLER SHAFT
GROUP 41

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		PROPELLER SHAFT		
1	2829 4110 01 07	Assy.Prop Shaft	1	
2	2829 4110 01 08	Slip Yoke Assy.	1	
3	2829 4110 01 09	Uj Kit Assy.	2	
4	2829 4110 51 01	Flange Yoke	1	
5	2829 4110 53 01	Snap Ring	8	
6	2829 4110 99 01	Grease Nipple	2	
7	2829 4110 80 01	Fitting Screw	4	
8	1205 239604 1	Hex Nut M8X1	4	
9	1252 069802 5	Spring Washer B8	4	
13	2829 4110 82 01	Guard (Propeller Shaft)	1	

TABLE 42.1

HYDRAULIC LINES

GROUP 42

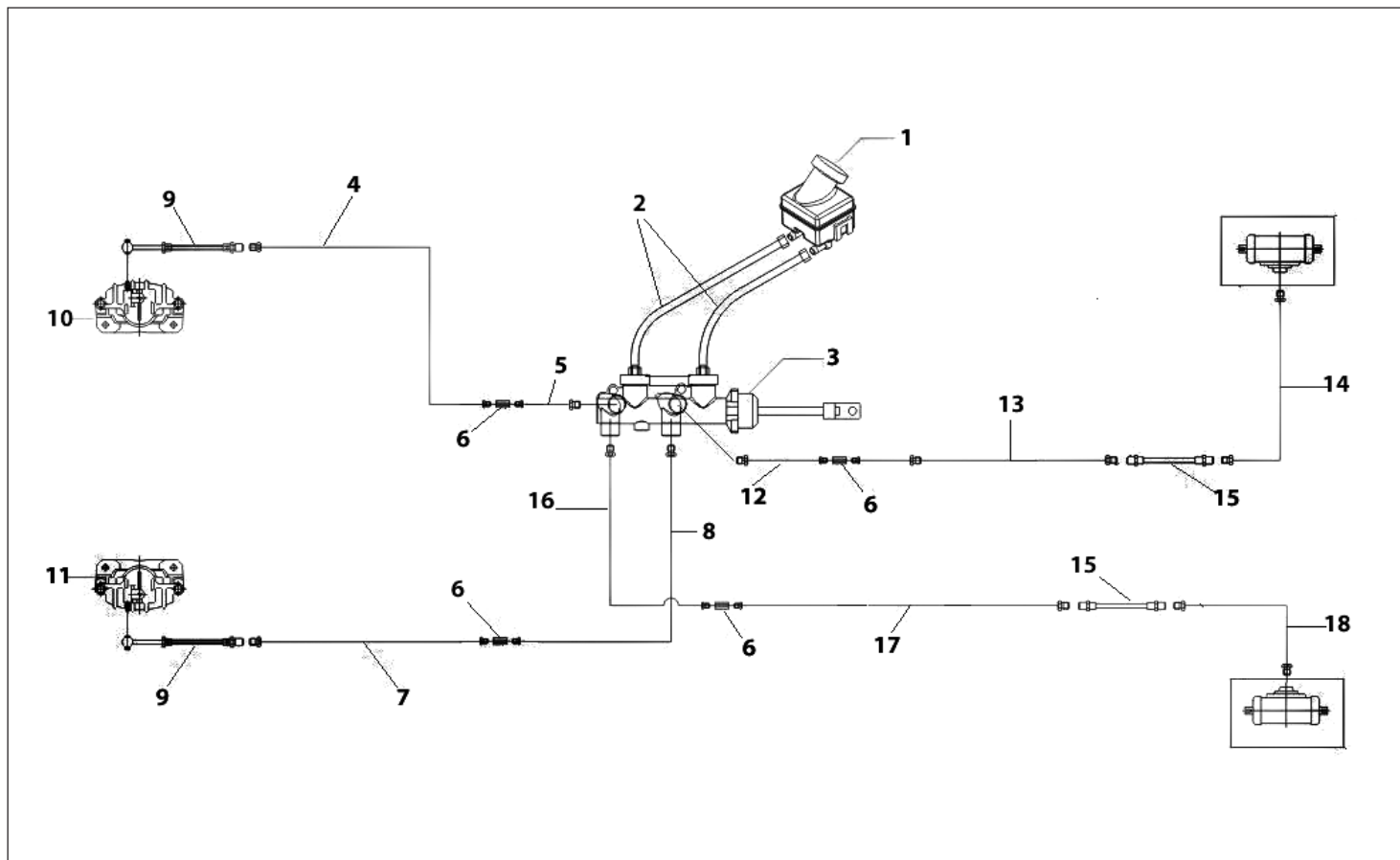


TABLE 42.1
HYDRAULIC LINES
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		HYDRAULIC LINES		
1	2829 4210 01 23	Brake Fluid Reservoir	1	
2	2829 4280 01 04	Hose Assy.	1	
3	2829 4210 01 06	Assy. Tandem Master Cylinder Dia 19.05	1	
4	2829 4380 01 09	Front Brake Pipe - RH (Front Caliper RH To Connector)	1	
5	2829 4380 01 08	Front Brake Pine - RH (Connector To TMC)	1	
6	2702 4280 68 06	Connector	4	
7	2829 4380 01 07	Front Brake Pipe - LH (Front Caliper LH To Connector)	1	
8	2829 4380 01 06	Front Brake Pipe - RH (Connector To TMC)	1	
9	2829 4280 01 03	Assy. Front Brake Hose LH/RH	2	
10	2829 4210 01 35	Front Caliper RH	1	Optional
10	2829 4210 01 33	Front Caliper RH	1	Optional
11	2829 4210 01 34	Front Caliper LH	1	Optional
11	2829 4210 01 32	Front Caliper LH	1	Optional
12	2829 4380 01 13	Rear Brake Pipe - RH (TMC to Connector)	1	
13	2829 4380 01 14	Rear Brake Pipe - RH (Connector To Rear Brake Hose)	1	
14	2829 4380 01 15	Rear Brake Pipe - RH (Rear Brake Hose To Rear Wheel Cylinder)	1	
15	2829 4280 01 04	Rear Brake Hose - LH/RH	2	

TABLE 42.1

HYDRAULIC LINES

GROUP 42

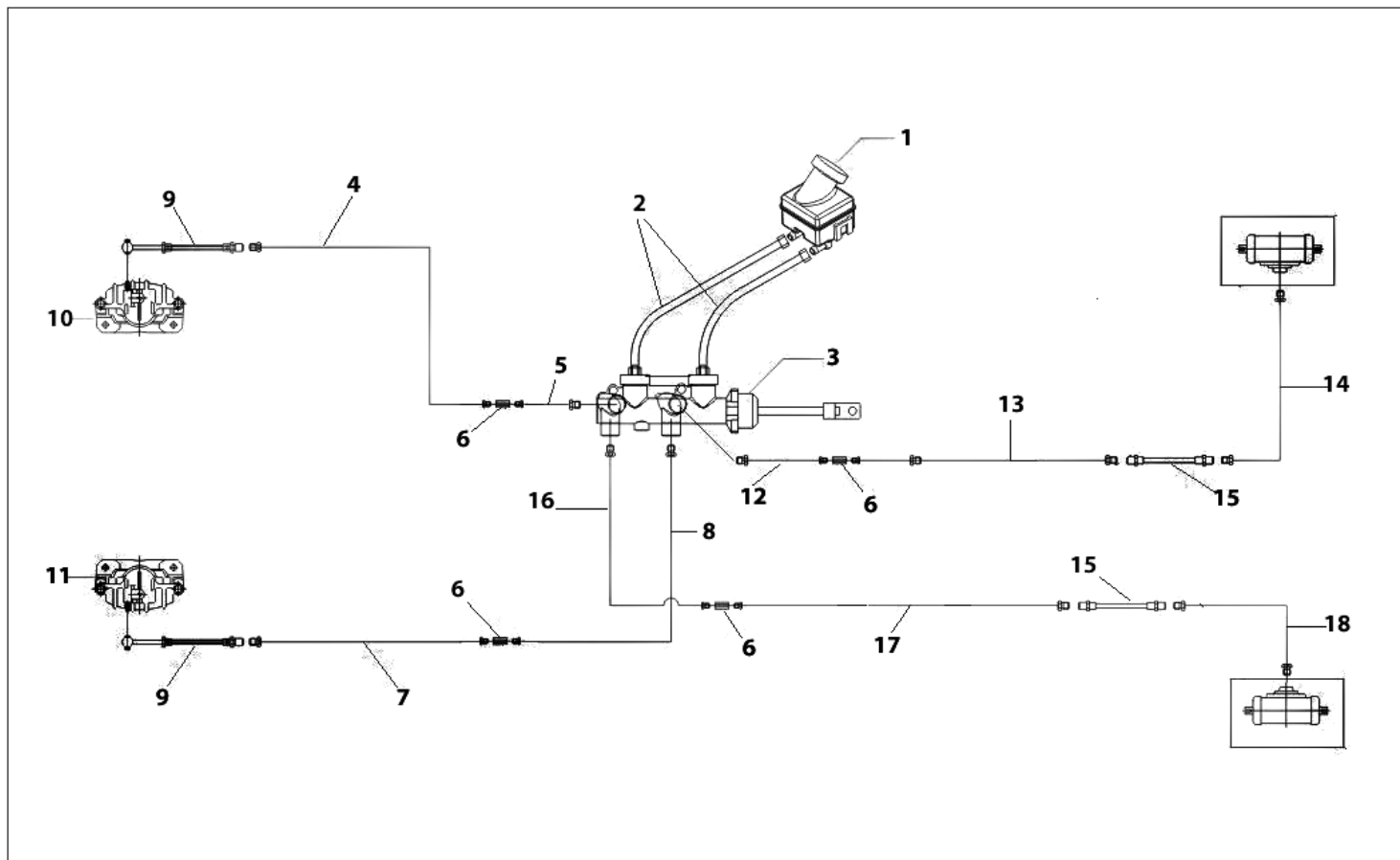


TABLE 42.1
HYDRAULIC LINES
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
16	2829 4380 01 10	Rear Brake Pipe - LH (TMC To Connector)	1	
17	2829 4380 01 11	Rear Brake Pipe - LH (Connector To Rear Brake Hose)	1	
18	2829 4380 01 12	Rear Brake Pipe - LH (Rear Brake Hose To Rear Wheel Cylinder)	1	

TABLE 42.2

FRONT DISC BRAKE ASSY.

GROUP 42

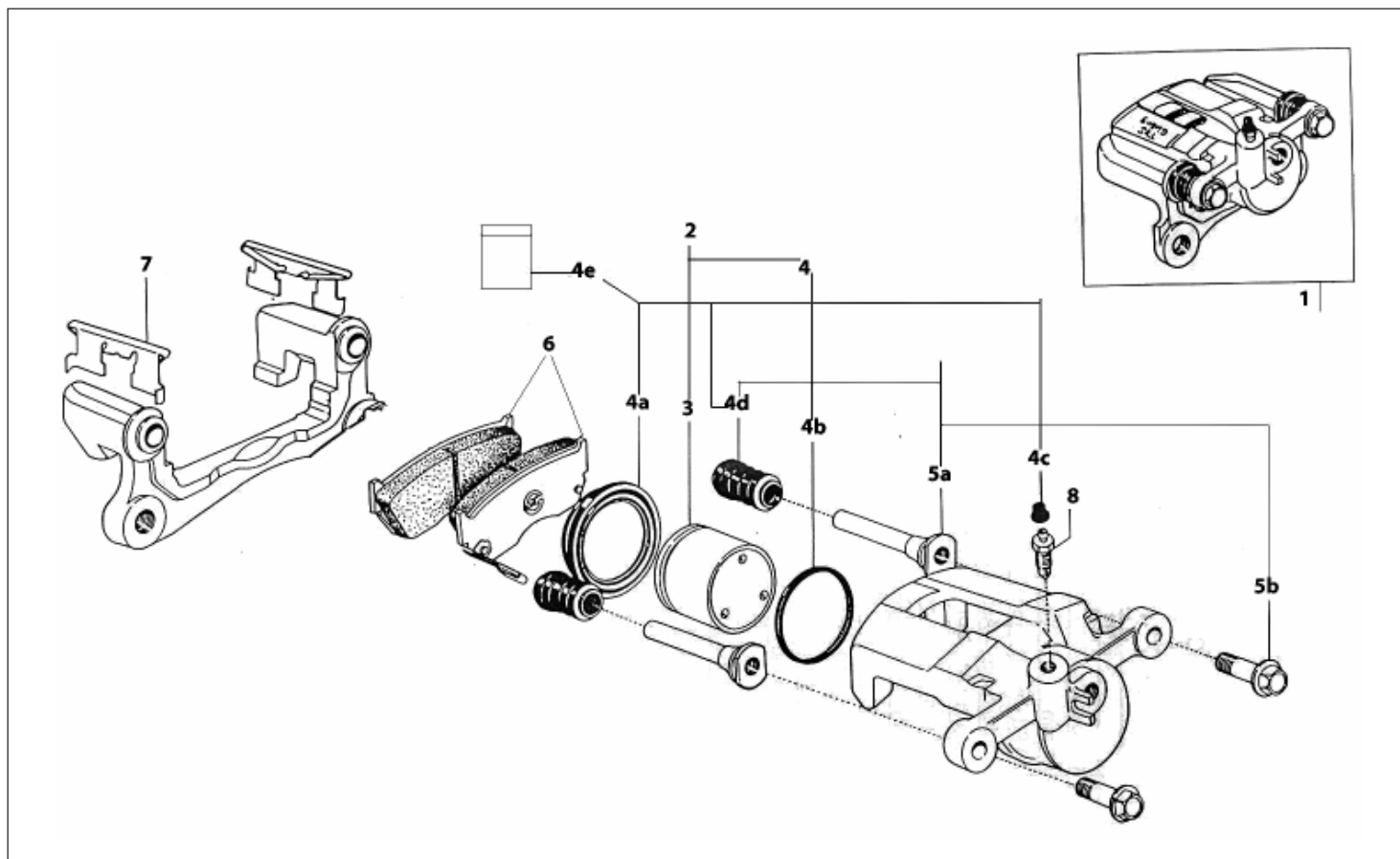


TABLE 42.2 **FRONT DISC BRAKE ASSY.** **GROUP 42**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		FRONT DISC BRAKE ASSY.		
1	2829 4210 01 32	Caliper Assy. LH	1	
1	2829 4210 01 33	Caliper Assy. RH	1	
2	2829 4310 01 05	Kit Caliper (Major) Consisting of	2	M/s BIL
		Caliper Brake	1	
		Grease Sachet	1	
		Piston	1	
		Boot, Piston	1	
		Boot, Sliding Pin	2	
		Cap. Bleed Screw	1	
		Sealing Ring	1	
4	2829 4310 01 06	Kit Caliper (Minor) Consisting of :-	2	M/s BIL
		Boot Piston	1	
		Sealing Ring	1	
		Cap Bleed Screw	1	
		Boot Sliding Pin	2	
–	2829 4310 01 08	Kit Pad Assy. Consisting of :	1	
6		Pad Assembly	4	

TABLE 42.2

FRONT DISC BRAKE ASSY.

GROUP 42

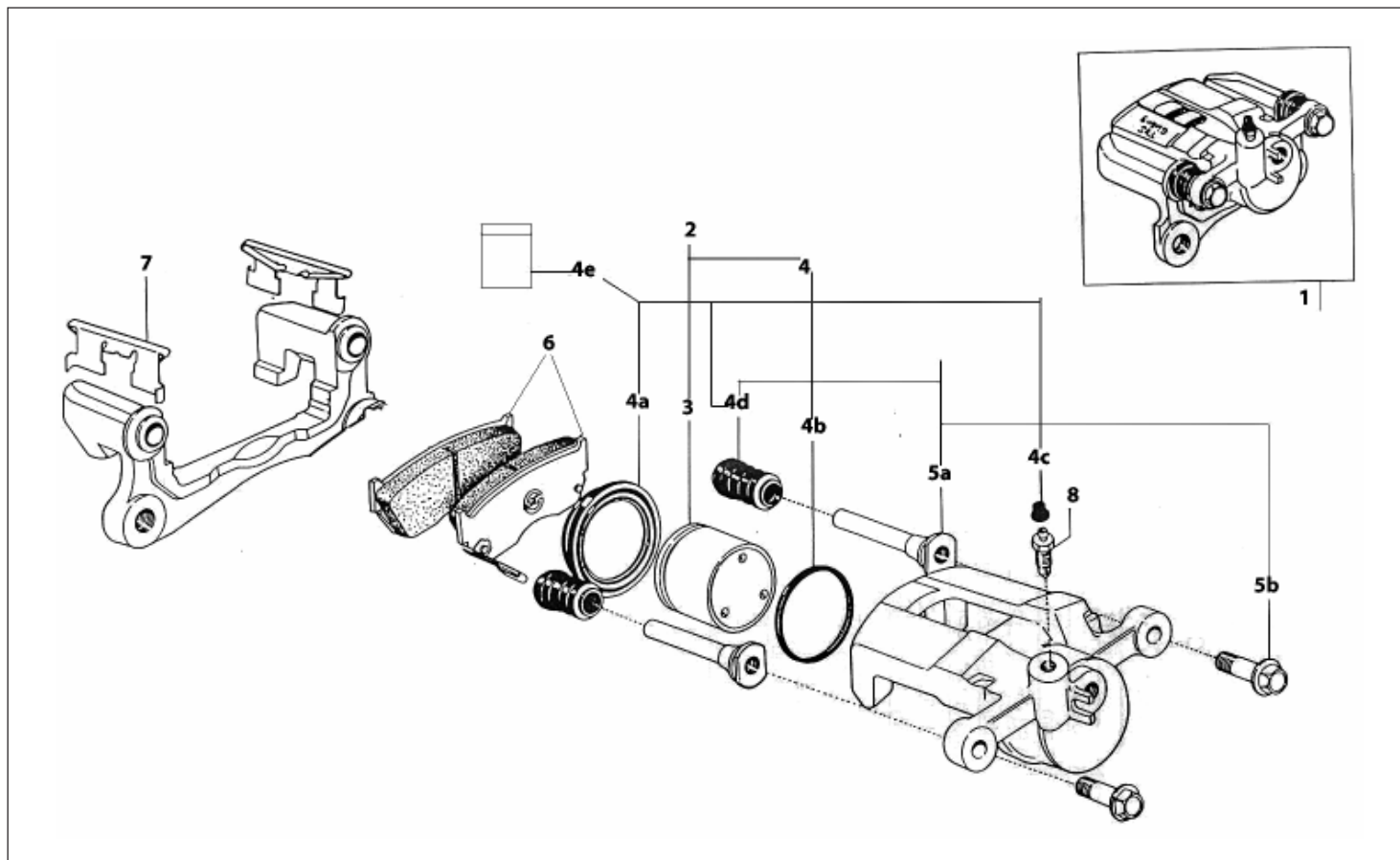


TABLE 42.2
FRONT DISC BRAKE ASSY.
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
7	2829 4310 43 02	Antirattle Clip	4	
8	2829 4310 80 02	Bleed Screw	2	
1	2829 4210 01 34	Caliper Assy. LH - KBX	2	
1	2829 4210 01 35	Caliper Assy. RH - KBX	1	
2	2829 4310 01 17	Kit Caliper (Major) KBX Consisting of :-	1	
4		Kit Calliper (Minor) KBX	1	
3		Piston	1	
4	2829 4310 0118	Kit Calliper (Minor) KBX Consisting of :-	1	
		Boot Pin	2	
		Seal Piston	1	
		Boot Piston	1	
		Cap Bleeder Screw	1	
		Grease Pack	1	
5	2829 4310 01 19	Kit Sliding Pin Consisting of :-	2	
		Sliding Pin	2	
		Bolt Pin	2	
		Boot Sliding Pin	2	
		Grease Sachet	1	
		Kit Pad Assy.	1	
6	2829 4310 01 20	Pad Assy.	4	
8	2829 4310 80 06	Bleed Screw	2	
7	2829 4310 43 06	Anti Rattle Clip	4	

TABLE 42.3

REAR BRAKE ASSEMBLY (BIL)

GROUP 42

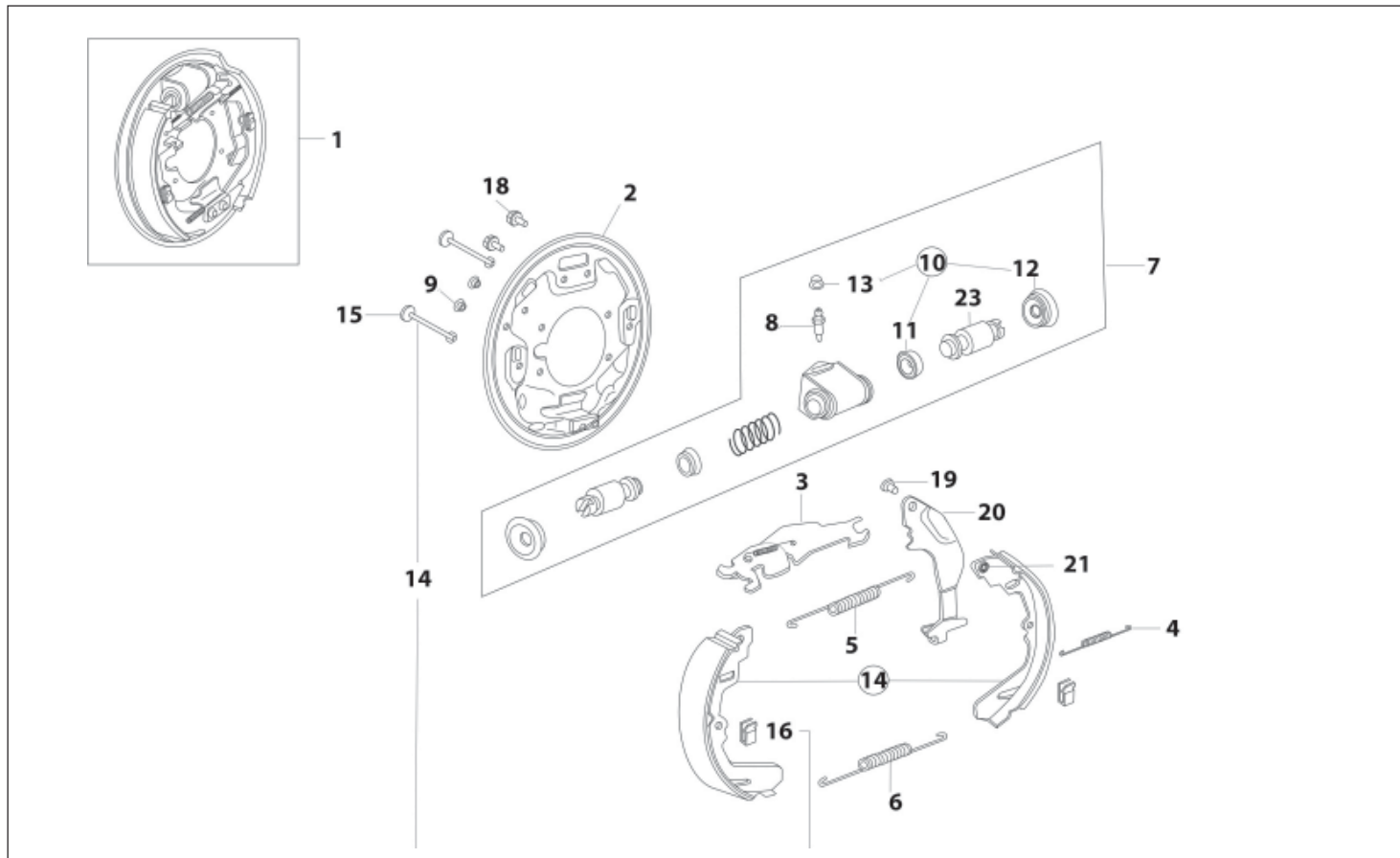


TABLE 42.3
REAR BRAKE ASSEMBLY (BIL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		REAR BRAKE ASSEMBLY (BIL)		
1	2829 4230 01 11	Brake Assembly-LH (M/S. BIL)	1	
1	2829 4230 01 10	Brake Assembly-RH (M/S. BIL)	1	
2		Back Plate Assy.-LH	1	
2		Back Plate Assy.-RH	1	
3		Strut & Quadrant-LH & RH	2	
4		Spring-Strut Return-LH & RH	2	
5		Spring-Shoe Return (Upper)	2	
6		Spring-Shoe Return (Lower)	2	
9		Grommet	2	
8		Bleed Screw	2	
7	2829 4230 01 24	Wheel Cylinder Assy.-LH	1	Loose Serviceable
7	2829 4230 01 25	Wheel Cylinder Assy.-RH	1	Loose Serviceable
10	2829 4230 01 26	Kit Wheel Cylinder-Minor	1	
11		a) Gland Seal	2	
12		b) Dust Cover	2	
13		c) Cap-bleed Screw	1	
14	2829 4230 01 23	Kit-Lined Shoe	1	

TABLE 42.3

REAR BRAKE ASSEMBLY (BIL)

GROUP 42

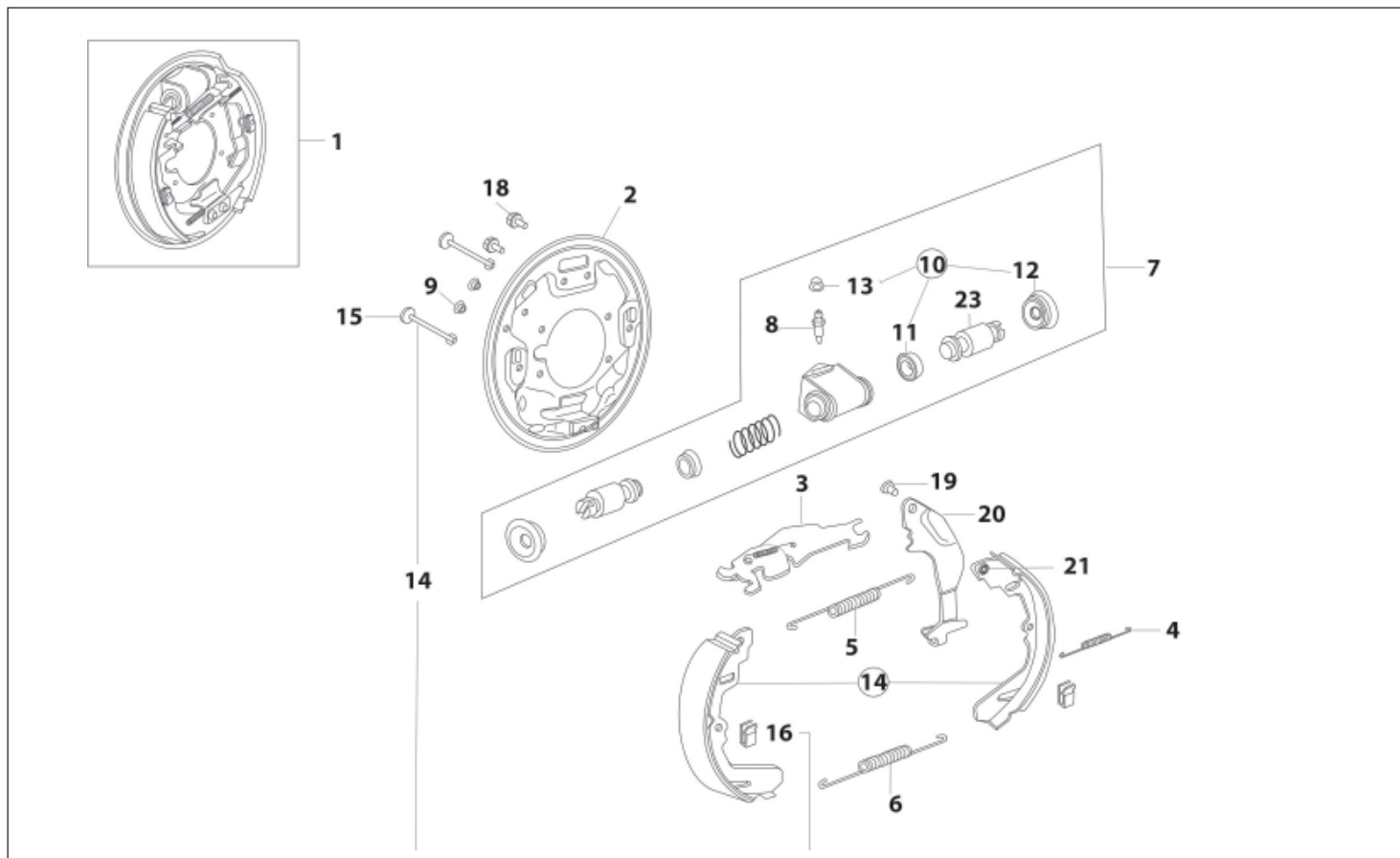


TABLE 42.3
REAR BRAKE ASSEMBLY (BIL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		Lined Shoe Assy.	4	
15	2779 4230 01 24	Kit-Shoe Hold Down	2	
16		a) Pin	2	
17		b) Clip-Shoe Hold Down	2	
18		Screw	4	
19		Pin - Handbreak Lever	2	
20		Lever Handbreak LH	1	
20		Lever Handbreak RH	1	
21		Circlip	2	
23		Plunger	2	

TABLE 42.4

REAR BRAKE ASSEMBLY (KBX)

GROUP 42

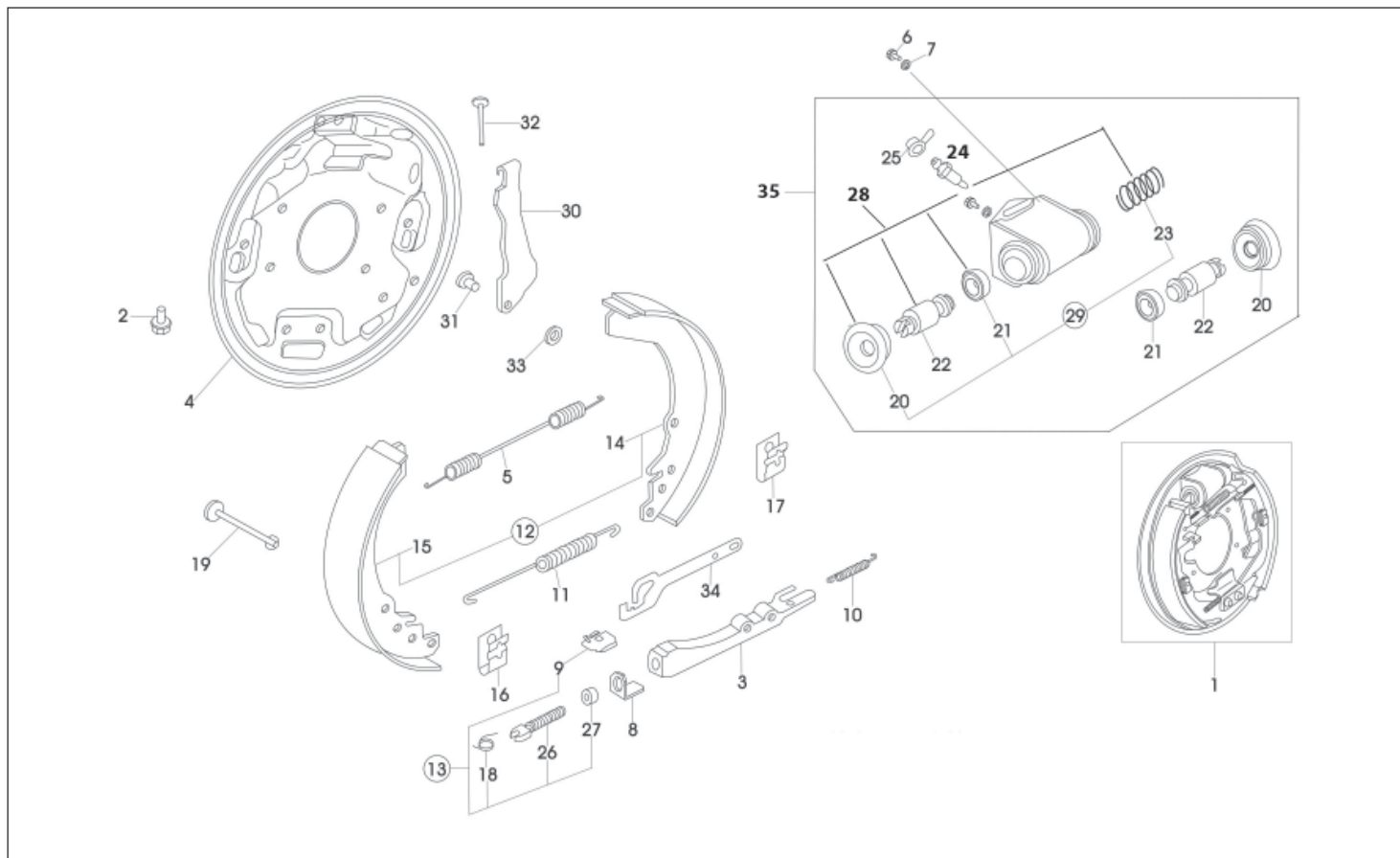


TABLE 42.4
REAR BRAKE ASSEMBLY (KBX)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		REAR BRAKE ASSEMBLY (KBX)		
1	2829 4230 01 08	Brake Assy. Rear RH	1	
1	2829 4230 01 09	Brake Assy. Rear LH	1	
2		Grommet	1	
3		Strut Assy. RH	1	
3		Strut Assy. LH	1	
4		Back Plate Comp RH	1	
4		Back Plate Comp LH	1	
5		Return Spring-D	1	
6		Bolt M6X12	2	
7		Spring Washer B6	2	
8		Rocker	1	
10		Strut Spring LH (RH Assy)	1	
10		Strut Spring RH (LH Assy)	1	
11		Spring Shoe Return (Anch. Plate)	1	
16		Shoe Set Spring (Leading)	1	
17		Shoe Set Spring RH	1	
17		Shoe Set Spring LH	1	

TABLE 42.4

REAR BRAKE ASSEMBLY (KBX)

GROUP 42

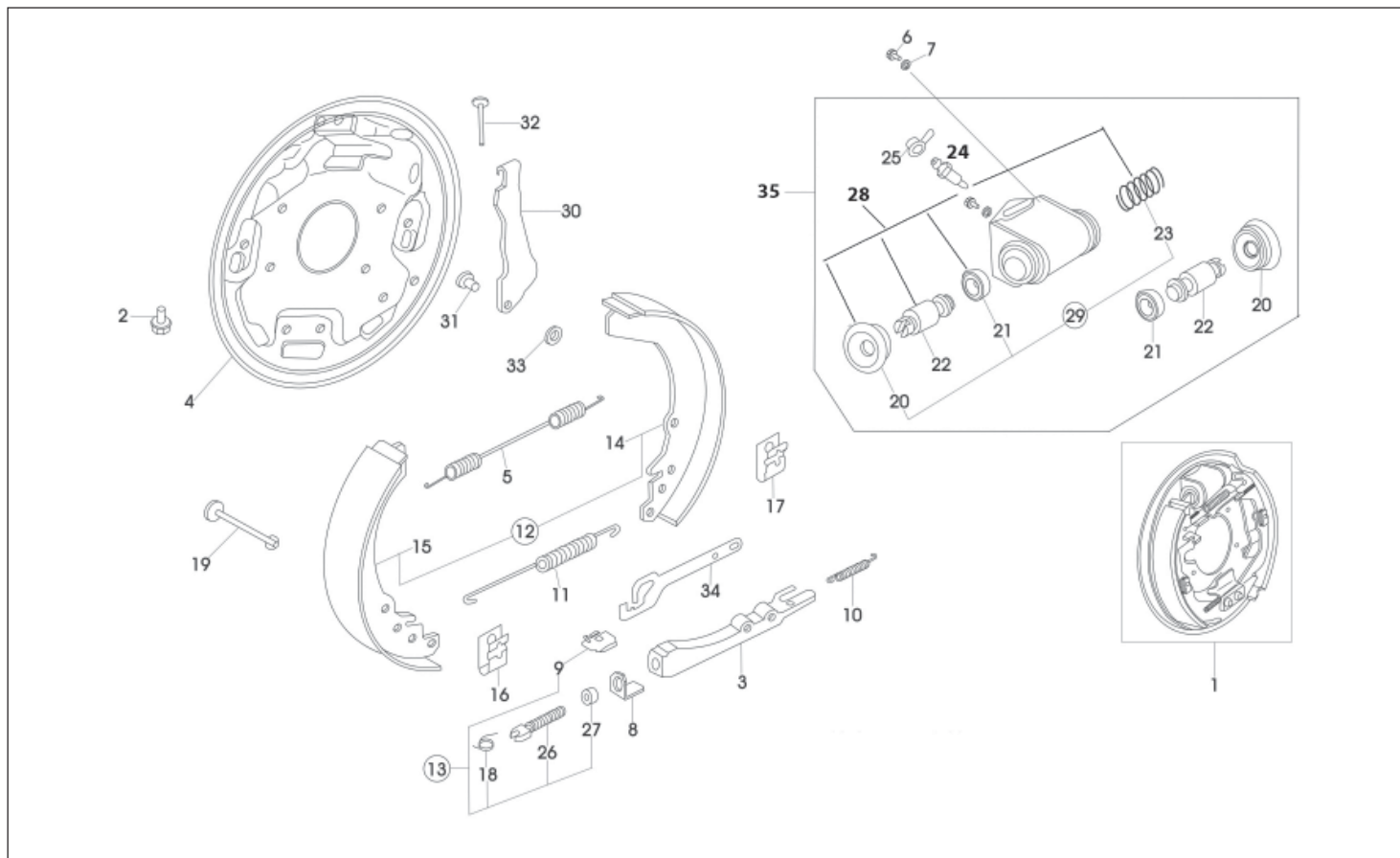


TABLE 42.4
REAR BRAKE ASSEMBLY (KBX)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
19		Pin Shoe Set	2	
30		Handbrake Lever LH	1	
30		Handbrake Lever RH	1	
31		Pivot Pin	1	
32		Split Pin	1	
33		Cup Washer	1	
34		Leaf Spring	1	
35	2829 4230 01 31	Wheel Cylinder Assy RH	1	Loose Serviceable
35	2829 4230 01 30	Wheel Cylinder Assy LH	1	Loose Serviceable
28	2829 4230 01 37	Wheel Cylinder (Major) Kit Consisting of :-	1	
20		Boot	2	
21		Seal	2	
22		Piston	2	
23		Spring	1	
24		Bleeder Screw	1	
25		Cap Bleeder	1	
29	2829 4230 01 32	Wheel Cylinder (Minor) Kit Consisting of :-	1	
23		Spring	1	

TABLE 42.4

REAR BRAKE ASSEMBLY (KBX)

GROUP 42

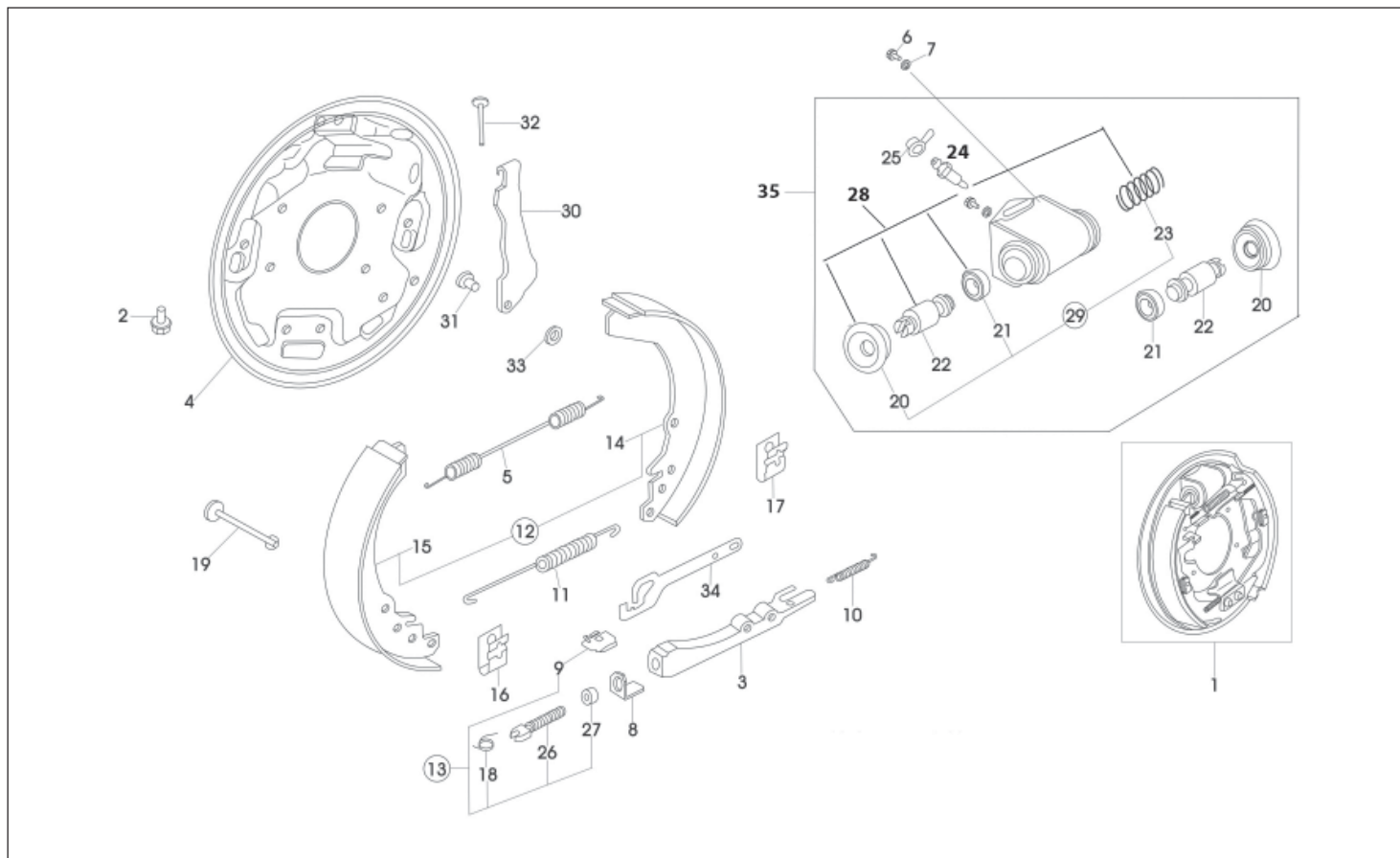


TABLE 42.4
REAR BRAKE ASSEMBLY (KBX)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
21	2829 4230 01 33	Seal	2	
20		Boot	2	
12		Shoe Kit		
14		Leading Shoe	1	
15		Shoe Trailing	1	
13	2829 4230 0138	Auto Adjuster Kit Consisting of :-	1	
26		Adjuster Screw LH	1	
26		Adjuster Screw RH	1	
27		Adjuster Nut LH	1	
27		Adjuster Nut RH	1	
18		Adjuster Spring Bolt LH	1	
18		Adjuster Spring Bolt RH	1	
9		Pawl	1	
		Grease Pack	1	

TABLE 42.5

ASSEMBLY PARKING BRAKE

GROUP 42

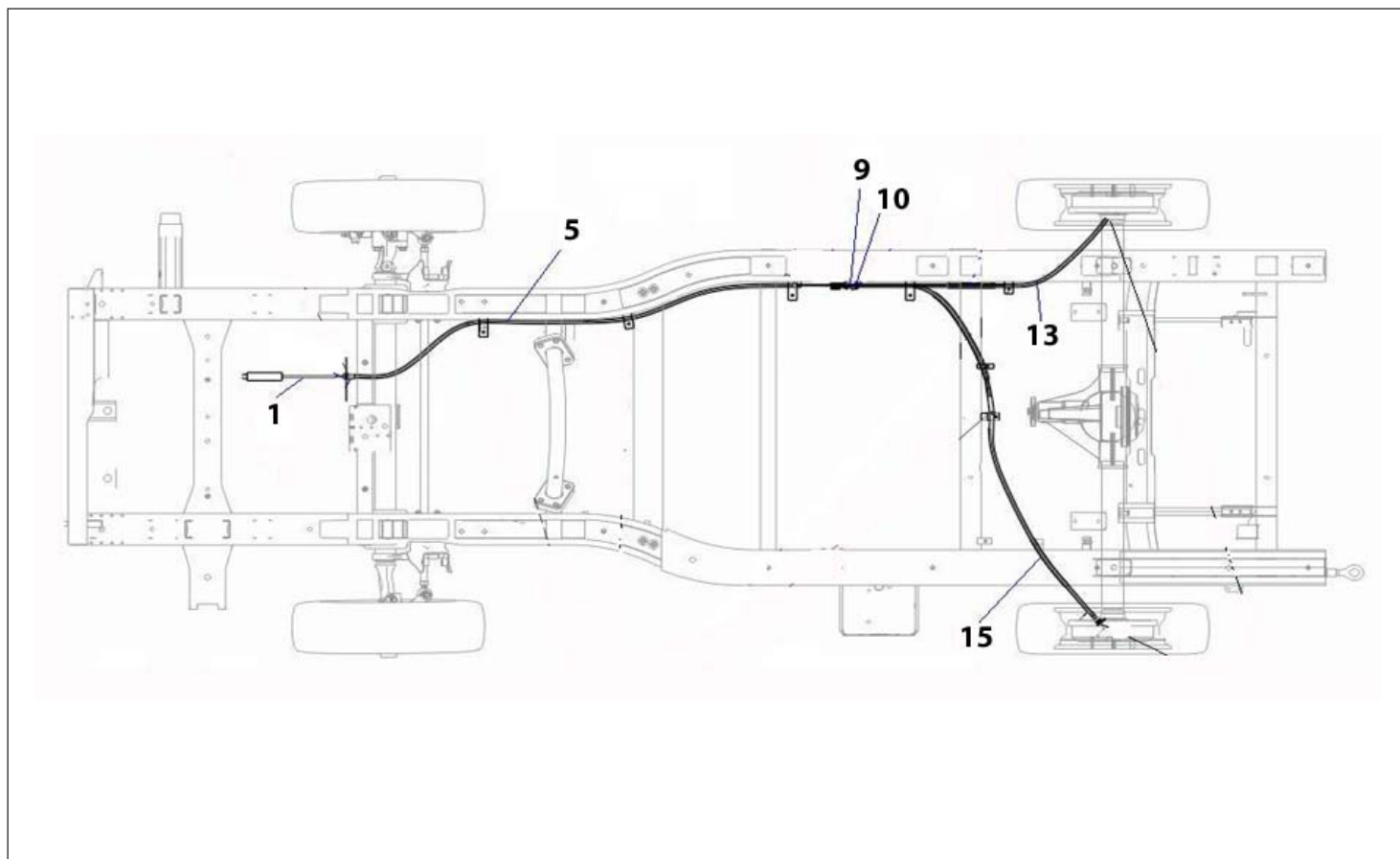


TABLE 42.5
ASSEMBLY PARKING BRAKE
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		ASSEMBLY PARKING BRAKE		
1	2829 4270 01 09	Assy. Parking Brake Lever	1	
5	2829 4270 01 07	Parking Brake Cable Front	1	
9	2651 4270 99 07	Spherical Nut	1	
10	2829 4270 82 04	Link	1	
13	2829 4270 01 05	Parking Brake Cable Rear RH	1	
15	2829 4270 01 06	Parking Brake Cable Rear LH	1	

TABLE 42.6

TANDAM MASTER CYLINDER (BIL)

GROUP 42

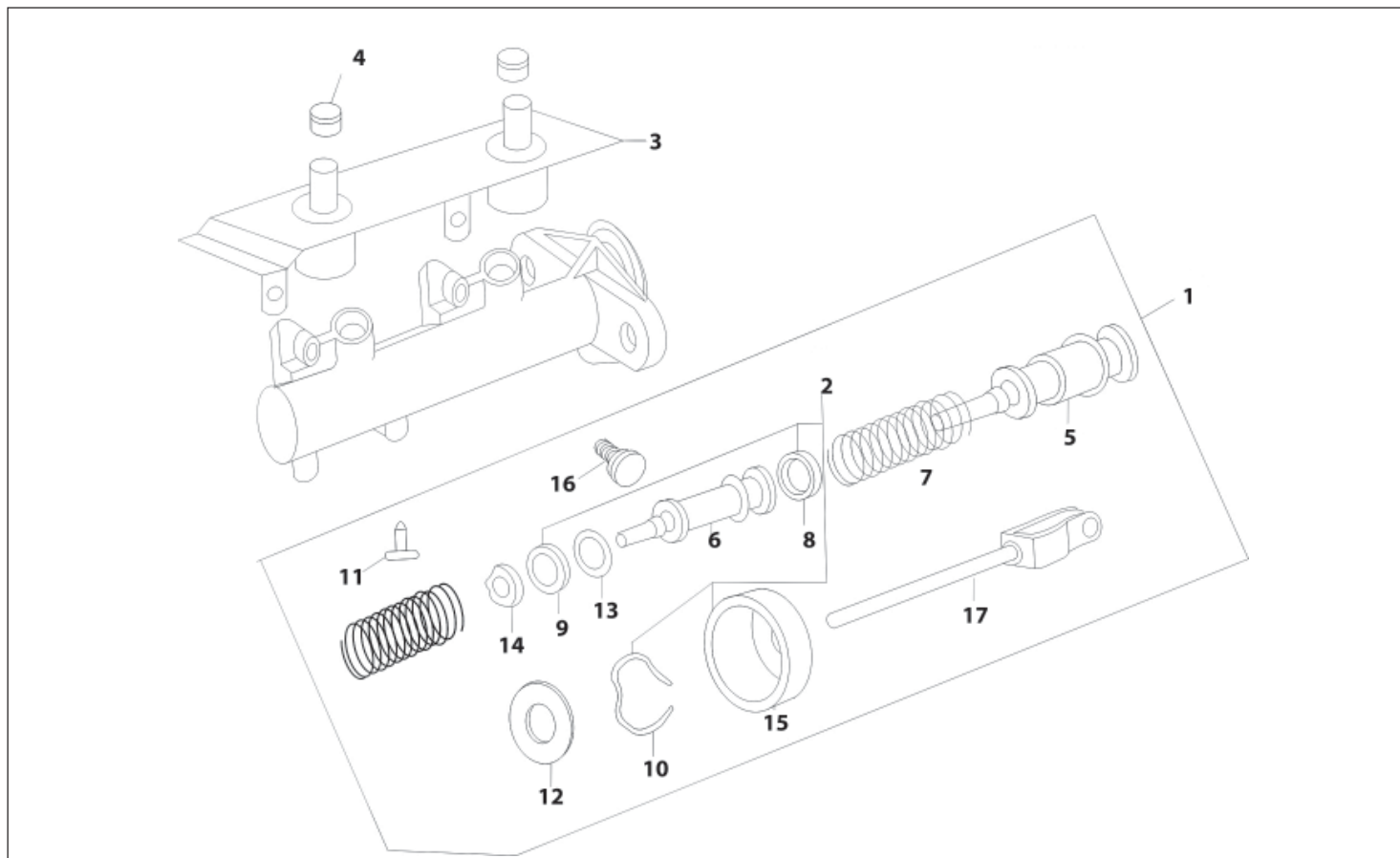


TABLE 42.6
TANDAM MASTER CYLINDER (BIL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		TANDAM MASTER CYLINDER (BIL)		
	2829 4310 01 01	Tandam Master Cylinder Assy. (BIL)	1	
1	2829 4310 01 03	M.C. KIT (Major) Consisting of :-	1	
5		Primary Plunger	1	
6		Secondary Plunger	1	
7		Spring Secondary	1	
8		Seal Gland	2	
9		Recuperating Seal	1	
10		Circlip	1	
11		Stop Pin	1	
12		Washer	1	
13		Seal Shim	1	
14		Seal Retainer	1	
15		Dust Cover	1	
16		Screw - Inlet Adapter Mtg. On TMC (BIL)	2	
2	2829 4310 01 04	M.C. KIT (Minor) Consisting of :-	1	
8		Seal Gland	2	
9		Recuperating Seal	2	

TABLE 42.6

TANDAM MASTER CYLINDER (BIL)

GROUP 42

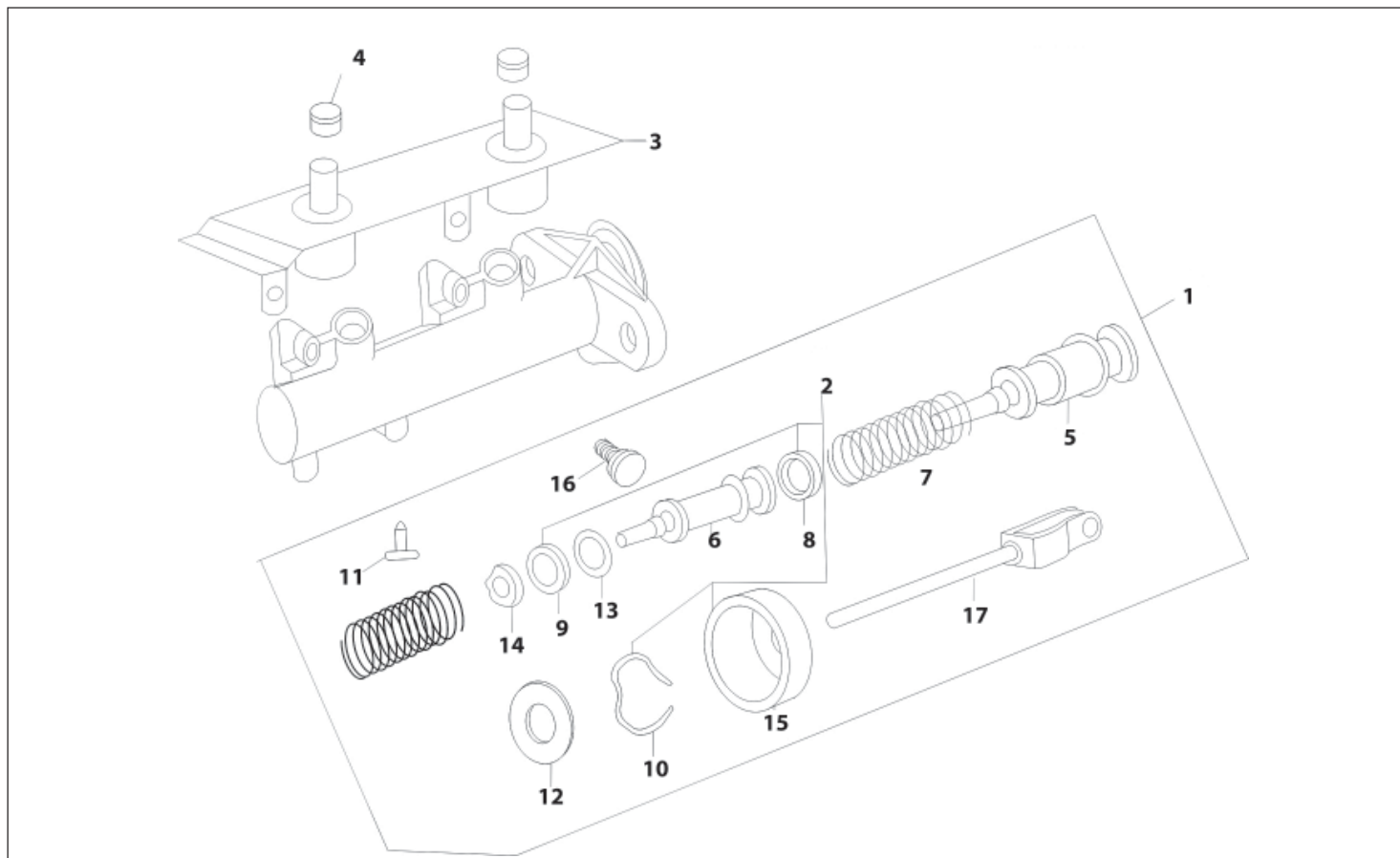


TABLE 42.6
TANDAM MASTER CYLINDER (BIL)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
10		Circlip	1	
15		Dust Cover	1	
17		Pushrod Assy.	1	
3		Locking Plate With Adapter	1	
-		Gromet	2	
4		Cap	2	

TABLE 42.7

TANDAM MASTER CYLINDER (KBX)

GROUP 42

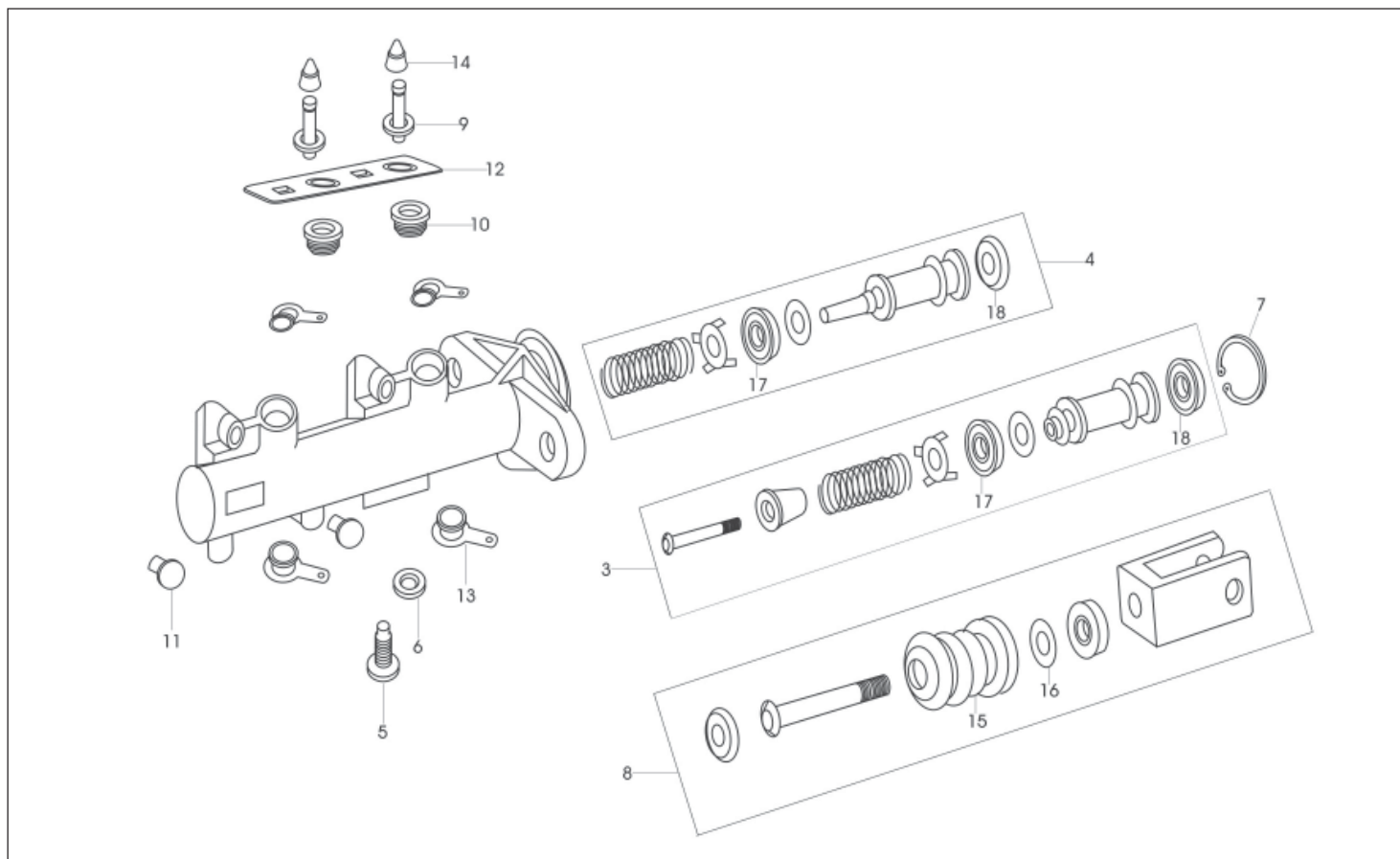


TABLE 42.7
TANDAM MASTER CYLINDER (KBX)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		TANDAM MASTER CYLINDER (KBX)		
1	2829 4310 01 02	Assy. Tandam Master Cylinder (KBX)	1	
2	2829 4310 01 13	TMC Major Kit Consisting of :-	1	
3		Primary Piston Complete	1	
4		Secondary Piston Complete	1	
5		Secondary Piston Stopper	1	
6		Gasket	1	
7		Piston Stopper(Circlip)	1	
15		Boot	1	
16		Boot Ring	1	
19	2829 4310 01 15	TMC Minor Kit Consisting of :-	1	
6		Gasket	1	
7		Piston Stopper(Circlip)	1	
15		Boot	1	
16		Boot Ring	1	
17		Primary Cup	1	
18		Pressure Cup	1	
8	2829 4310 01 14	Push Rod Complete	1	

TABLE 42.7

TANDAM MASTER CYLINDER (KBX)

GROUP 42

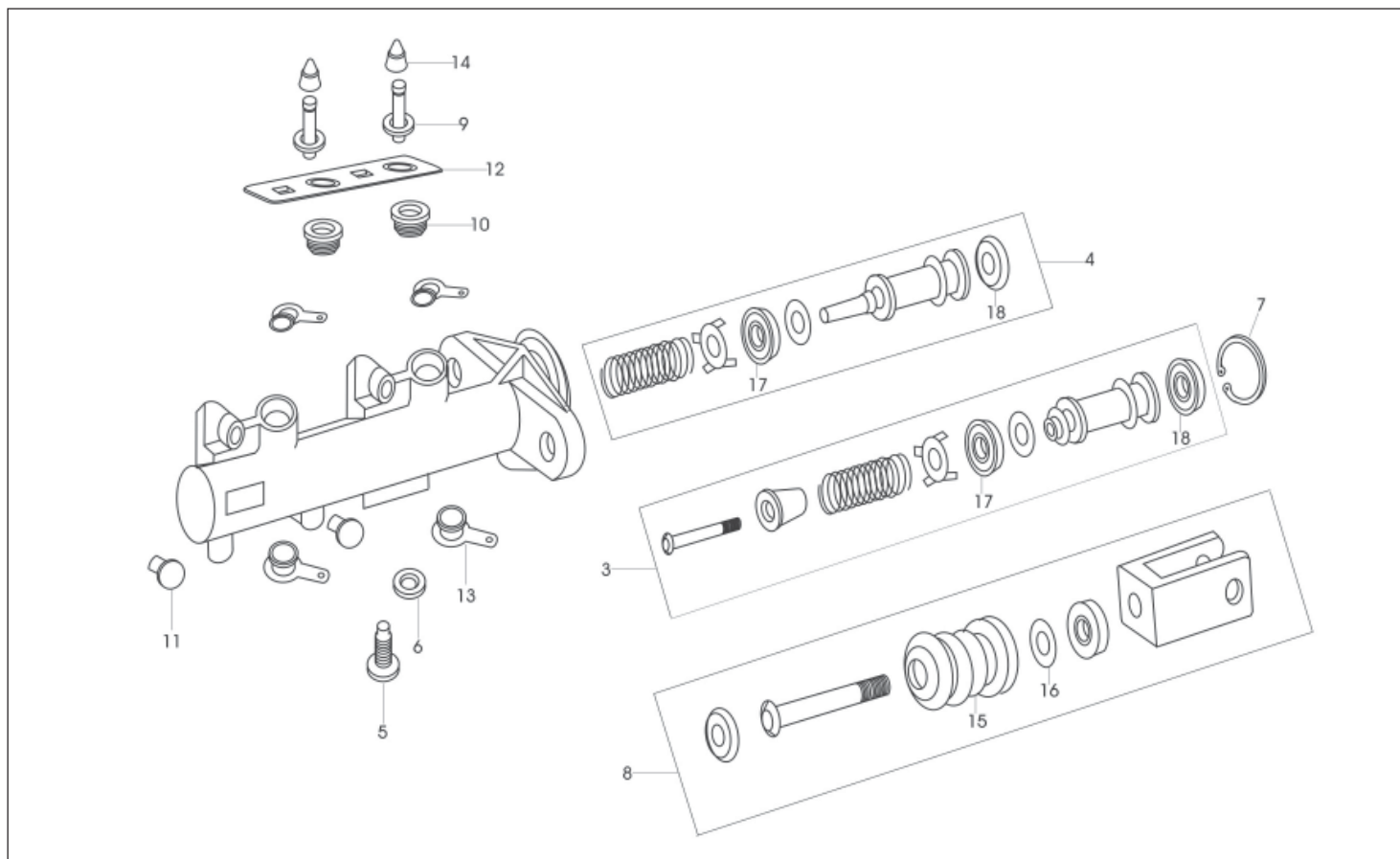


TABLE 42.7
TANDAM MASTER CYLINDER (KBX)
GROUP 42

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
9	2829 4310 83 02	Filler Union	1	
10	2829 4310 75 02	Reservior Grommet	1	
11	2829 4310 80 04	Nipple Holder Bolt	1	
12	2829 4310 01 16	Nipple Holder	1	
13	2829 4310 92 02	Closure Plug	1	
14	2829 4310 68 02	Filler Union Tube Cover	1	

TABLE 46.1

STEERING GEAR BOX

GROUP 46

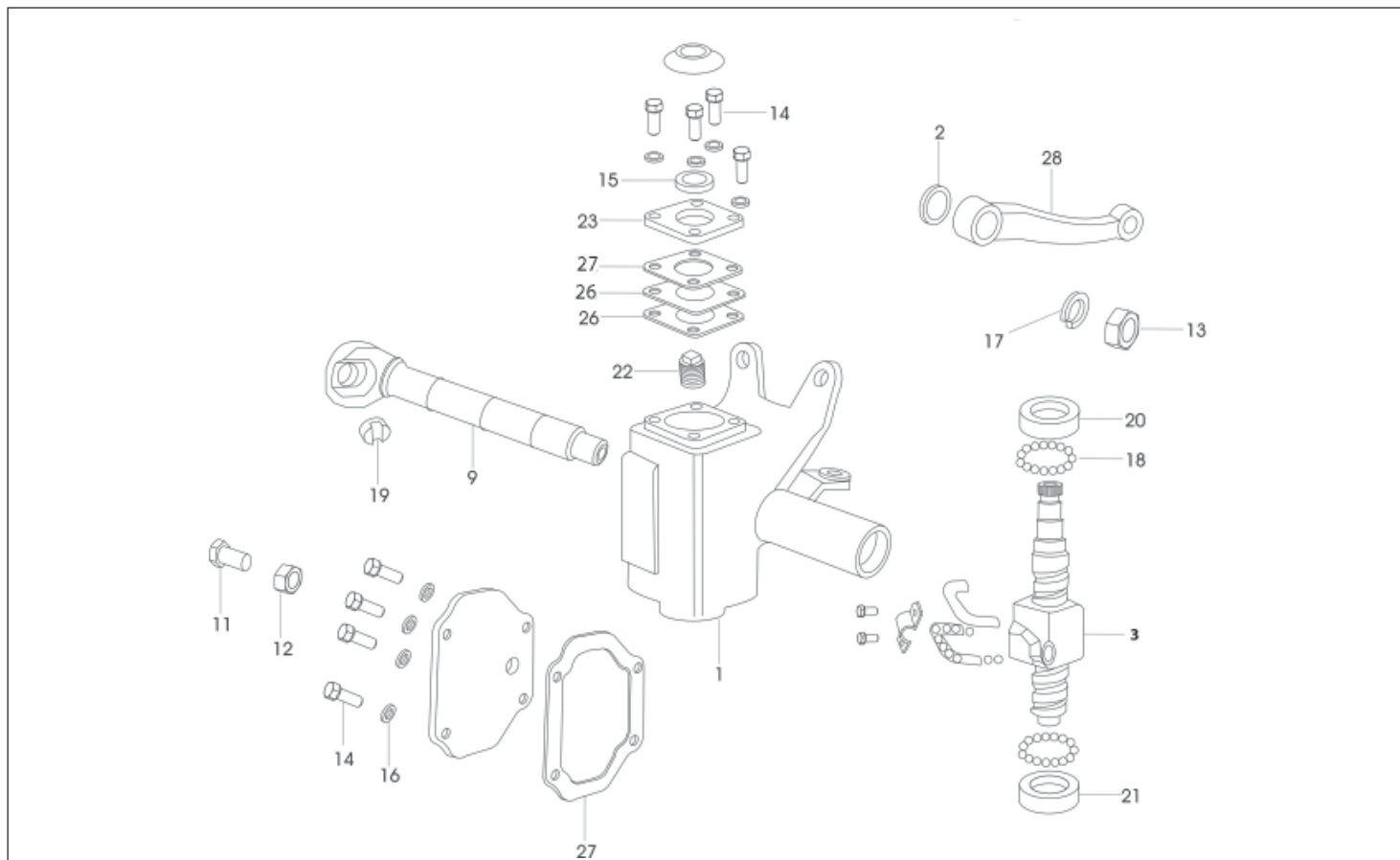


TABLE 46.1
STEERING GEAR BOX
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		STEERING GEAR BOX		
1	2829 4620 01 12	Assy. Steering Gear Box	1	Eff. from Ch. No. 445 010 JUZ R 08024
1	2829 4620 01 04	Assy. Steering Gear Box	1	Old Gear Box
2	2829 4620 78 01	Oil Seal	1	For Strg. G. Box 0104
2	2829 4620 78 04	Oil Seal (Rocker Shaft)	1	For Strg. G. Box 0112
3	2829 4620 01 06	Worm And Nut Assembly	1	
9	2829 4620 79 02	Rocker Shaft	1	For Strg. G. Box 0104
9	2829 4620 79 03	Rocker Shaft	1	For Strg. G. Box 0112
11	2829 4620 32 01	Adjuster	1	
12	2829 4620 65 01	Lock Nut	1	For Strg. G. Box 0104
12	2829 4620 65 03	Lock Nut - Adjuster Screw	1	For Strg. G. Box 0112
13	2829 4620 65 02	Lock Nut	1	For Strg. G. Box 0104
13	2829 4620 65 04	Lock Nut - Rocker Shaft	1	For Strg. G. Box 0112
14	2829 4620 32 02	Bolt	8	
15	2829 4620 78 02	Oil Seal	1	
16	2829 4620 92 01	Spring Washer	8	
17	2829 4620 92 02	Spring Washer	1	For Strg. G. Box 0104

TABLE 46.1

STEERING GEAR BOX

GROUP 46

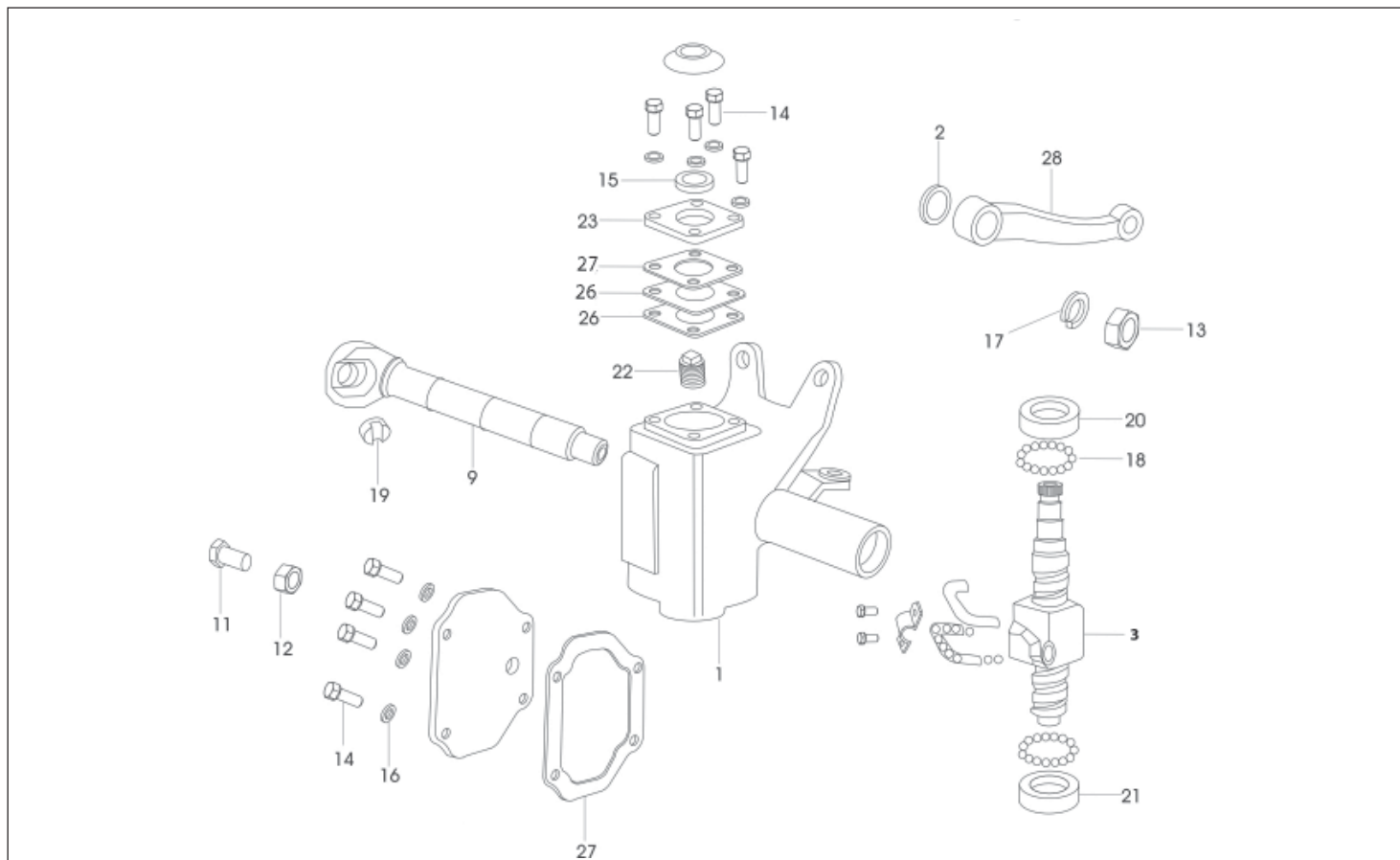


TABLE 46.1
STEERING GEAR BOX
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
17	2829 4620 92 05	Spring Washer (Drop Arm)	1	For Strg. G. Box 0112
18	2829 4620 30 02	Steel Balls (9/32")	23	
19	2829 4620 30 03	Spherical Roller	1	
20	2829 4620 35 01	Adj. Ball Race (Top)	1	For Strg. G. Box 0104
20	2829 4620 01 15	Top Bearing Assy.	1	For Strg. G. Box 0112
21	2829 4620 35 02	Adj. Ball Race (Bottom)	1	For Strg. G. Box 0104
21	2829 4620 01 16	Bottom Bearing Assy.	1	For Strg. G. Box 0112
22	2829 4620 72 01	Oil Plug	1	
23	2829 4620 71 01	End Plate	1	
26	2829 4620 83 01	Shims (0.010")	AR	Selection
26	2829 4620 83 02	Shims (0.005")	AR	Selection
26	2829 4620 83 03	Shims (0.003")	AR	Selection
26	2829 4620 83 04	Shims (0.001")	AR	Selection
27	2829 4620 92 03	Joint Washer	1	For Strg. G. Box 0104
27	2829 4620 92 04	Joint Washer	1	For Strg. G. Box 0112
28	2829 4620 60 01	Pitman Arm	1	

TABLE 46.2

STEERING COLUMN & ASSEMBLY

GROUP 46

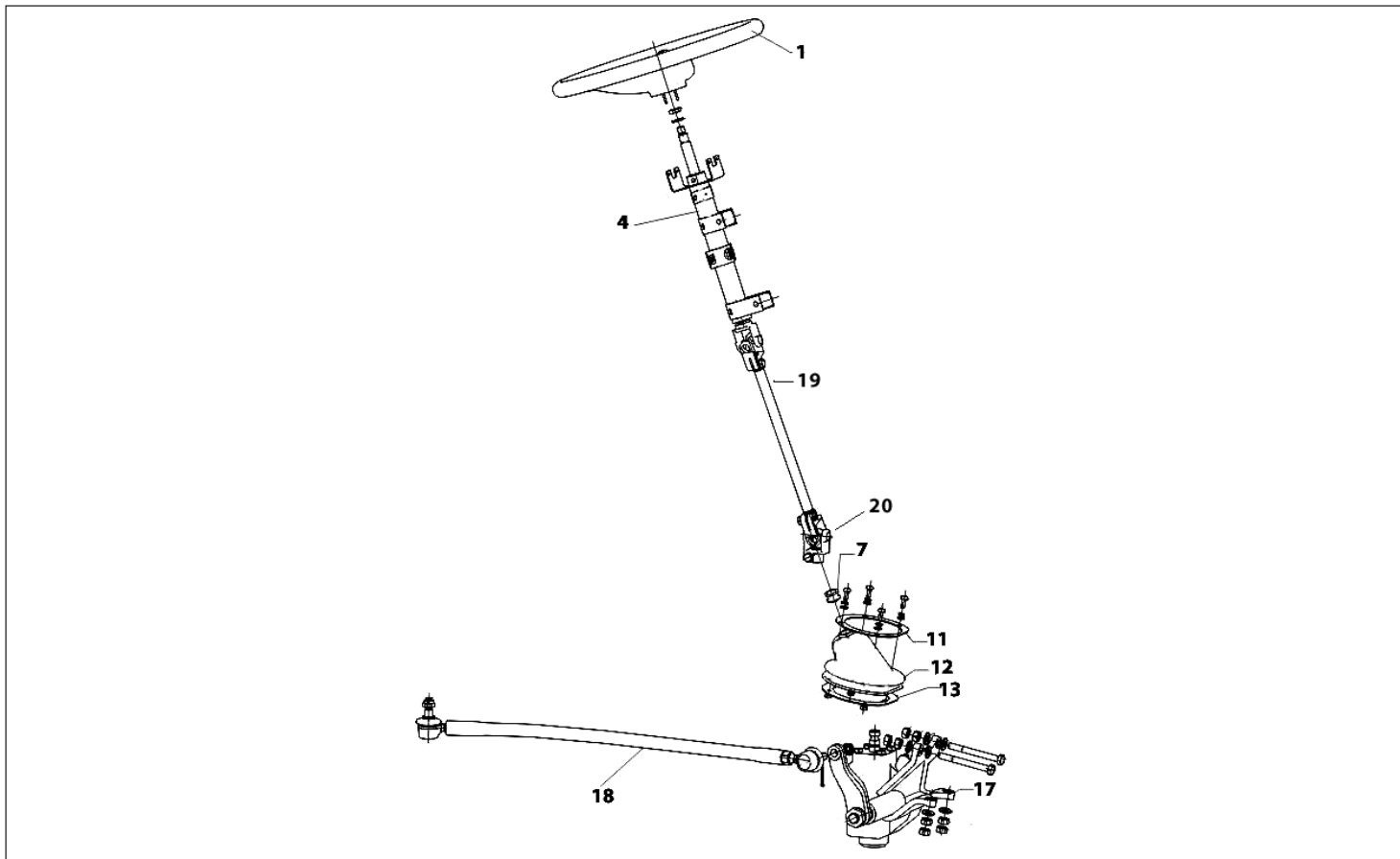


TABLE 46.2
STEERING COLUMN & ASSEMBLY
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		STEERING COLUMN & ASSEMBLY		
1	2829 4640 01 07	Assy Steering Wheel	1	Optional
1	2829 4640 01 08	Assy Steering Wheel	1	Optional
4	2829 4610 01 04	Assy Steering Column	1	Optional
4	2829 4610 01 05	Assy Steering Column	1	Optional
7	2654 4620 63 14	Bush (For Rubber Bellow)	1	
11	2829 4620 82 07	Cover Sheet	1	
12	2829 4620 77 03	Rubber Bellow	1	
13	2829 4620 63 05	Foam Packing	1	
15	1246 050105 7	Bright Washer 10.5	6	
16	1205 229601 1	Hex Nut M10	8	
17	2829 4620 01 02	Assy. Steering Gear Box	1	Optional
17	2829 4620 01 04	Assy. Steering Gear Box	1	Optional
18	2829 4660 01 08	Assy. Drag Link	1	Optional
18	2829 4660 01 09	Drag Link Assembly	1	Optional
18	2829 4660 01 10	Assy. Drag Link	1	Optional
19	2829 4610 79 01	Intermediate Shaft (I-Shaft)	1	
20	2829 4610 01 07	Lower Universal Joint	1	

TABLE 46.3

STEERING LINKAGE ITEMS

GROUP 46

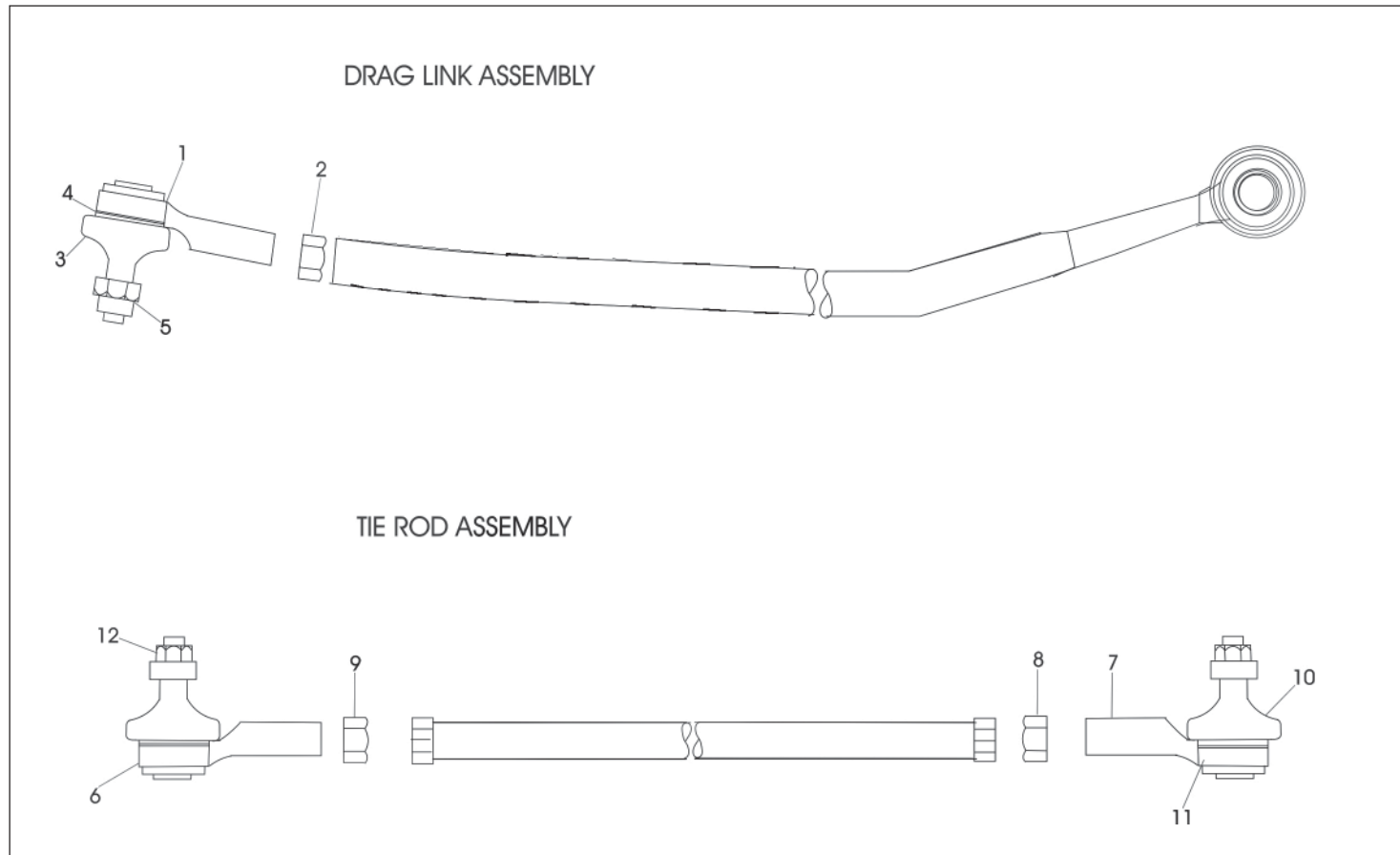


TABLE 46.3
STEERING LINKAGE ITEMS
GROUP 46

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		STEERING LINKAGE ITEMS		
		DRAG LINK ASSY.		
1	2829 4660 01 11	Socket Assy. RH	1	
2	2829 4660 65 01	Lock Nut	1	
3	2829 4660 77 01	Boot	2	
4	2829 4660 43 01	Boot Clip	2	
5	2829 4660 65 02	Slotted Nut	2	
		TIE ROD ASSY.		
6	2829 3380 01 12	Socket Assy. LH	1	
7	2829 3380 01 13	Socket Assy. RH	1	
9	2829 3380 65 01	Lock Nut LH	1	
8	2829 4660 65 01	Lock Nut RH	1	
10	2829 4660 77 01	Boot	2	
11	2829 4660 43 01	Boot Clip	2	
12	2829 4660 65 02	Slotted Nut	2	

TABLE 47.1

FUEL SYSTEM

GROUP 47

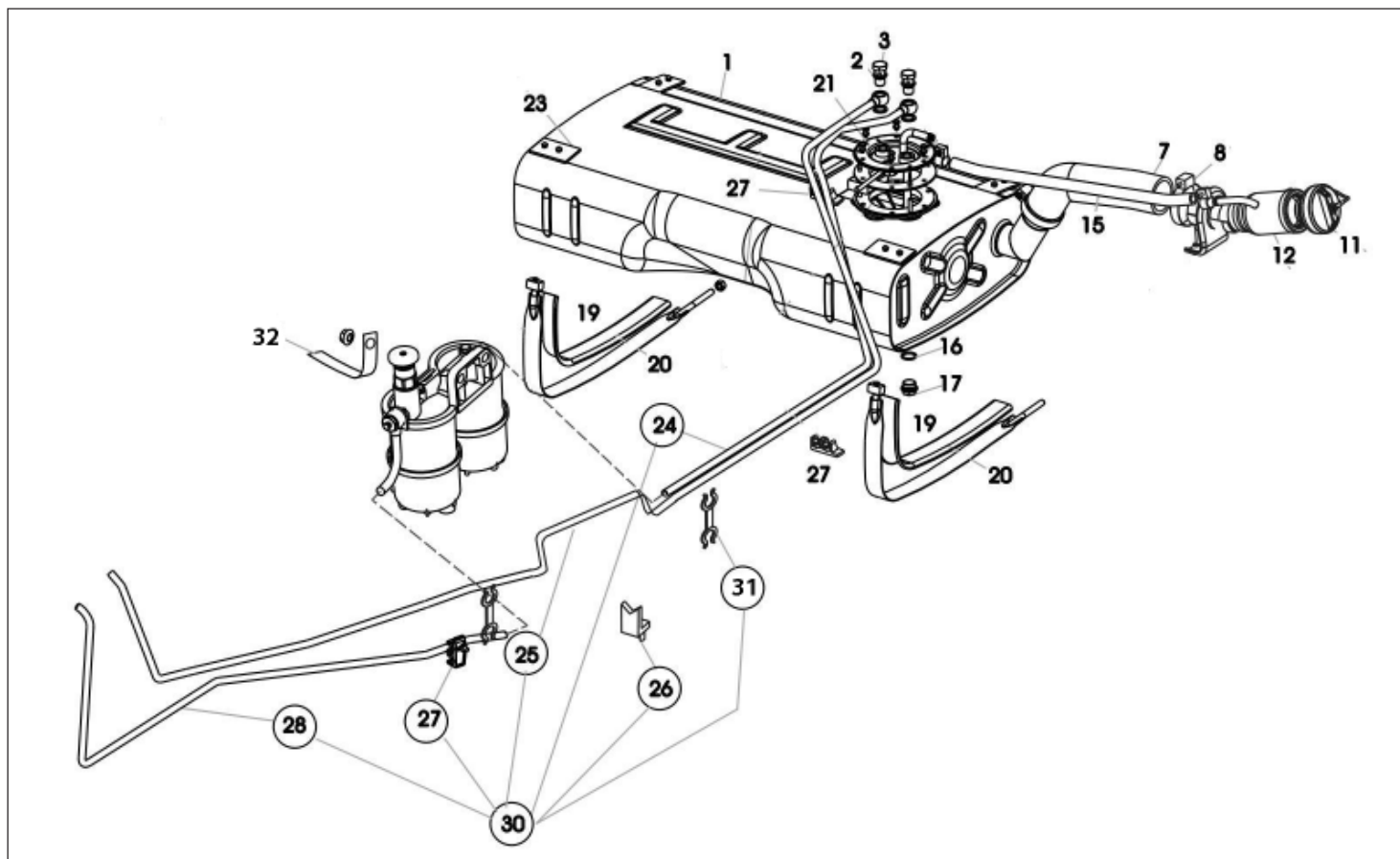


TABLE 47.1
FUEL SYSTEM
GROUP 47

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		FUEL SYSTEM		
1	2829 4710 01 37	Assy Fuel Tank Complete (30 Litres)	1	
2	1622 071021 5	Sealing Washer 14X18 Cu	2	
3	1653 199904 9	Pipe Union Bolt	2	
7	2829 4710 77 05	Fuel Hose (Fuel Filling)	1	
8	1428 050060 8	Hose Clamp 60	2	
11	2820 4710 01 01	Assy Screw Cap-Vented	1	
12	2829 4710 01 43	Assy Filler Neck	1	
15	2829 4710 77 04	Fuel Hose	1	
16	1622 071028 2	Sealing Washer 18X22 Cu	1	
17	1608 100180 8	Sealing Plug Am18X1.5	1	
19	2829 4750 77 04	Rubber Packing	2	
20	2829 4750 01 03	Assy Strap	2	
21	2829 5420 01 08	Assy Tank Unit (30 Ltrs)	1	
23	2829 4750 77 02	Rubber Packing	6	
24	2829 4760 01 04	Fuel Line Fuel Tank To Filter	1	
25	2829 4760 01 05	Fuel Line FIP To Fuel Tank	1	
28	2829 4760 01 06	Fuel Line Filter To FIP	1	

TABLE 47.1

FUEL SYSTEM

GROUP 47

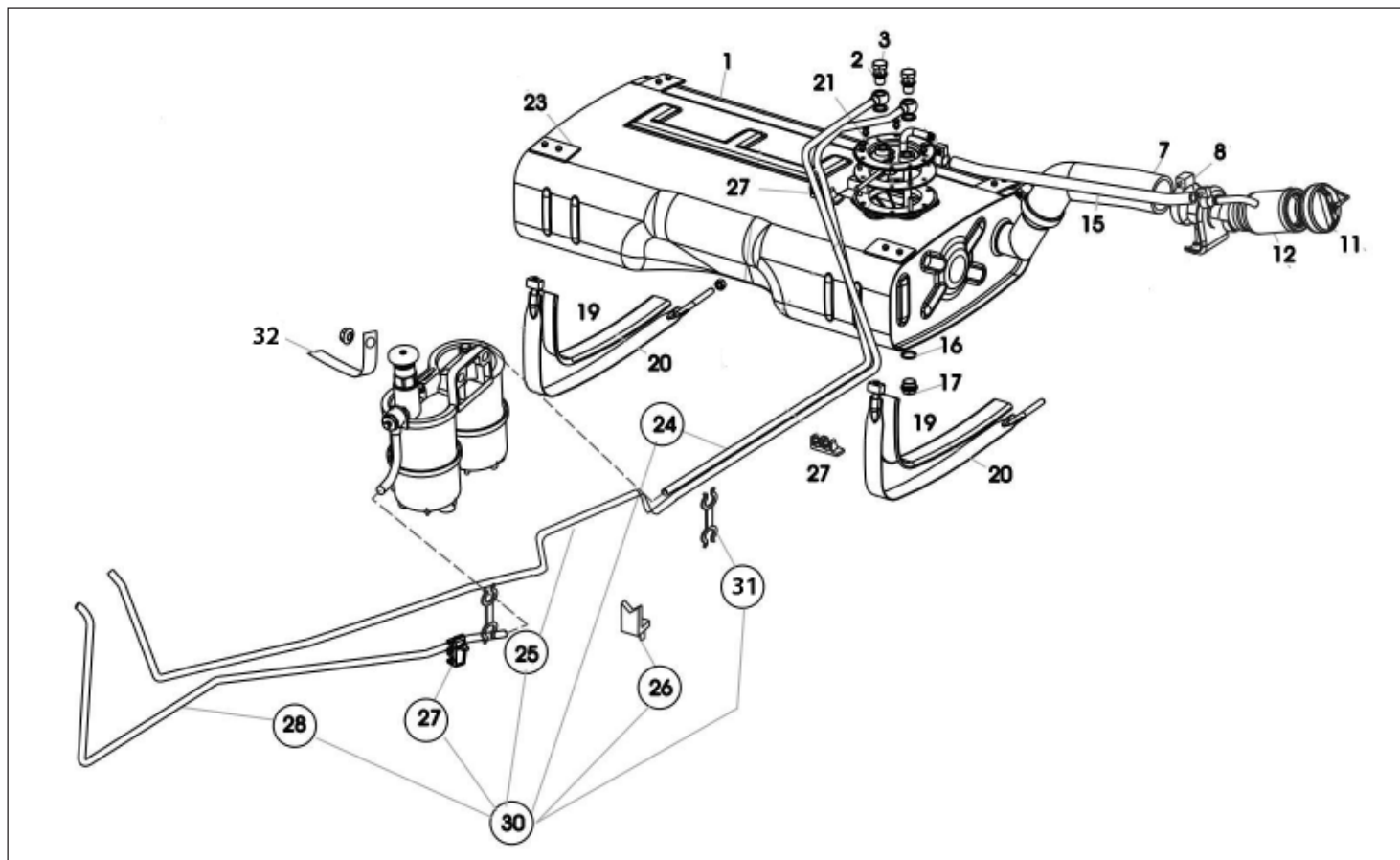


TABLE 47.1
FUEL SYSTEM
GROUP 47

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
32	2829 4710 82 66	Bracket	1	
30	2829 4760 01 08	Assy Nylon Fuel Line (Set) Consisting of	1	
24		Fuel Line Fuel Tank To Filter	1	
25		Fuel Line FIP To Fuel Filter	1	
26		Clamp	1	
27		Clamp	3	
28		Fuel Line Filter To FIP	1	
31		Pipe Clamp	2	

TABLE 49.1

EXHAUST SYSTEM

GROUP 49

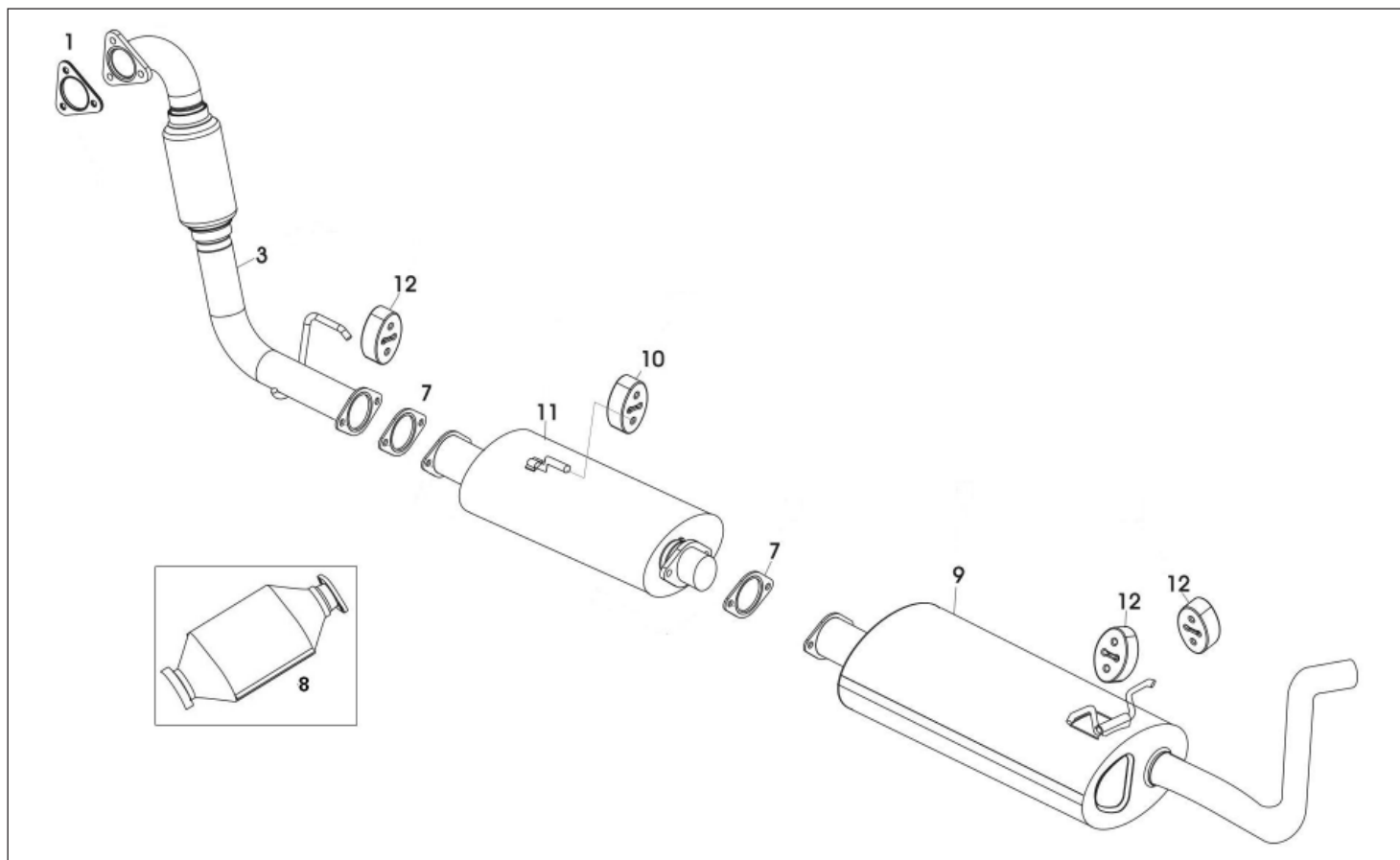


TABLE 49.1
EXHAUST SYSTEM
GROUP 49

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		EXHAUST SYSTEM		
1	2829 4920 01 03	Gasket	1	
3	2829 4910 01 37	Assy Exhaust pipe with Flexible joint (BS II)	1	
3	2829 4910 01 43	Assy Exhaust pipe with Flexible joint (BS III)	1	
7	2654 4920 53 01	Gasket (BS II)	2	
7	2658 4920 53 05	Gasket (BS III)	2	
8	2547 4910 01 08	Catalytic Converter BS III	1	
9	2829 4910 01 12	Assly. Silencer - BS II	1	
9	2829 4910 01 48	Assly. Silencer - BS III	1	
10	2698 4920 77 02	Rubber Hanger	1	
11	2829 4910 01 40	Assy. Pre Silencer BS II	1	
12	2829 4910 01 50	Assy. Rubber Hanger (BS III)	3	

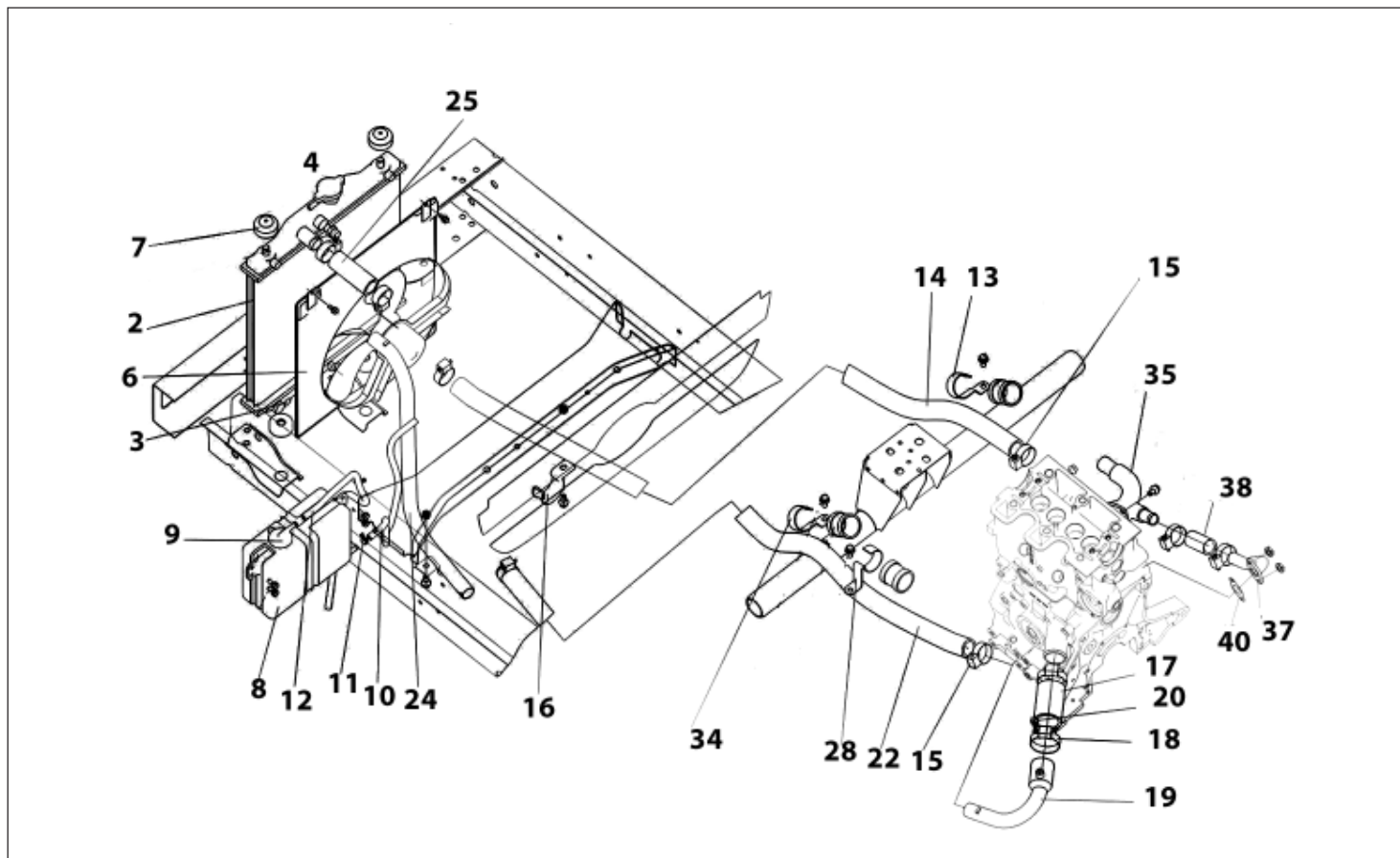


TABLE 50.1 **ENGINE COOLING** **GROUP 50**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		ENGINE COOLING		
2	2788 5010 01 04	Assy. Radiator with Thermo Switch	1	
3	2527 5010 03 27	Drain Cock	1	
4	2788 5010 01 07	Pressure Cap	1	
5	2791 5010 01 15	Assy. Thermoswitch (93 on/87 off)	1	
6	2788 5010 01 08	Assy. Fan, Motor, And Shroud	1	
7	2790 5010 75 01	Rubber Gromet (Rad Mount)	4	
8	2547 5010 63 07	AuxWater Tank	1	
9	2547 5010 63 05	Cap (Aux Water Tank)	1	
10	2525 5010 69 18	Pipe, 400 L (From No Loss Tank To Radiator Cap)	1	
11	2525 5010 42 01	Clamp	1	
12	2547 5010 69 05	Pipe, 650 Mm (For No Loss Tank Vent)	1	
13	2788 5010 42 04	Hose Clamp (For Radiator Hose)	1	
14	2788 5010 58 01	Hose - LCL (Radiator To Water Inlet Elbow)	1	
15	1428 050035 9	Hose Clamp 35	2	
16	2788 5010 42 02	Clamp (Lower Cooling Line)	1	
17	2788 5010 58 03	Hose UCL (Thermostat To Transition Piece)	1	
18	1428 050050 1	Hose Clamp 50	2	

TABLE 50.1

ENGINE COOLING

GROUP 50

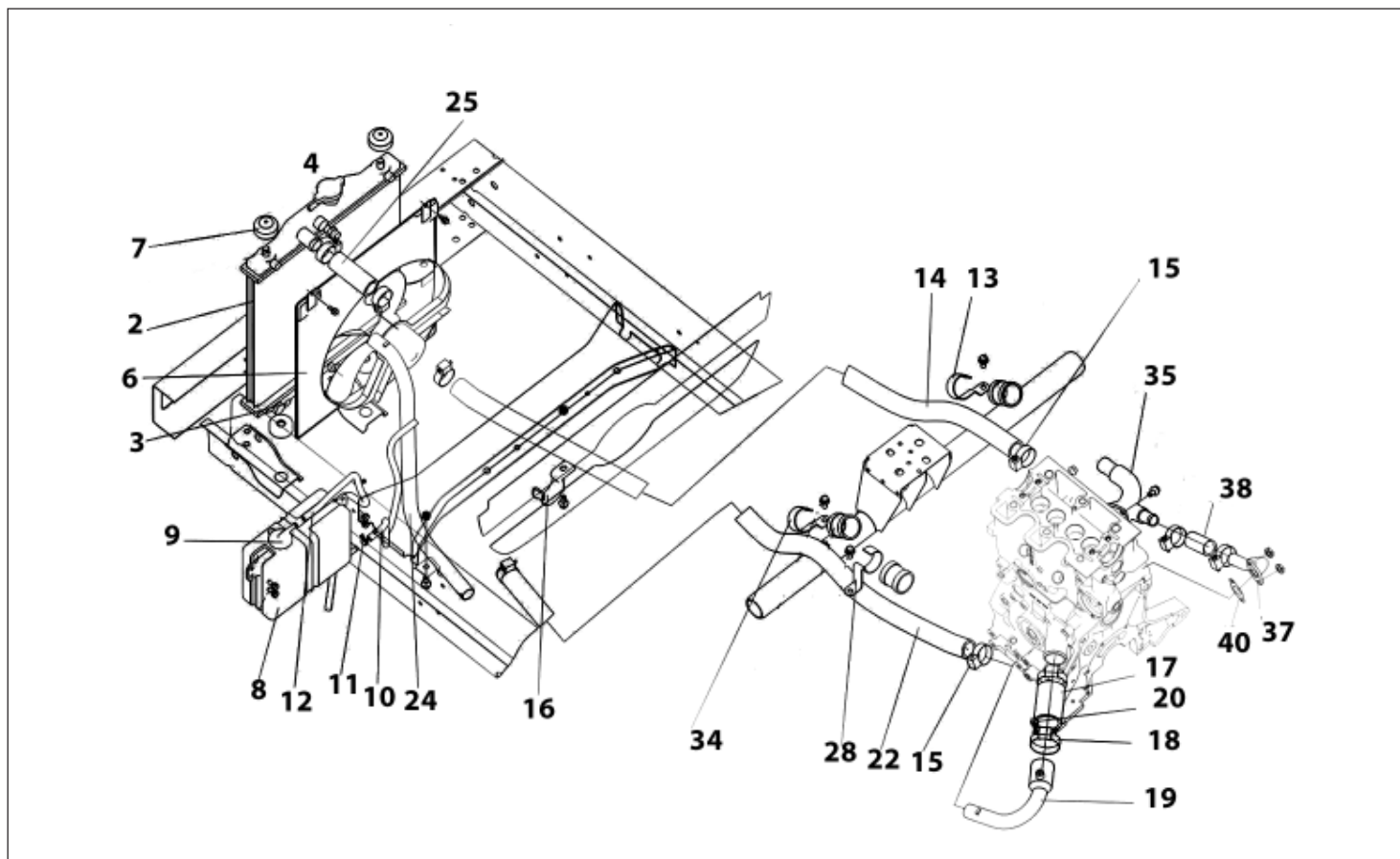


TABLE 50.1
ENGINE COOLING
GROUP 50

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
19	2788 5010 01 09	Assy Transition Piece-Upper Cooling Line	1	
20	2788 5010 80 01	Bleeding Screw (Upper Cooling Line)	1	
22	2788 5010 58 04	Hose UCL (Transition Piece To Assy Pipe)	1	
23	1428 050035 7	Hose Clamp 35	2	
24	2788 5010 01 02	Assy Pipe With Clamp (Radiator Inlet)	1	
25	2788 5010 58 02	Hose - Upper Cooling Line	1	
28	2788 5010 42 03	Bracket For UCL Mtg. on Frame	1	
34	2788 5010 42 04	Hose Clamp (For Radiator Hose)	1	
35	2788 2012 01 03	Assy. Elbow (For Water Inlet & Bypass)	1	
37	2788 2012 01 04	Assy. Tube Water Bypass	1	
38	2788 2012 58 01	Hose For Water Bypass Tube	1	
40	2790 2012 53 03	Gasket (Water Bypass Tube)	1	

TABLE 54.1

ELECTRICAL EQUIPMENTS

GROUP 54

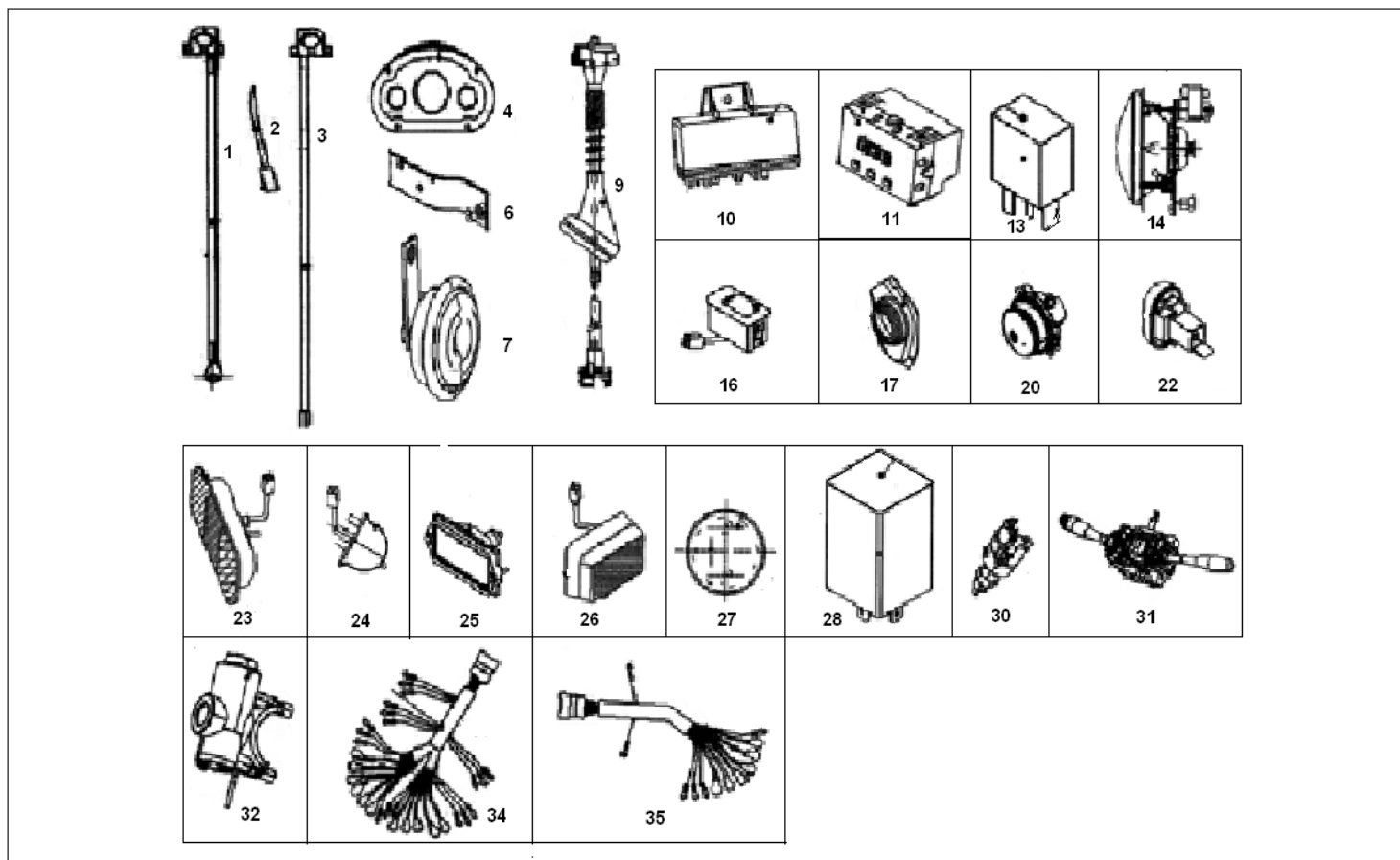


TABLE 54.1 **ELECTRICAL EQUIPMENTS** **GROUP 54**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		ELECTRICAL EQUIPMENTS		
1	2829 5410 01 13	Assy. Battery Cable +Ve For Cub	1	
2	2829 5410 99 05	Fusible Link 80A-80 mm Long W/Ter	1	
3	2829 5410 01 14	Assy.Battery Cable -Ve For Cub	1	
6	2829 5420 01 07	Assy.Horn Mounting Bracket	1	
7	2829 5420 99 05	Horn 12V Low Tone 82 Dia	1	
8	2829 5420 01 11	Assy. Inst. Cluster 0.6 Ratio	1	
9	2829 5420 99 02	3.2 Dia Speedo Cable 2350 mm J IS	1	
10	2702 5420 99 31	Glow Plug Timer	1	BS II
10	2829 5420 99 21	Glow Plug Timer	1	BS III
11	2702 5420 99 42	Digital Clock	1	
13	2654 5420 49 13	Relay (With Resistor) 12V	1	
14	2829 5440 01 18	AssyHead Lamp LH	1	
14	2829 5440 01 19	AssyHead Lamp RH	1	
14	2829 5440 01 32	Assy. Head Lamp (Motorised) LH	1	Effective from Oct. 05
14	2829 5440 01 33	Assy. Head Lamp (Motorised) RH	1	Effective from Oct. 05
16	2829 5450 99 01	Head Lamp Levelling Switch	1	
17	2829 5440 63 01	Head Lamp Cap RH	1	

TABLE 54.1

ELECTRICAL EQUIPMENTS

GROUP 54

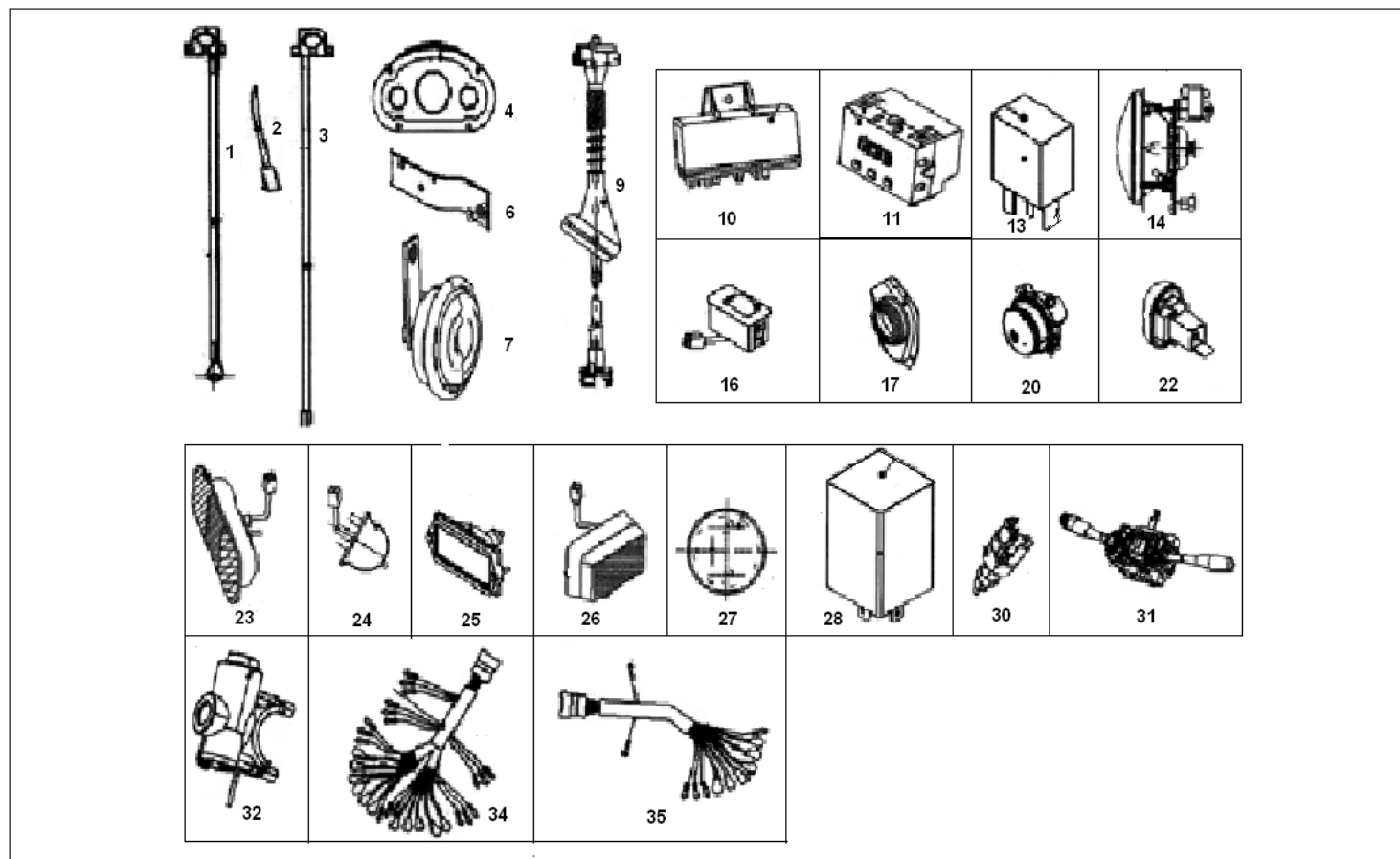


TABLE 54.1 **ELECTRICAL EQUIPMENTS** **GROUP 54**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
17	2829 5440 63 02	Head Lamp Cap LH	1	
20	2829 5440 01 12	Blinker Lamp - Front (Amber) LH	1	
20	2829 5440 01 13	Blinker Lamp - Front (Amber) RH	1	
22	2829 5440 01 14	Side Repeater Lamp	2	
23	2829 5440 01 15	Assy Rectangular Tail Lamp LH	1	
23	2829 5440 01 16	Assy Rectangular Tail Lamp RH	1	
24	2829 5440 01 06	Assy Registration Plate Lamp	2	
25	2829 5440 01 17	Assy Rectangular Reverse Lamp	1	
26	2829 5440 01 10	Cabin Lamp	1	
27	2829 5440 99 03	Reflex Reflector (White)	2	
28	2632 5450 46 02	Flasher 12V	1	
30	2702 5450 99 30	Stop Light Switch,M10 X 125	1	
31	2829 5450 01 05	Combi Switch	1	
32	2829 5450 01 04	Steering Lock Cum Ignition Sw	1	
34	2829 5460 01 07	Wiring Harness Main, BS II	1	BS II
34	2829 5460 01 09	Wiring Harness Main, BS III	1	BS III
35	2829 5460 01 08	Wiring Harness Engine, BS II	1	BS II
35	2829 5460 01 10	Wiring Harness Engine, BS III	1	BS III
–	2829 5420 99 23	Radiator Cooling Fan Controller, BS III	1	BS III

TABLE 58.1
TOOLS
GROUP 58

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
1	2829 5890 01 02	TOOLS Assy.Scissors Jack With Handle	1	

TABLE 60.1

CAB PARTS

GROUP 60

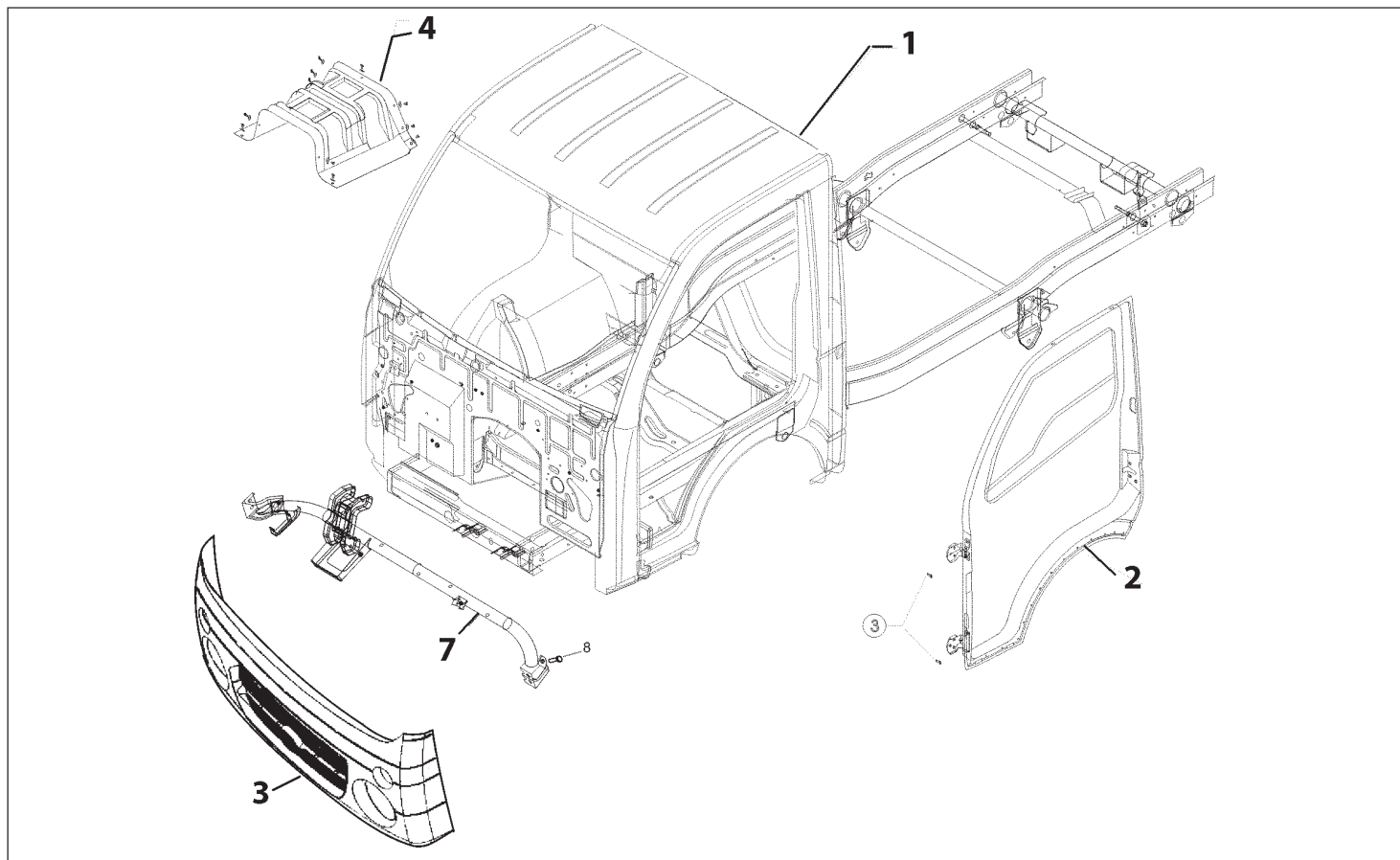


TABLE 60.1 **CAB PARTS** **GROUP 60**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		CAB PARTS		
1	2829 6010 01 02	Assy.Body Shell With Frame Complete Painted	1	Body is Supplied Together With Frame
2	2829 7200 01 09	Assy. Front Door Shell LH (Painted)	1	
2	2829 7200 01 10	Assy. Front Door Shell RH (Painted)	1	
3	2829 8880 63 01	Panel Front Outer	1	
4	2829 6160 01 09	Assy Engine Cover	1	
–	2829 6160 01 34	Assy. Cover (Oil Filling Cutout)	1	
–	2829 6250 82 01	Support Panel-Windshield	1	
7	2829 6060 01 02	Assy. Dashboard Cross Member	1	

TABLE 67.1

FRONT WINDSHIELD AND REAR GLASS

GROUP 67

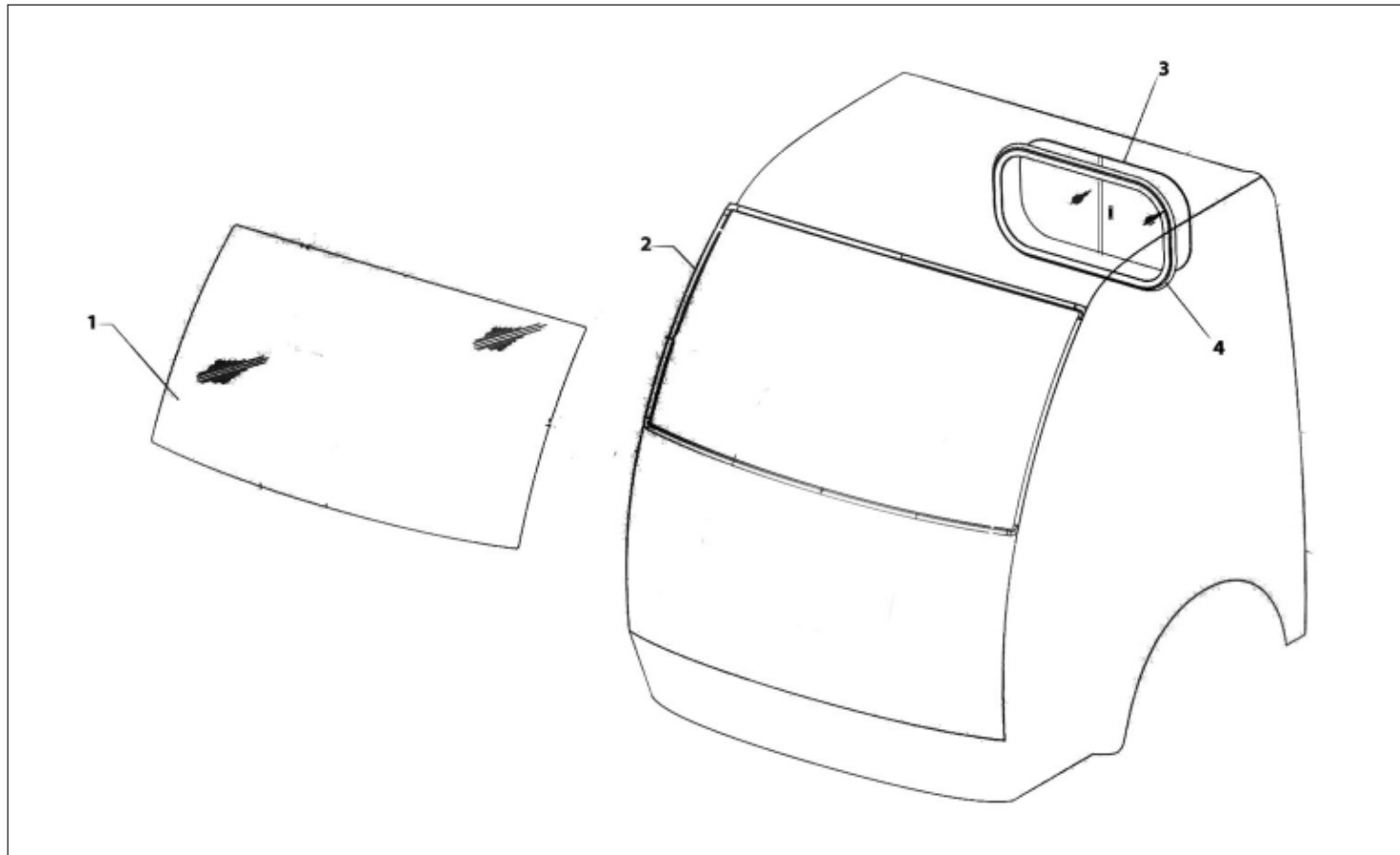


TABLE 67.1
FRONT WINDSHIELD AND REAR GLASS
GROUP 67

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		FRONT WINDSHIELD AND REAR GLASS		
1	2829 6710 01 01	Assy.Windshield Glass	1	
2	2829 6710 63 01	Mould -Glass Windshield	1	
3	2829 6780 23 01	Glass Rear Windshield	1	
4	2829 6780 63 01	Mould - Glass Rear Windshield	1	

TABLE 68.1

DASH BOARD

GROUP 68

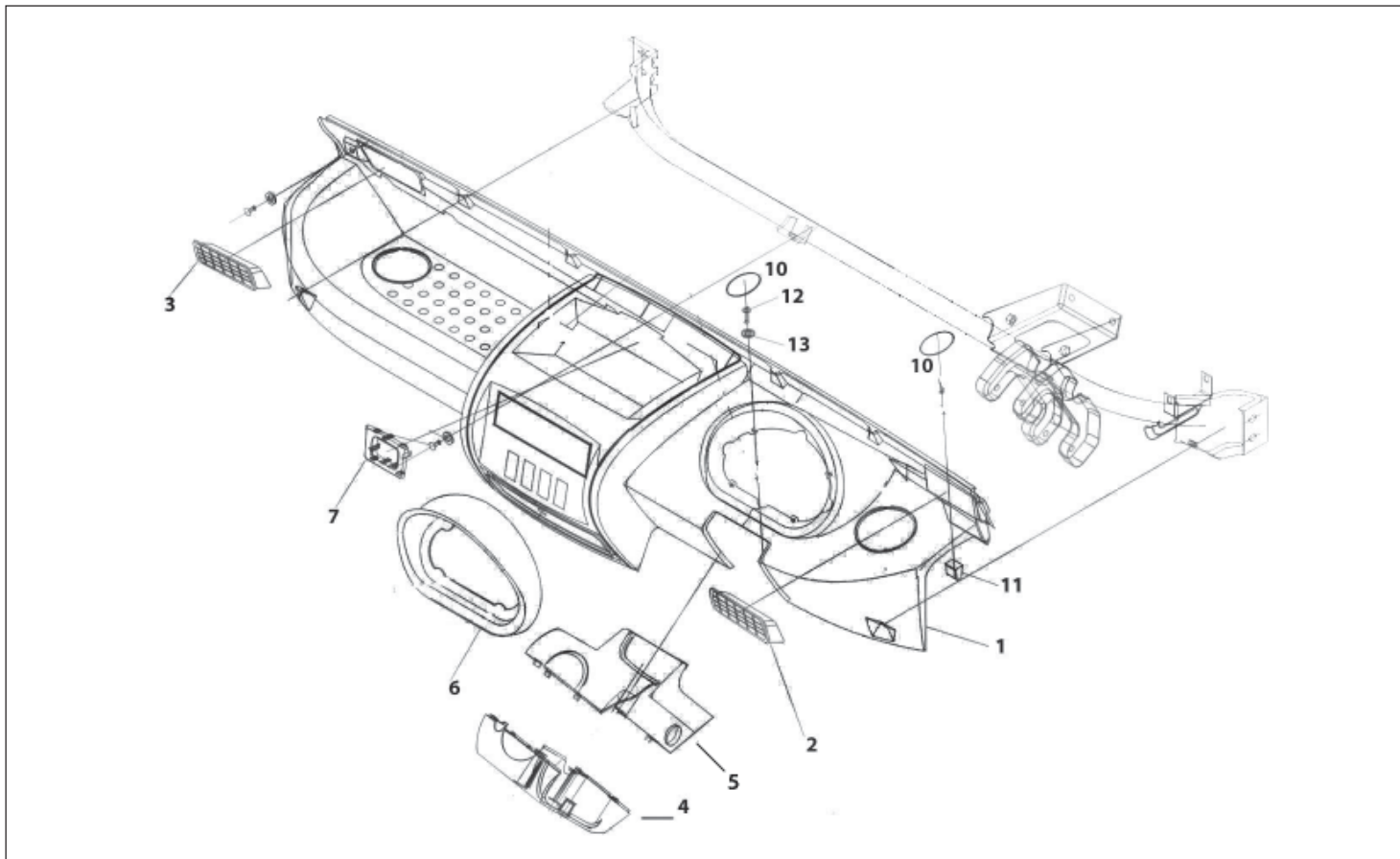


TABLE 68.1	DASH BOARD	GROUP 68
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		DASH BOARD		
1	2829 6890 01 01	Assy Dashboard	1	
2	2829 6890 01 04	Assy Dashboard Vent RH	1	
3	2829 6890 01 03	Assy Dashboard Vent LH	1	
4	2829 6890 63 02	Nacelle Front	1	
5	2829 6890 63 03	Nacelle Rear	1	
6	2829 6890 63 07	Bezel Instrument Cluster	1	
7	2829 6890 01 08	Bazel Digital Clock	1	
10	2829 6890 63 04	Cap Dashboard Mtg.	2	

TABLE 72.1

FRONT DOOR FITMENT

GROUP 72

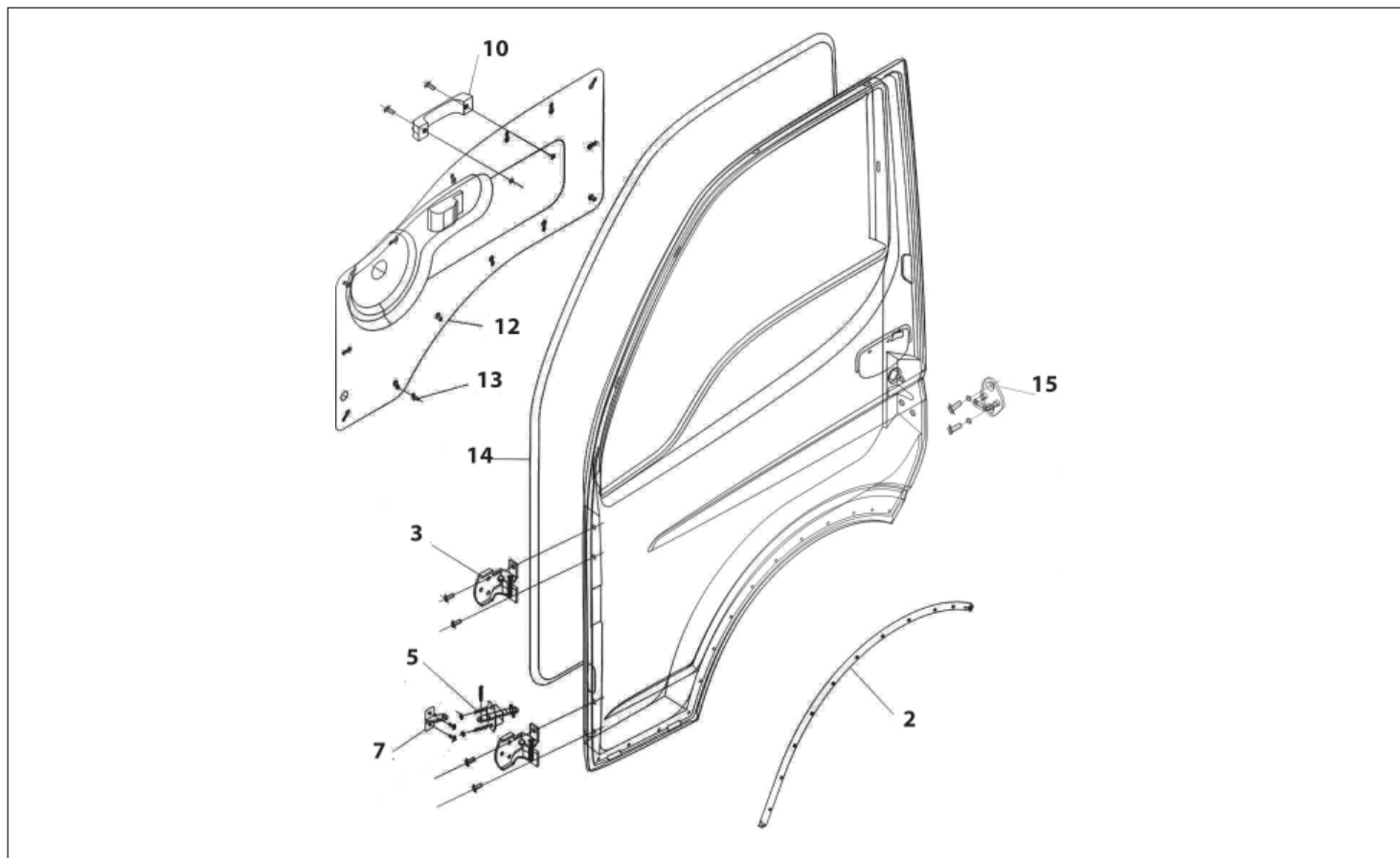


TABLE 72.1
FRONT DOOR FITMENT
GROUP 72

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		FRONT DOOR FITMENT		
2	2829 7230 63 07	Mould Dust Seal	2	
3	2829 7230 01 07	Assy. Door Hinge LH	2	
3	2829 7230 01 08	Assy. Door Hinge RH	2	
5	2829 7230 01 03	Assy. Check Strap	2	
7	2829 7230 33 01	Bracket Check Strap Mtg.	2	
–	2678 7230 67 03	Check Strip Pin	2	
10	2829 7230 63 06	Door Pull Handle	2	
12	2829 7270 01 01	Assy. Door Pad LH	1	
12	2829 7270 01 02	Assy. Door Pad RH	1	
13	2654 7270 01 03	Door Trim Clip	14	
14	2829 7250 63 07	Mould Primary Seal LH	1	
14	2829 7250 63 08	Mould Primary Seal RH	1	
15	2678 7230 01 13	Striker	2	

TABLE 72.2

FRONT DOOR GLASS

GROUP 72

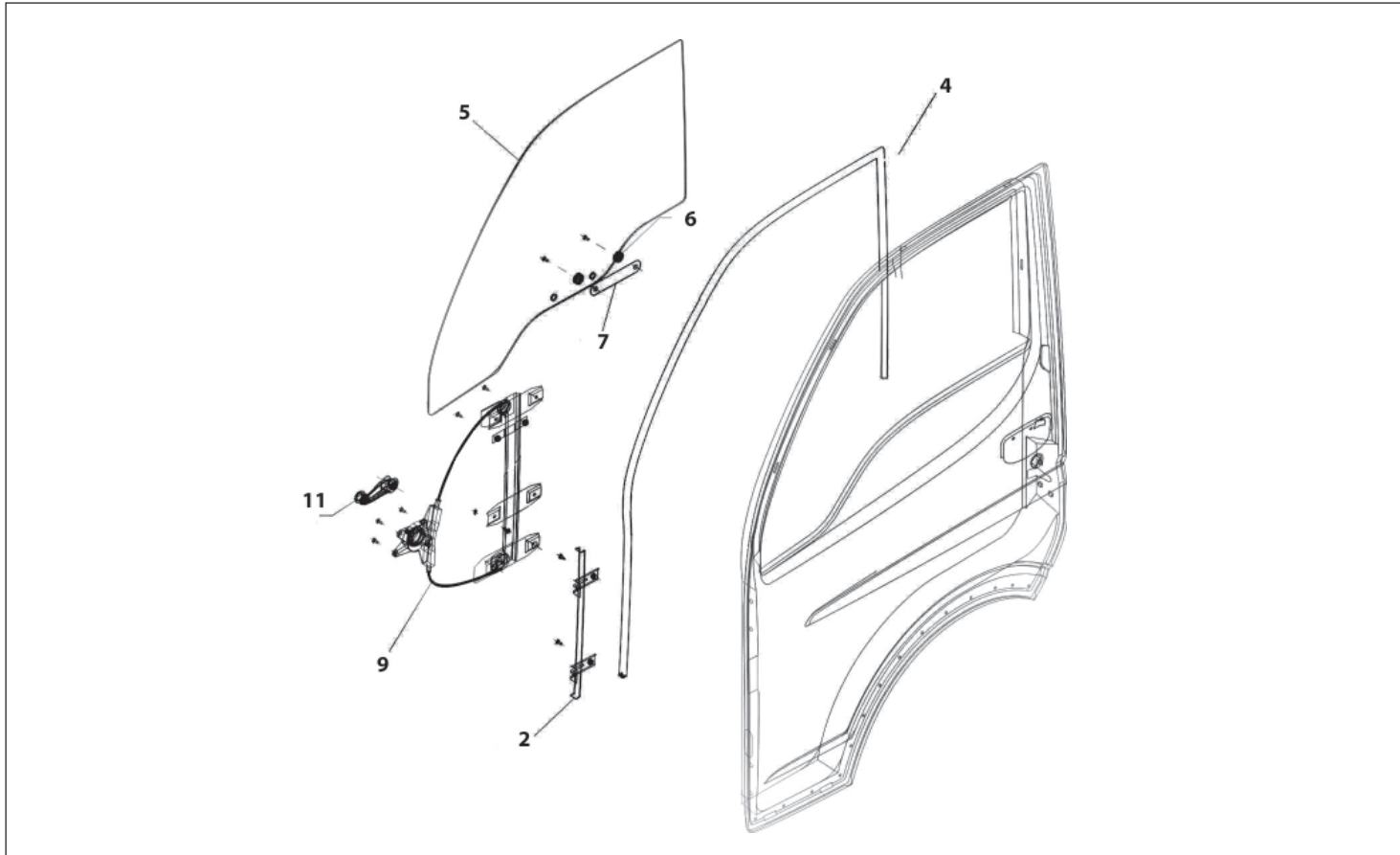


TABLE 72.2
FRONT DOOR GLASS
GROUP 72

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		FRONT DOOR GLASS		
2	2829 7250 01 01	Assy Glass Guide Channel Fr LH	1	
2	2829 7250 01 04	Assy Glass Guide Channel Fr RH	1	
4	2829 7250 63 01	Mould Glass Run Channel LH	1	
4	2829 7250 63 02	Mould Glass Run Channel RH	1	
5	2829 7250 23 01	Regulating Glass Fr Door LH	1	
5	2829 7250 23 02	Regulating Glass Fr Door RH	1	
6	2699 7230 63 11	Grommet (Glass Pane)	4	
7	2699 7250 01 11	Assy Pin (Glass Pane)	2	
9	2829 7250 01 05	Assy Window Regulator LH	1	
9	2829 7250 01 06	Assy Window Regulator RH	1	
11	2829 7250 01 10	Assy Handle (Window Winding)	2	

TABLE 72.3

DOOR LOCK AND LINKS

GROUP 72

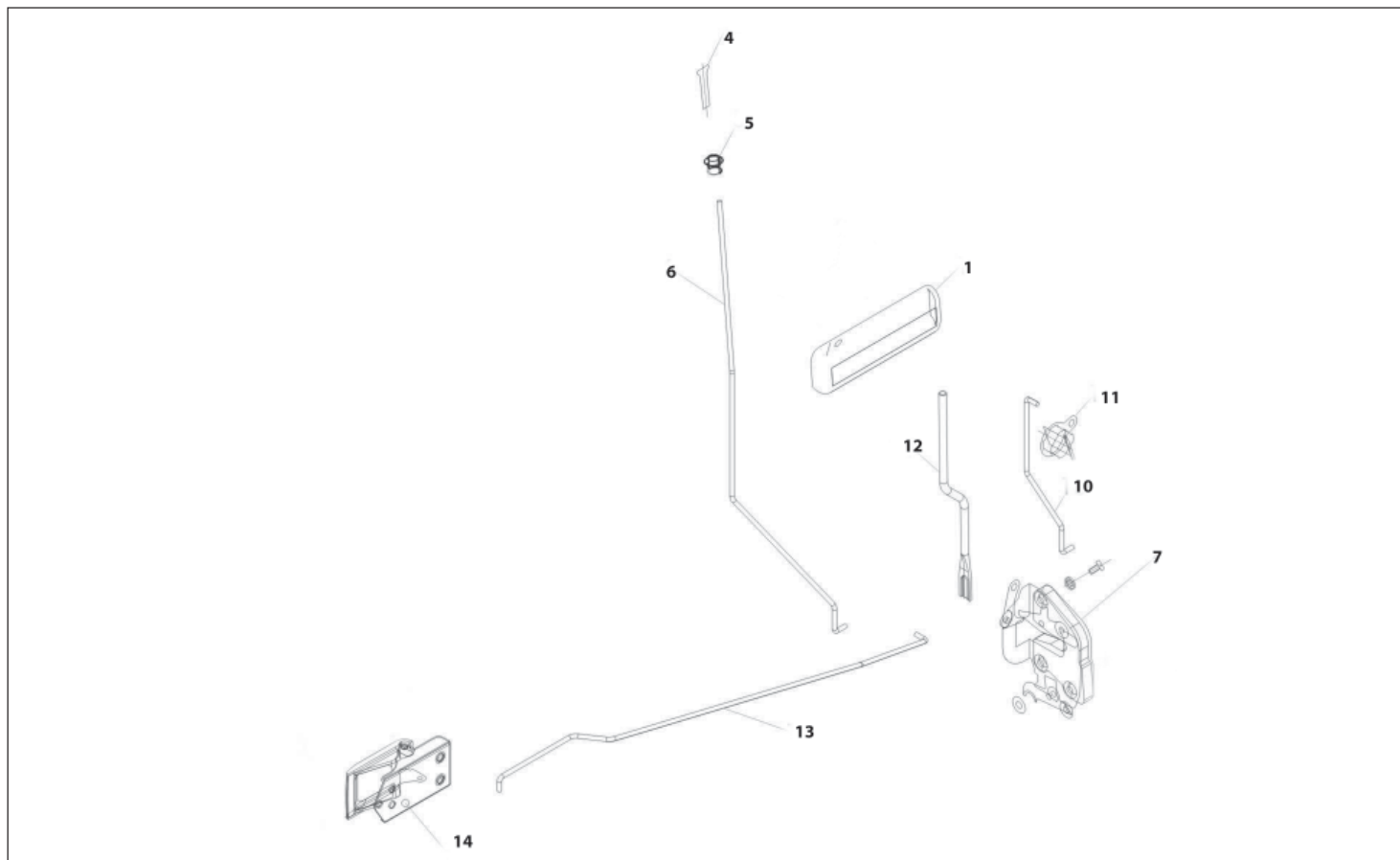


TABLE 72.3
DOOR LOCK AND LINKS
GROUP 72

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		DOOR LOCK AND LINKS		
1	2698 7230 01 02	Assy. Outer Handle LH	1	
1	2698 7230 01 03	Assy. Outer Handle RH	1	
4	2641 7230 63 02	Pop-Up Knob	2	
5	2698 7230 63 19	Gromet Pop-Up Knob	2	
6	2829 7230 60 05	Link Pop-Up Knob LH	1	
6	2829 7230 60 06	Link Pop-Up Knob RH	1	
7	2829 7230 01 21	Assy Door Latch LH	1	
7	2829 7230 01 22	Assy Door Latch RH	1	
10	2829 7230 60 08	Link Lock Barrel	2	
11	3829 7230 01 23	Kit Assy Lock Consisting of :	1	
		Lock Barrel Front Door	1	
		Snap Connector	1	
		Steering Lock cum Ignition Switch	1	
12	2829 7230 60 01	Link Outer Handle	2	
13	2829 7230 60 03	Link Inner Handle LH	1	
13	2829 7230 60 04	Link Inner Handle RH	1	
14	2829 7230 01 16	Assy. Inner Handle	2	

TABLE 81.1

INTERNAL AND EXTERNAL FITMENTS

GROUP 81

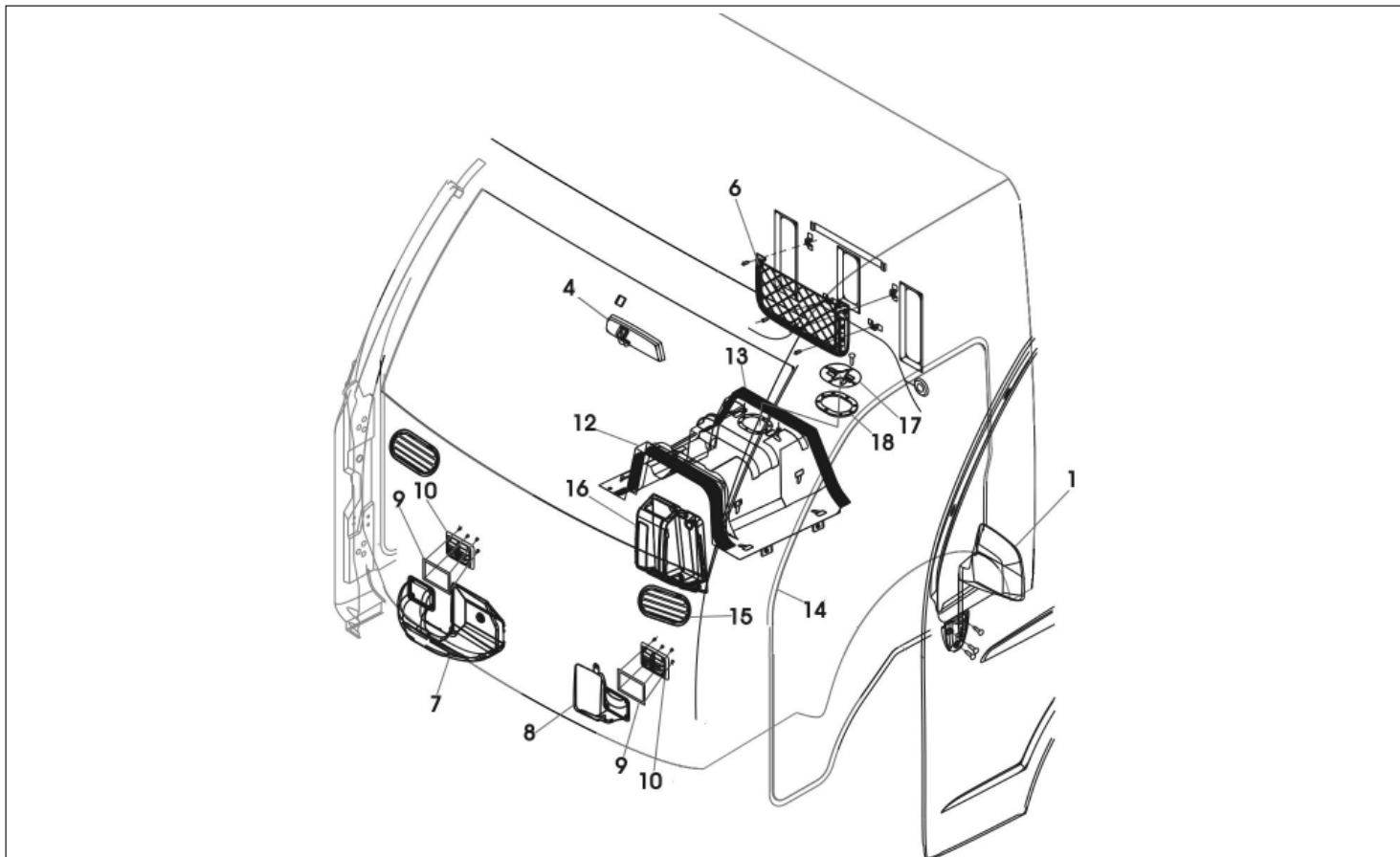


TABLE 81.1 **INTERNAL AND EXTERNAL FITMENTS** **GROUP 81**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		INTERNAL AND EXTERNAL FITMENTS		
1	2829 8110 01 02	Outer Rear View Mirror	1	Old RVM
1	2829 8110 01 11	Door ORVM RH	1	
–	2829 8110 77 03	Rubber Pad ORVM Mtg.	1	Valid for Old ORVM
4	2829 8110 01 06	Inner Rear View Mirror	1	
6	2829 8140 01 01	Assy Utility Pocket	1	
7	2829 8310 63 01	Ventilation Duct LH	1	
8	2829 8310 63 02	Ventilation Duct RH	1	
9	2829 8360 77 01	Rubber Gasket For Vents	2	
10	2829 8310 01 01	Assy Ventilation Grill	2	
12	2829 8120 77 01	Insulation Seal Engine Cover Front	1	
13	2829 8120 77 02	Insulation Seal Engine Cover Rear	1	
14	2829 7250 63 07	Mould Primary Seal LH	1	
14	2829 7250 63 08	Mould Primary Seal RH	1	
15	2829 8380 01 01	Ventilation Grill Front	1	
16	2829 8130 01 01	Assy. Gear Shift Cover	1	
17	2829 6160 01 34	Cover, Oil Filling	1	
18	2829 6160 77 05	Seal, Oil Filling Cutout	1	

TABLE 81.2

INTERNAL AND EXTERNAL FITMENTS

GROUP 81

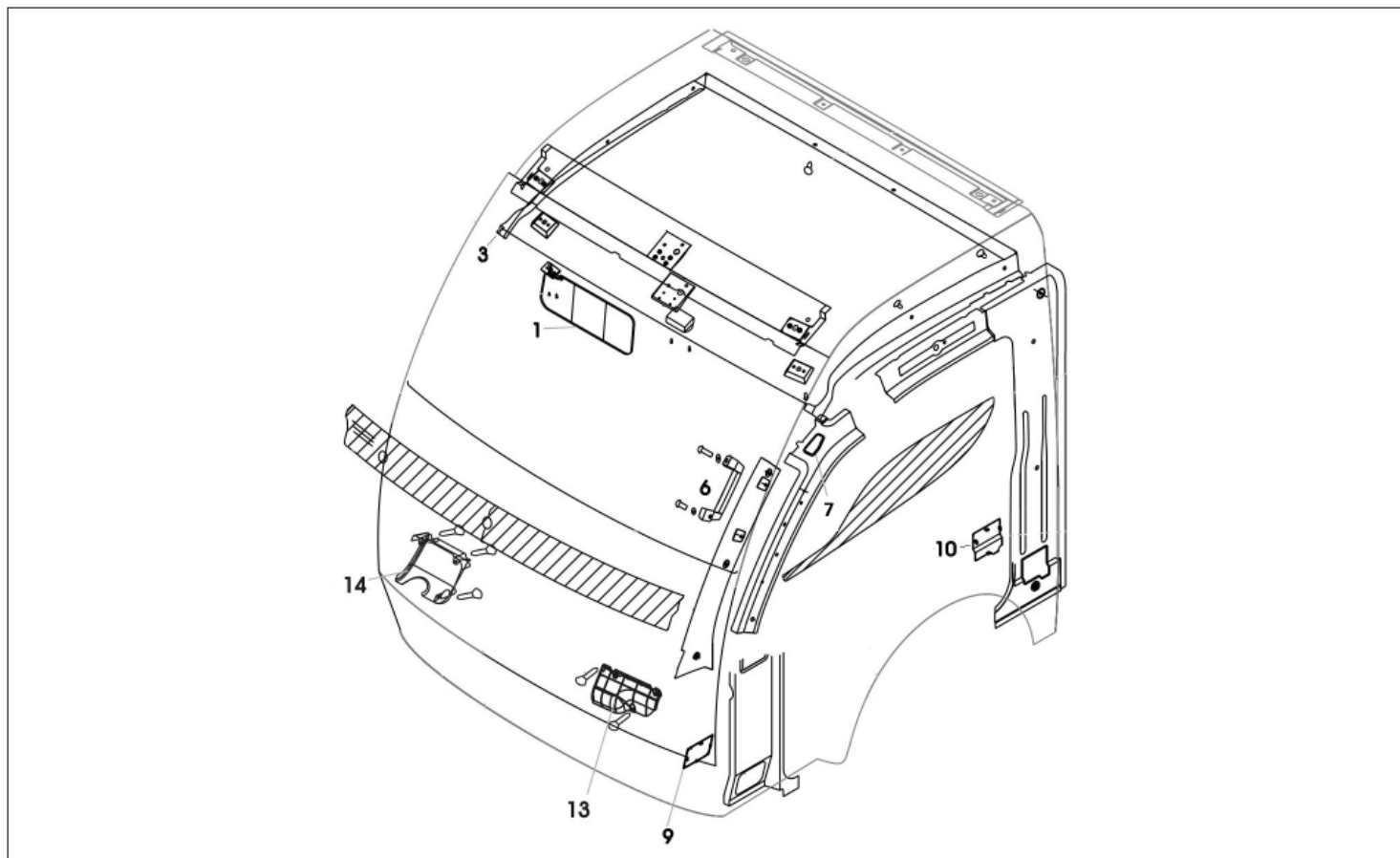


TABLE 81.2
INTERNAL AND EXTERNAL FITMENTS
GROUP 81

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		INTERNATIONAL AND EXTERNAL FITMENTS		
1	2829 8110 01 04	Sunvisor	1	
3	2829 6950 63 01	Headliner	1	
6	2829 8110 01 10	Grab Handle	1	
7	2829 6910 63 01	A Pillar Trim Upper LH	2	
7	2829 6910 63 02	A Pillar Trim Upper RH	2	
9	2829 8110 63 01	Cover A Pillar Lower	2	
10	2829 8110 63 03	Cover B Pillar LH	2	
10	2829 8110 63 04	Cover B Pillar RH	2	
13	2829 8110 63 08	Cover under Dashboard LH	1	
14	2829 8910 63 09	Cover under Dashboard RH	1	

TABLE 82.1

WINDSHIELD WIPER

GROUP 82



TABLE 82.1 **WINDSHIELD WIPER** **GROUP 82**

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		WINDSHIELD WIPER		
1	2829 8240 01 08	Assy.Wiper Motor With Mtg.Brace	1	
2	2829 8240 01 07	Kit Front Wiper System Consisting of :-	1	
		Wheel Box Driver Side	1	
		Wheel Box Co-Driver Side	1	
		Wiper Link 128Mm	1	
		Wiper Link 430Mm	1	
7	2698 8240 75 02	Rubber Boot(Assy.Wiper Wheel Box)	2	
8	2829 8240 01 15	Assy.Wiper Arm & Blade Driver Side	1	
9	2829 8240 01 14	Assy.Wiper Arm & Blade Co-Driver Side	1	

TABLE 88.1

BUMPER

GROUP 88

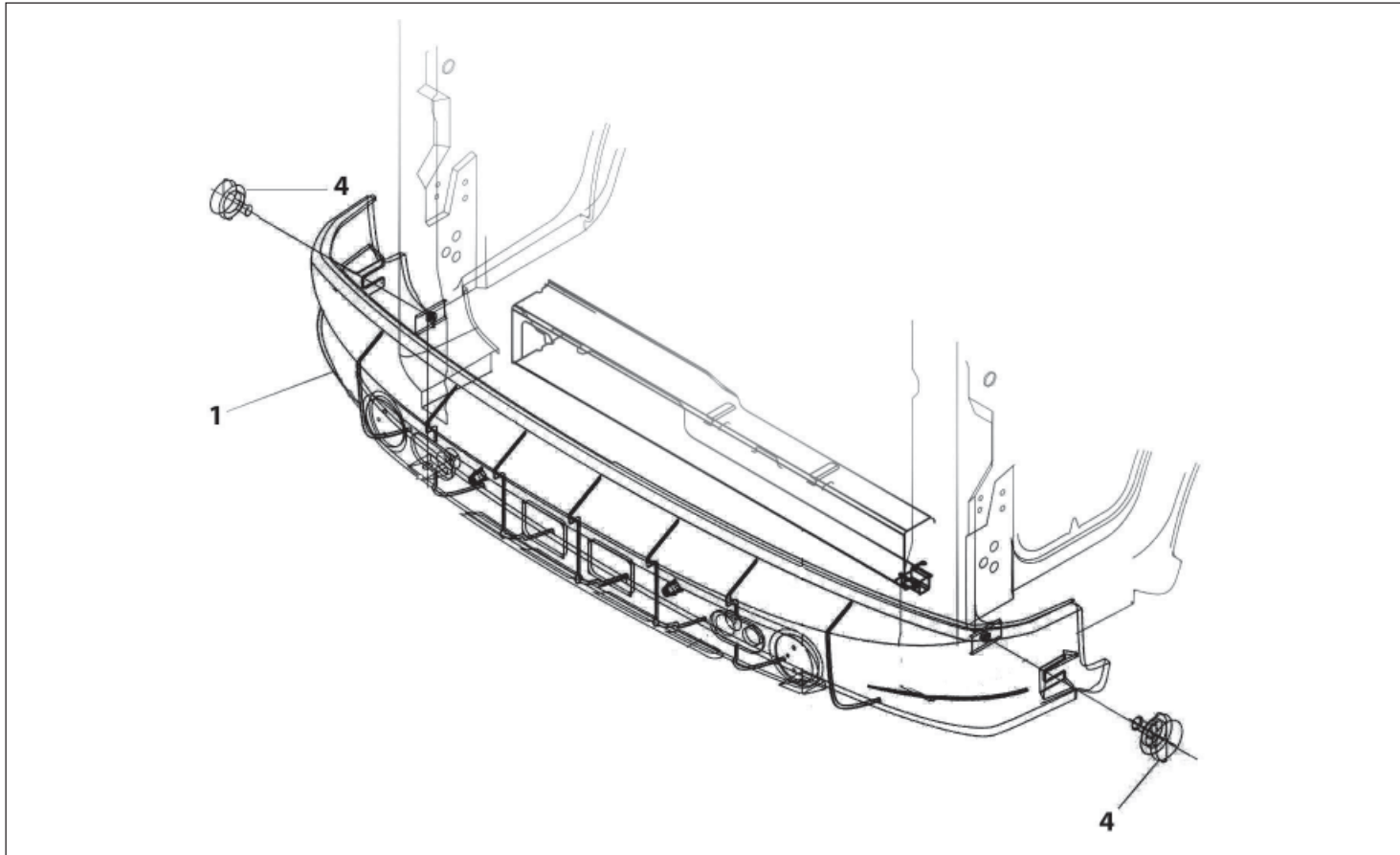


TABLE 88.1
BUMPER
GROUP 88

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
1	2829 8850 63 01	BUMPER Front Bumper	1	
4	2829 8850 67 01	Adjustable Screw	2	

TABLE 91.1

SEATS

GROUP 91

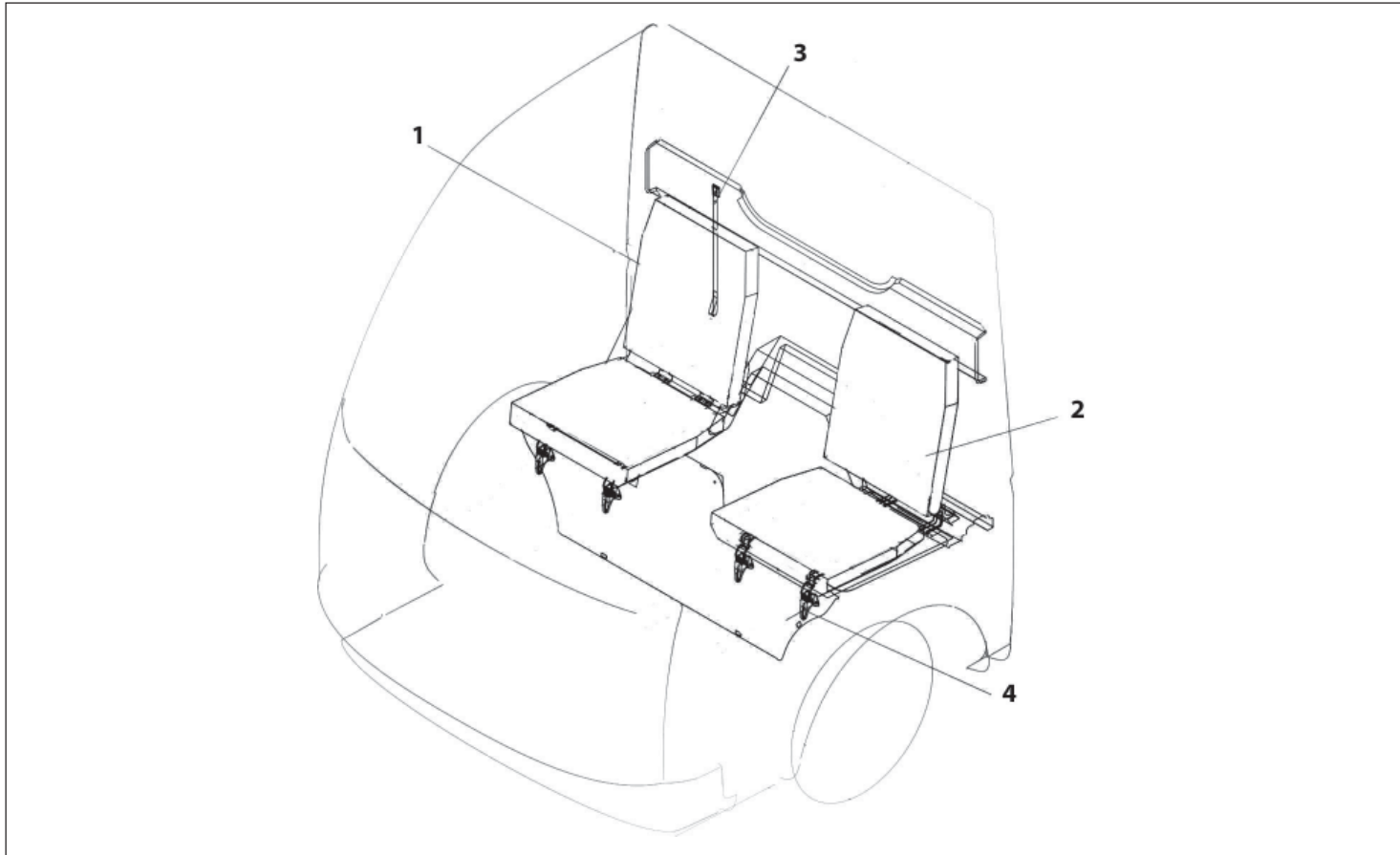


TABLE 91.1	SEATS	GROUP 91
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		SEATS		
1	2829 9100 01 04	Assy Driver Seat	1	
2	2829 9400 01 02	Assy Co-Driver Seat	1	
3	2829 8110 01 08	Assy Driver Seat Tie	1	
4	2592 8870 01 03	Toggle Clamp	4	

TABLE 91.2

SEAT BELT KIT

GROUP 91

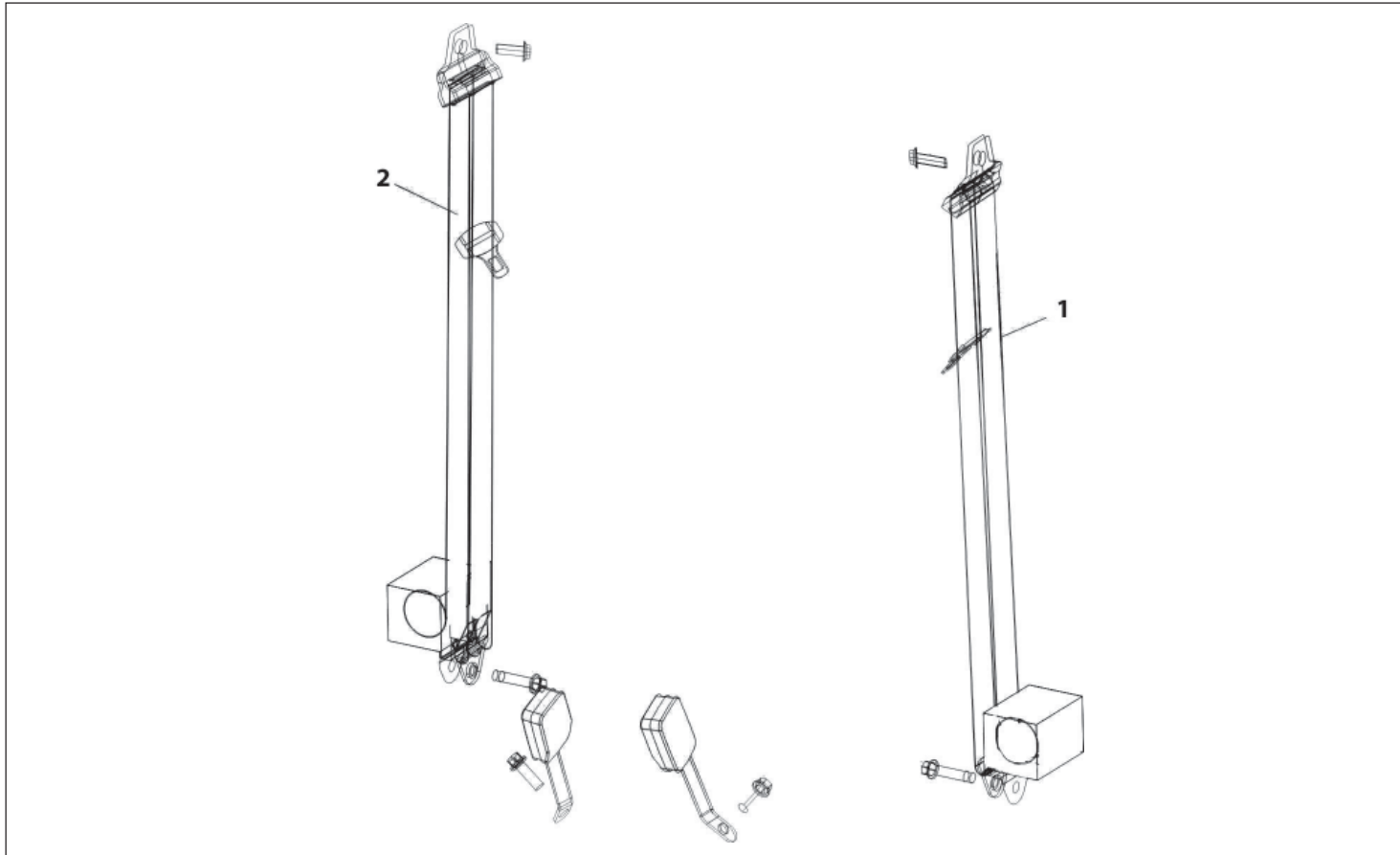


TABLE 91.2
SEAT BELT KIT
GROUP 91

FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
1	2829 9150 01 08	SEAT BELT KIT Seat Belt Kit LH - ELR	1	
2	2829 9150 01 09	Seat Belt Kit RH - ELR	1	

TABLE 70.1

LOADBODY

GROUP70

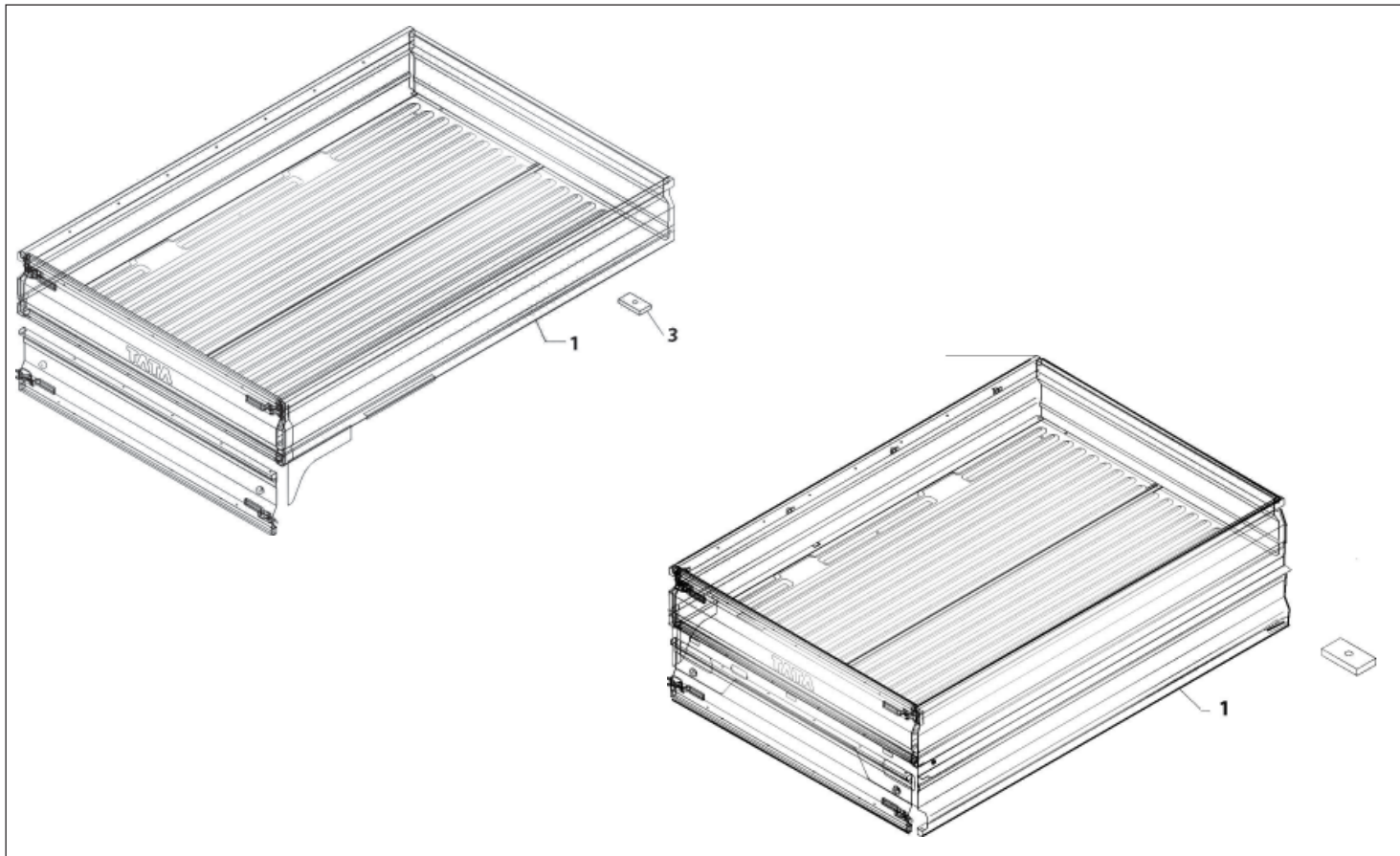


TABLE 70.1	LOADBODY	GROUP70
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FIG. NO.	PART NUMBER	DESCRIPTION	QUANTITY PER VEHICLE	REMARKS
		LOADBODY		
1	2829 7000 01 02	Assy Load Body Side Drop	1	Optional
1	2829 7000 01 01	Assy Load Body Side Fixed	1	Optional
3	2829 7090 63 05	Ballata	10	For Load Body Side Drop

